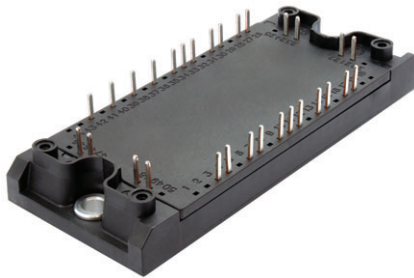


## IGBT 4 Pack Module, 75 A


**ECONO 2**

### FEATURES

- Square RBSOA
- HEXFRED® low  $Q_{rr}$ , low switching energy
- Positive  $V_{CE(on)}$  temperature coefficient
- Copper baseplate
- Low stray inductance design
- Designed and qualified for industrial market
- UL approved file E78996
- Material categorization: for definitions of compliance please see [www.vishay.com/doc?99912](http://www.vishay.com/doc?99912)


**RoHS**  
COMPLIANT

### PRIMARY CHARACTERISTICS

$V_{CES}$	1200 V
$I_C$ at $T_C = 67\text{ °C}$	75 A
$V_{CE(on)}$ (typical)	3.4 V
Speed	8 kHz to 30 kHz
Package	ECONO 2
Circuit configuration	4 pack

### BENEFITS

- Benchmark efficiency for SMPS appreciation in particular HF welding
- Rugged transient performance
- Low EMI, requires less snubbing
- Direct mounting to heatsink space saving
- PCB solderable terminals
- Low junction to case thermal resistance

### ABSOLUTE MAXIMUM RATINGS

PARAMETER	SYMBOL	TEST CONDITIONS	MAX.	UNITS
Collector to emitter voltage	$V_{CES}$		1200	V
Continuous collector current	$I_C$	$T_C = 25\text{ °C}$	100	A
		$T_C = 80\text{ °C}$	67	
Pulsed collector current See fig. C.T.5	$I_{CM}$		200	
Clamped inductive load current	$I_{LM}$		200	
Diode continuous forward current	$I_F$	$T_C = 25\text{ °C}$	40	
		$T_C = 80\text{ °C}$	25	
Diode maximum forward current	$I_{FM}$		150	
Gate to emitter voltage	$V_{GE}$		$\pm 20$	V
Maximum power dissipation (IGBT)	$P_D$	$T_C = 25\text{ °C}$	480	W
		$T_C = 80\text{ °C}$	270	
Maximum operating junction temperature	$T_J$		150	°C
Storage temperature range	$T_{Stg}$		-40 to +125	
Isolation voltage	$V_{ISOL}$		AC 2500 (min)	V



<b>ELECTRICAL SPECIFICATIONS</b> (T <sub>J</sub> = 25 °C unless otherwise specified)						
PARAMETER	SYMBOL	TEST CONDITIONS	MIN.	TYP.	MAX.	UNITS
Collector to emitter breakdown voltage	V <sub>BR(CES)</sub>	V <sub>GE</sub> = 0 V, I <sub>C</sub> = 500 μA	1200	-	-	V
Collector to emitter voltage	V <sub>CE(ON)</sub>	I <sub>C</sub> = 75 A, V <sub>GE</sub> = 15 V	-	3.4	4.0	
		I <sub>C</sub> = 100 A, V <sub>GE</sub> = 15 V	-	3.8	4.5	
		I <sub>C</sub> = 75 A, V <sub>GE</sub> = 15 V, T <sub>J</sub> = 125 °C	-	4.0	4.5	
		I <sub>C</sub> = 100 A, V <sub>GE</sub> = 15 V, T <sub>J</sub> = 125 °C	-	4.53	5.1	
Gate threshold voltage	V <sub>GE(th)</sub>	V <sub>CE</sub> = V <sub>GE</sub> , I <sub>C</sub> = 250 μA	4.0	5.0	6.0	
Threshold voltage temperature coefficient	ΔV <sub>GE(th)</sub> /ΔT <sub>J</sub>	V <sub>CE</sub> = V <sub>GE</sub> , I <sub>C</sub> = 1 mA (25 °C to 125 °C)	-	-11	-	mV/°C
Zero gate voltage collector current	I <sub>CES</sub>	V <sub>GE</sub> = 0 V, V <sub>CE</sub> = 1200 V	-	7	250	μA
		V <sub>GE</sub> = 0 V, V <sub>CE</sub> = 1200 V, T <sub>J</sub> = 125 °C	-	580	2000	
Diode forward voltage drop	V <sub>FM</sub>	I <sub>F</sub> = 75 A	-	3.9	5.0	V
		I <sub>F</sub> = 100 A	-	4.43	5.8	
		I <sub>F</sub> = 75 A, T <sub>J</sub> = 125 °C	-	4.37	5.4	
		I <sub>F</sub> = 100 A, T <sub>J</sub> = 125 °C	-	5.02	6.4	
Gate to emitter leakage current	I <sub>GES</sub>	V <sub>GE</sub> = ± 20 V	-	-	± 200	nA

<b>SWITCHING CHARACTERISTICS</b> (T <sub>J</sub> = 25 °C unless otherwise noted)						
PARAMETER	SYMBOL	TEST CONDITIONS	MIN.	TYP.	MAX.	UNITS
Total gate charge (turn-on)	Q <sub>G</sub>	I <sub>C</sub> = 500 A V <sub>CC</sub> = 600 V V <sub>GE</sub> = 15 V	-	630	-	nC
Gate to emitter charge (turn-on)	Q <sub>GE</sub>		-	65	-	
Gate to collector charge (turn-on)	Q <sub>GC</sub>		-	250	-	
Turn-on switching loss	E <sub>on</sub>	I <sub>C</sub> = 50 A, V <sub>CC</sub> = 600 V V <sub>GE</sub> = 15 V, R <sub>G</sub> = 4.7 Ω, L = 500 μH T <sub>J</sub> = 25 °C <sup>(1)</sup>	-	1.51	-	mJ
Turn-off switching loss	E <sub>off</sub>		-	2.41	-	
Total switching loss	E <sub>tot</sub>		-	3.92	-	
Turn-on switching loss	E <sub>on</sub>		-	2.25	-	
Turn-off switching loss	E <sub>off</sub>		-	3.35	-	
Total switching loss	E <sub>tot</sub>		-	7.60	-	
Turn-on delay time	t <sub>d(on)</sub>	I <sub>C</sub> = 50 A, V <sub>CC</sub> = 600 V V <sub>GE</sub> = 15 V, R <sub>G</sub> = 4.7 Ω, L = 500 μH T <sub>J</sub> = 125 °C	-	169	-	ns
Rise time	t <sub>r</sub>		-	71	-	
Turn-off delay time	t <sub>d(off)</sub>		-	393	-	
Fall time	t <sub>f</sub>		-	136	-	
Reverse bias safe operating area	RBSOA	T <sub>J</sub> = 150 °C, I <sub>C</sub> = 150 A R <sub>G</sub> = 10 Ω, V <sub>GE</sub> = 15 V to 0 V	Fullsquare			
Short circuit safe operating area	SCSOA	T <sub>J</sub> = 150 °C V <sub>CC</sub> = 900 V, V <sub>P</sub> = 1200 V R <sub>G</sub> = 10 Ω, V <sub>GE</sub> = 15 V to 0 V	10	-	-	μs
Diode peak reverse recovery current	I <sub>rr</sub>	T <sub>J</sub> = 25 °C	-	1.45	2.5	A
		T <sub>J</sub> = 125 °C	-	2.35	4.0	
Diode reverse recovery time	t <sub>rr</sub>	T <sub>J</sub> = 25 °C	-	0.401	0.5	μs
		T <sub>J</sub> = 125 °C	-	0.655	0.8	
Total reverse recovery charge	Q <sub>rr</sub>	T <sub>J</sub> = 25 °C	-	0.181	0.4	μC
		T <sub>J</sub> = 125 °C	-	0.54	1.5	

**Note**

<sup>(1)</sup> Energy losses include “tail” and diode reverse recovery

<b>THERMAL AND MECHANICAL SPECIFICATIONS</b>					
PARAMETER	SYMBOL	MIN.	TYP.	MAX.	UNITS
Junction to case IGBT	R <sub>thJC</sub> (IGBT)	-	-	0.26	°C/W
Junction to case DIODE	R <sub>thJC</sub> (DIODE)	-	-	1.00	
Case to sink, flat, greased surface	R <sub>thCS</sub> (MODULE)	-	0.05	-	



THERMAL AND MECHANICAL SPECIFICATIONS					
PARAMETER	SYMBOL	MIN.	TYP.	MAX.	UNITS
Mounting torque (M5)		2.7	-	3.3	Nm
Weight		-	170	-	g

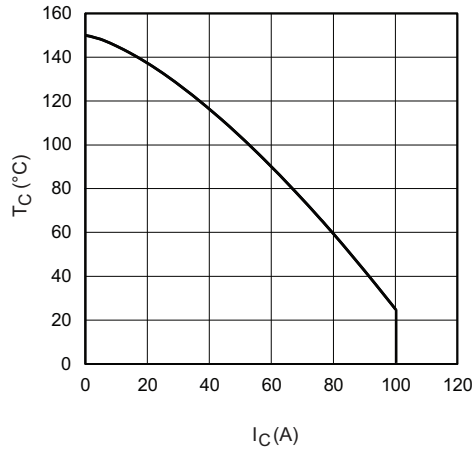


Fig. 1 - Maximum DC Collector Current vs. Case Temperature

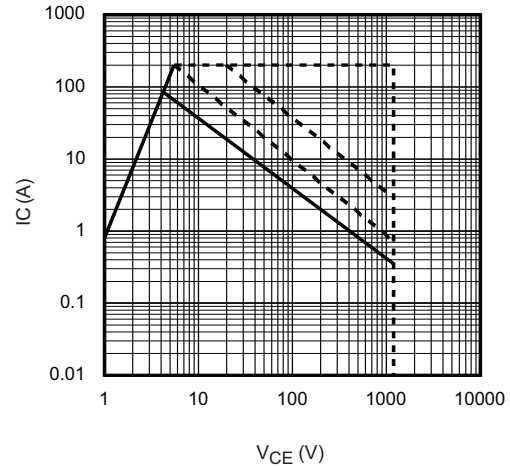


Fig. 3 - Forward SOA  
 $T_C = 25\text{ }^\circ\text{C}$ ;  $T_J \leq 150\text{ }^\circ\text{C}$

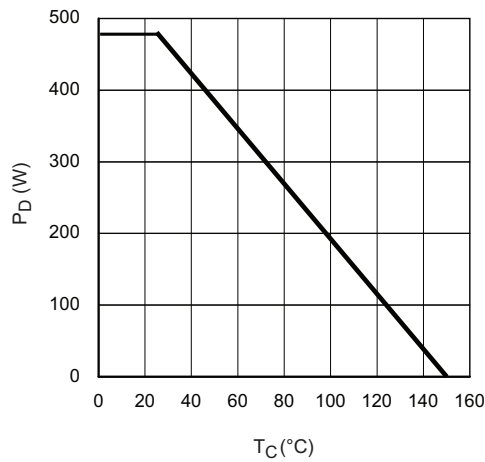


Fig. 2 - Power Dissipation vs. Case Temperature

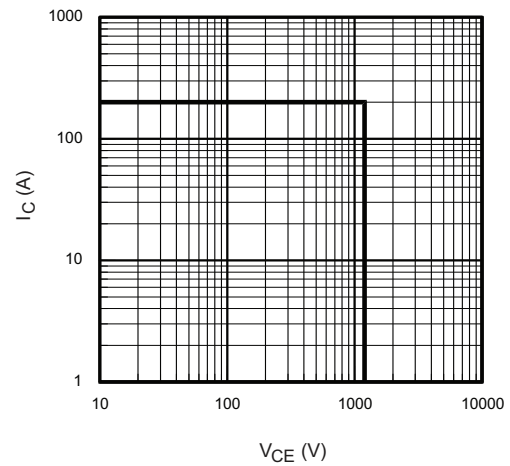


Fig. 4 - Reverse Bias SOA  
 $T_J = 150\text{ }^\circ\text{C}$ ;  $V_{GE} = 15\text{ V}$

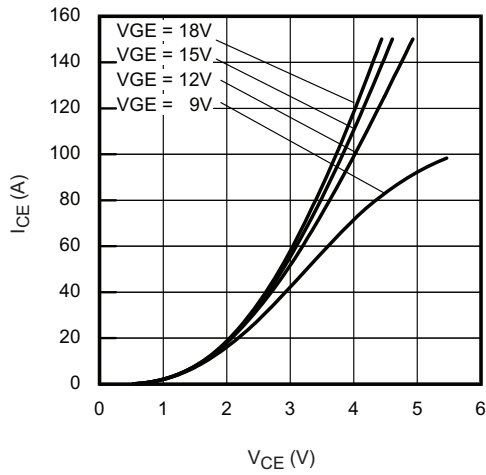


Fig. 5 - Typical IGBT Output Characteristics  
 $T_J = 25\text{ }^\circ\text{C}$ ;  $t_p = 500\text{ }\mu\text{s}$

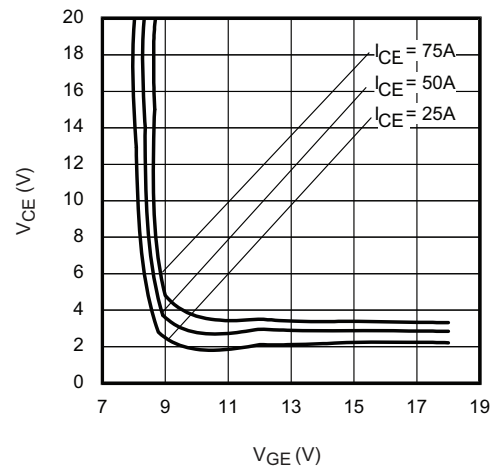


Fig. 8 - Typical  $V_{CE}$  vs.  $V_{GE}$   
 $T_J = 25\text{ }^\circ\text{C}$

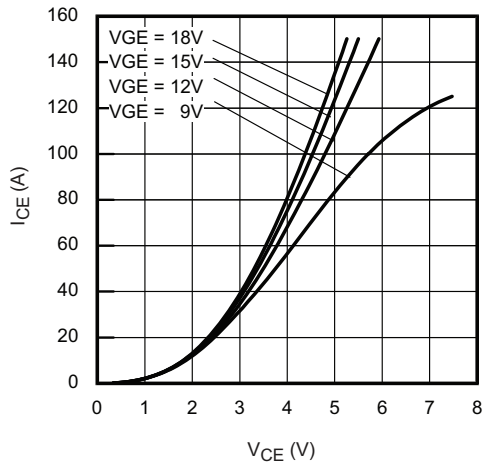


Fig. 6 - Typical IGBT Output Characteristics  
 $T_J = 125\text{ }^\circ\text{C}$ ;  $t_p = 500\text{ }\mu\text{s}$

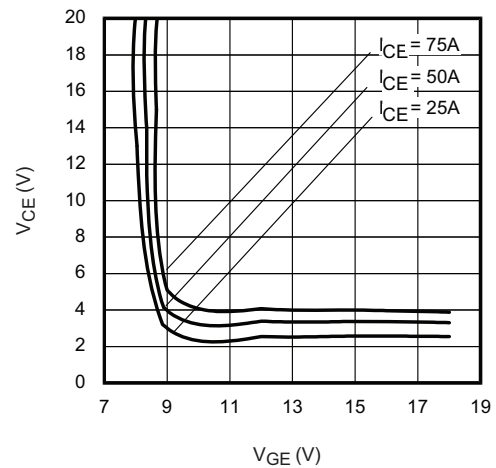


Fig. 9 - Typical  $V_{CE}$  vs.  $V_{GE}$   
 $T_J = 125\text{ }^\circ\text{C}$

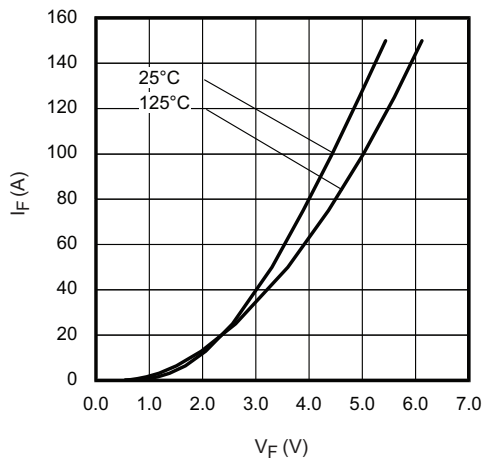


Fig. 7 - Typical Diode Forward Characteristics  
 $t_p = 500\text{ }\mu\text{s}$

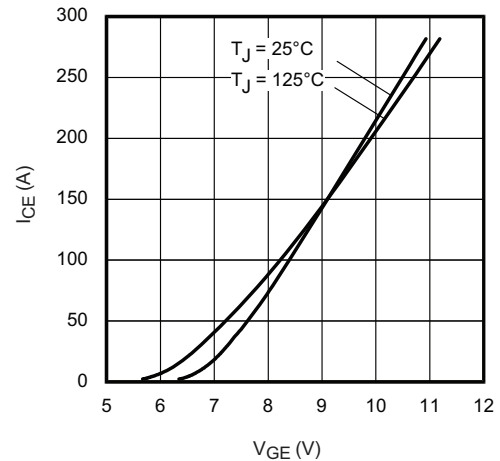


Fig. 10 - Typical Transfer Characteristics  
 $V_{CE} = 20\text{ V}$ ;  $t_p = 500\text{ }\mu\text{s}$

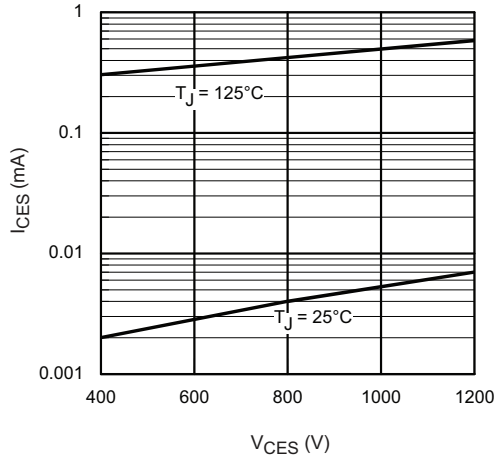


Fig. 11 - Typical Zero Gate Voltage Collector Current

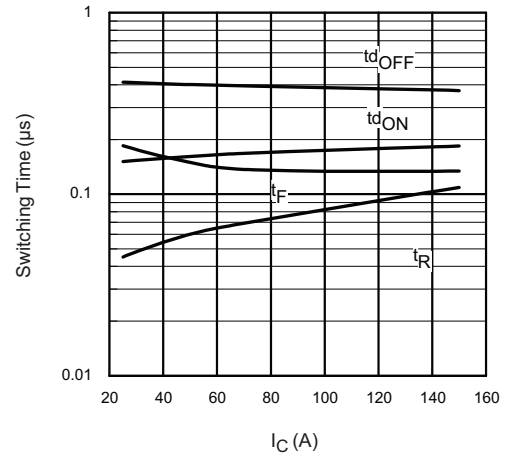


Fig. 14 - Typical Switching Time vs.  $I_C$   
 $T_J = 125^\circ\text{C}$ ;  $L = 200\ \mu\text{H}$ ;  $V_{CE} = 600\ \text{V}$ ;  $R_G = 5\ \Omega$ ;  $V_{GE} = 15\ \text{V}$

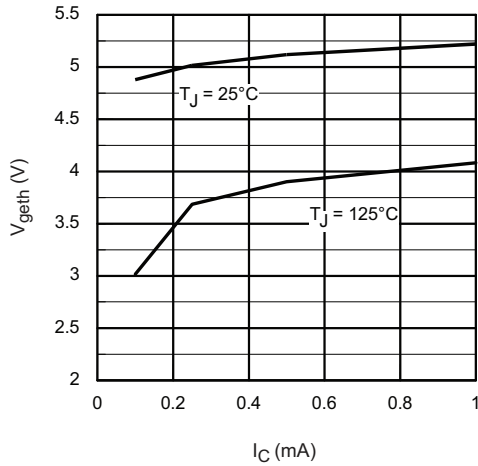


Fig. 12 - Typical Threshold Voltage

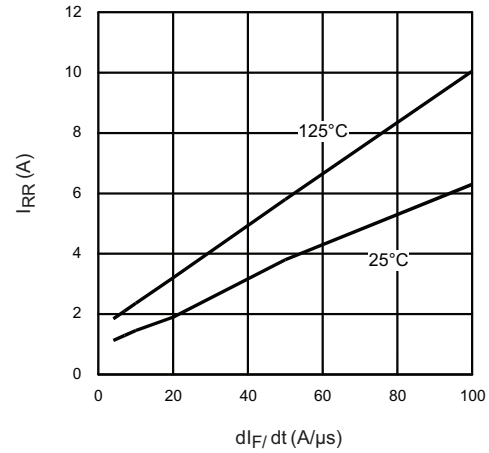


Fig. 15 - Typical Diode  $I_{REC}$  vs.  $dI_F/dt$   
 $V_{CC} = 600\ \text{V}$ ;  $I_F = 50\ \text{A}$

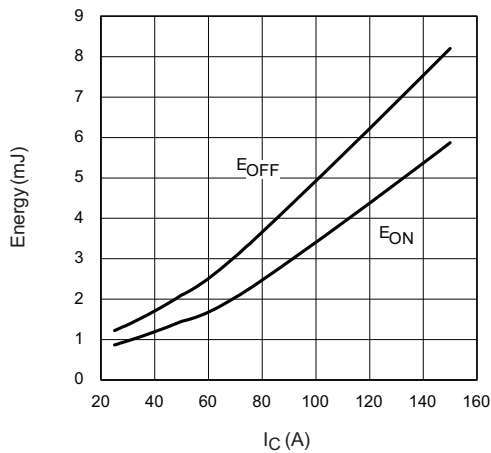


Fig. 13 - Typical Energy Loss vs.  $I_C$   
 $T_J = 125^\circ\text{C}$ ;  $L = 200\ \mu\text{H}$ ;  $V_{CE} = 600\ \text{V}$ ;  $R_G = 5\ \Omega$ ;  $V_{GE} = 15\ \text{V}$

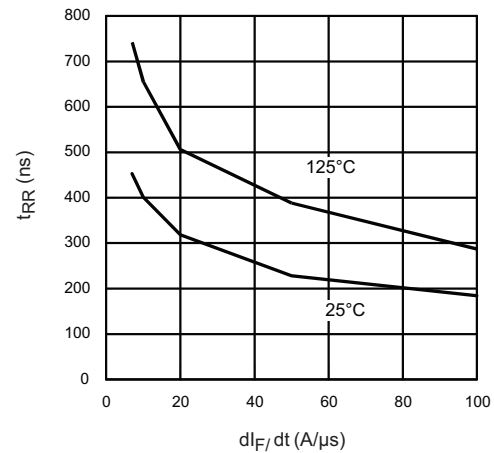


Fig. 16 - Typical Diode  $t_{rr}$  vs.  $dI_F/dt$   
 $V_{CC} = 600\ \text{V}$ ;  $I_F = 50\ \text{A}$

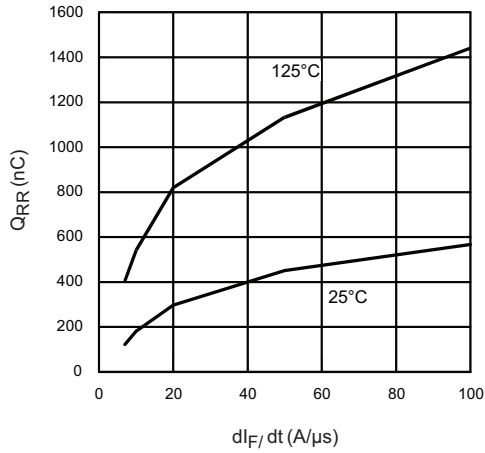


Fig. 17 - Typical Diode  $Q_{rr}$  vs.  $dI_F/dt$   
 $V_{CC} = 600\text{ V}$ ;  $I_F = 50\text{ A}$

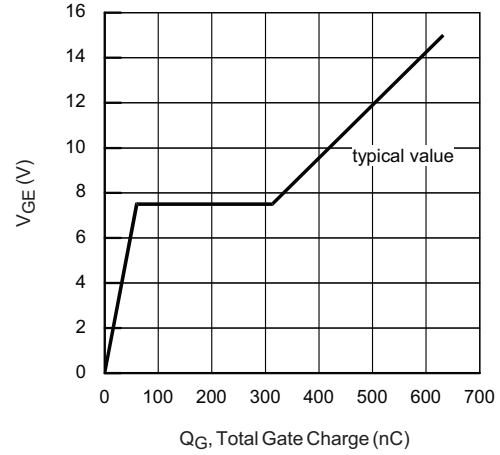


Fig. 18 - Typical Gate Charge vs.  $V_{GE}$   
 $I_{CE} = 5.0\text{ A}$ ;  $L = 600\text{ μH}$

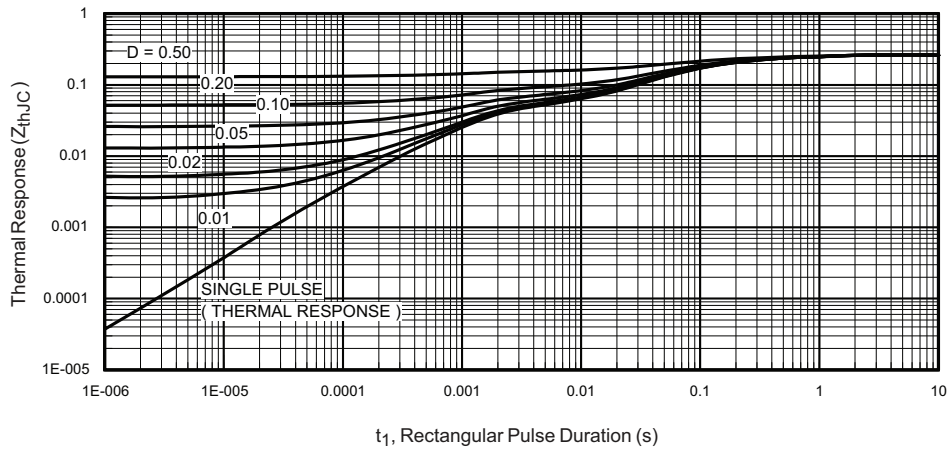


Fig. 19 - Maximum Transient Thermal Impedance, Junction to Case (IGBT)

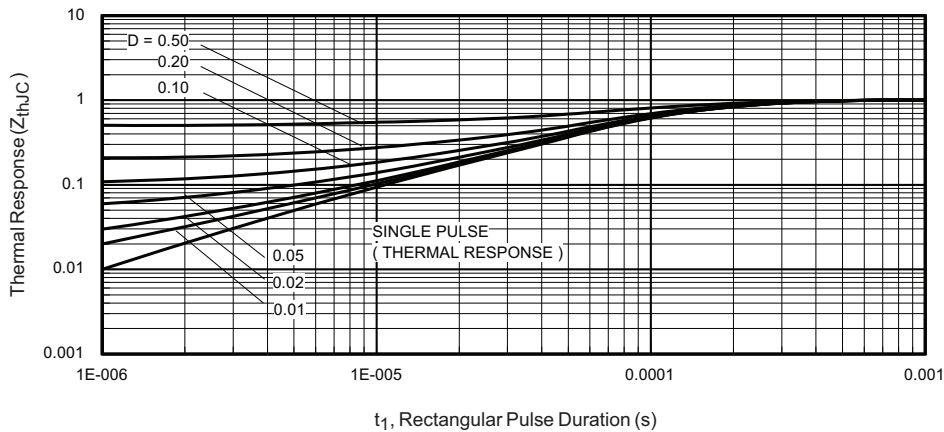


Fig. 20 - Maximum Transient Thermal Impedance, Junction to Case (DIODE)

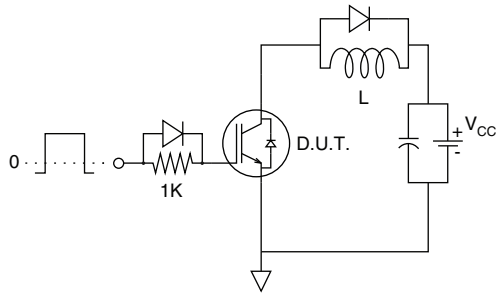


Fig. 21 - Gate Charge Circuit (Turn-Off)

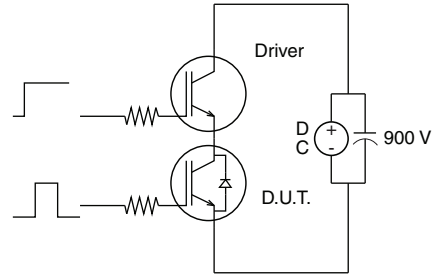


Fig. 23 - S.C. SOA Circuit

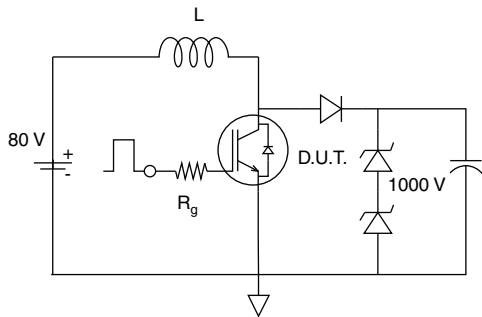


Fig. 22 - RBSOA Circuit

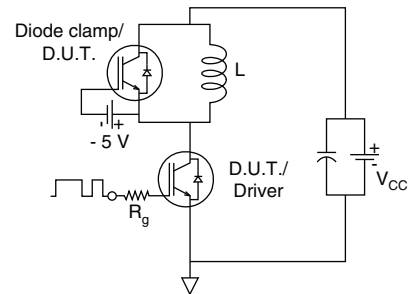


Fig. 24 - Switching Loss Circuit

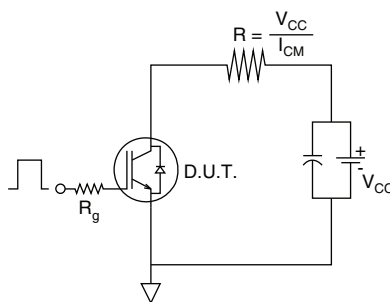


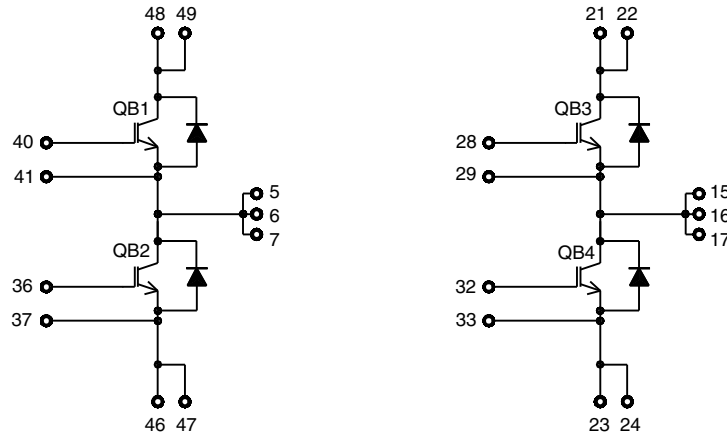
Fig. 25 - Resistive Load Circuit

## ORDERING INFORMATION TABLE

Device code	<b>VS-</b>	<b>G</b>	<b>B</b>	<b>75</b>	<b>Y</b>	<b>F</b>	<b>120</b>	<b>N</b>
	①	②	③	④	⑤	⑥	⑦	⑧

- 1** - Vishay Semiconductors product
- 2** - Insulated gate bipolar transistor (IGBT)
- 3** - B = IGBT Gen 5 NPT
- 4** - Current rating (75 = 75 A)
- 5** - Circuit configuration (Y = 4 pack)
- 6** - Package indicator (F = ECONO 2)
- 7** - Voltage rating (120 = 1200 V)
- 8** - Speed/type (N = ultrafast with reduced diode, speed 8 kHz to 60 kHz)

## CIRCUIT CONFIGURATION



### LINKS TO RELATED DOCUMENTS

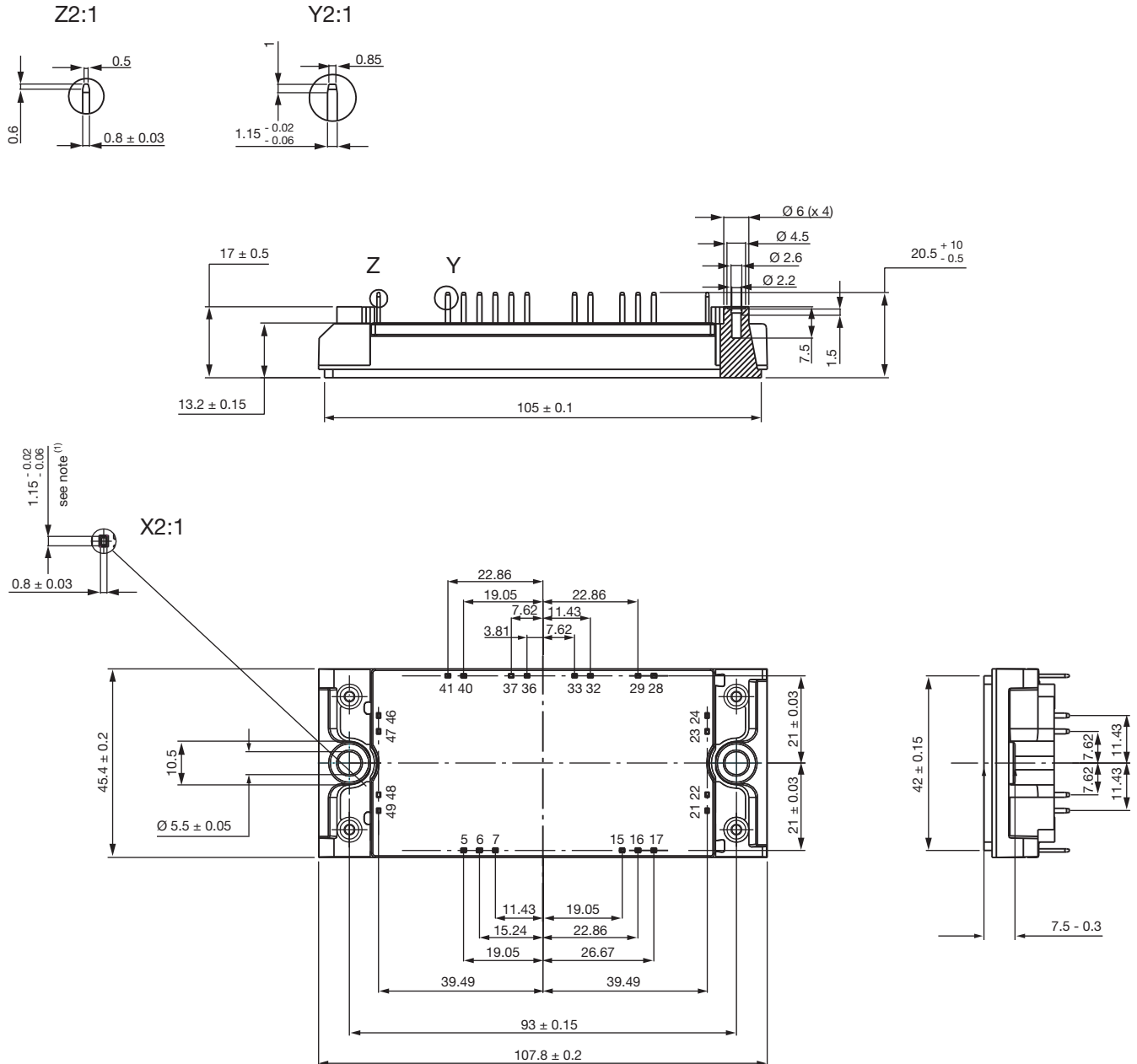
Dimensions	<a href="http://www.vishay.com/doc?95539">www.vishay.com/doc?95539</a>
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## ECONO2 4PACK N Series

**DIMENSIONS** in millimeters





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