ISOLATED RS-485 PROFIBUS TRANSCEIVER

Check for Samples: ISO1176

FEATURES

- **4000-V_{PEAK} Isolation, 560-V_{peak} V_{IORM}**
  - **UL 1577, IEC 60747-5-2 (VDE 0884, Rev. 2), IEC 61010-1, IEC 60950-1 and CSA Approved**
- **Bus-Pin ESD Protection**
  - **16 kV HBM Between Bus Pins and GND2**
  - **6 kV HBM Between Bus Pins and GND1**
- **Meets or Exceeds the Requirements of EN 50170 and TIA/EIA-485**
- **Signaling Rates up to 40 Mbps**
- **Differential Output Exceeds 2.1 V (54 Ω Load)**

- **Low Bus Capacitance – 10 pF (MAX)**
- **50 kV/μs Typical Transient Immunity**
- **Failsafe Receiver for Bus Open, Short, Idle**
- **3.3-V Inputs are 5-V Tolerant**

APPLICATIONS

- **Profibus**
- **Factory Automation**
- **Networked Sensors**
- **Motor/Motion Control**
- **HVA and Building Automation Networks**
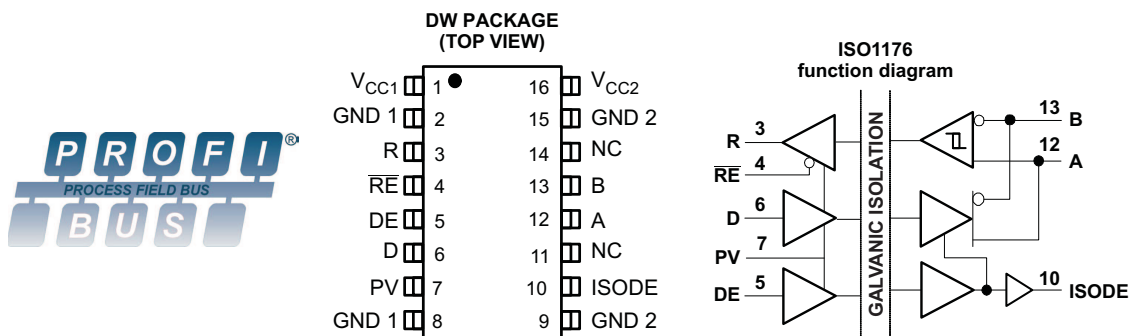- **Networked Security Stations**

DESCRIPTION

The ISO1176 is an isolated differential line transceiver designed for use in PROFIBUS applications. The device is ideal for long transmission lines since the ground loop is broken to provide for operation with a much larger common mode voltage range. The symmetrical isolation barrier of each device is tested to provide 2500 Vrms of isolation between the line transceiver and the logic level interface.

The galvanically isolated differential bus transceiver is an integrated circuit designed for bi-directional data communication on multipoint bus-transmission lines. The transceiver combines a galvanically isolated differential line driver and differential input line receiver. The driver has an active-high enable with isolated enable-state output on the ISODE pin (pin 10) to facilitate direction control. The driver differential outputs and the receiver differential inputs connect internally to form a differential input/output (I/O) bus port that is designed to offer minimum loading to the bus allowing up to 160 nodes.

The PV pin (pin 7) is provided as a full-chip enable option. All device outputs become high impedance when a logic low is applied to the PV pin. For more information, see the function tables in the device information section.

Any cabled I/O can be subjected to electrical noise transients from various sources. These noise transients can cause damage to the transceiver and/or near-by sensitive circuitry if they are of sufficient magnitude and duration. The ISO1176 can significantly reduce the risk of data corruption and damage to expensive control circuits.

The device is characterized for operation over the ambient temperature range of –40°C to 85°C.

DW PACKAGE (TOP VIEW)

V_{CC1}	1	16	V_{CC2}
GND 1	2	15	GND 2
R	3	14	NC
$\overline{RE}$	4	13	B
DE	5	12	A
D	6	11	NC
PV	7	10	ISODE
GND 1	8	9	GND 2

ISO1176 function diagram

These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

ABSOLUTE MAXIMUM RATINGS

over operating junction temperature range unless otherwise noted[1]

				VALUE	UNIT
V_{CC1}, V_{CC2}	Supply voltage[2]			−0.5 to 7	V
V_O	Voltage at any bus I/O terminal			−9 to 14	V
V_I	Voltage input at any D, DE or $\overline{RE}$ terminal			−0.5 to 7	V
I_O	Receiver output current			±10	mA
ESD	Electrostatic discharge	Human Body Model	JEDEC Standard 22, Test Method A114-C.01		kV
			Bus pins to GND1	±6	
			Bus pins to GND2	±16	
			All pins	±4	
		Charged Device Model	JEDEC Standard 22, Test Method C101	All pins	±1	
		Machine model	ANSI/ESDS5.2-1996	All pins	±200	V
T_J	Maximum junction temperature			170	°C

(1) Stresses beyond those listed under *absolute maximum ratings* may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under *recommended operating conditions* is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability. All voltage values are with respect to the network ground terminal unless otherwise noted.

(2) All voltage values except differential I/O bus voltages are with respect to the referenced network ground terminal and are peak voltage values.

RECOMMENDED OPERATING CONDITIONS

			MIN	TYP	MAX	UNIT
V_{CC}	Logic side supply voltage, V_{CC1} (with respect to GND1)		3.15		5.5	V
	Bus side supply voltage, V_{CC2} (with respect to GND2)		4.75		5.25	
V_{CM}	Voltage at either bus I/O terminal	A, B	−7		12	V
V_{IH}	High-level input voltage	PV, $\overline{RE}$	2		V_{CC1}	V
		D, DE	0.7 V_{CC1}			
V_{IL}	Low-level input voltage	PV, $\overline{RE}$	0		0.8	V
		D, DE			0.3 V_{CC1}	
V_{ID}	Differential input voltage	A with respect to B	−12		12	V
I_O	Output current	Driver	−70		70	mA
		Receiver	−8		8	
	Input pulse width		10			ns
T_J	Operating junction temperature		−40		150	°C

SUPPLY CURRENT

over recommended operating conditions (unless otherwise noted)

PARAMETER		TEST CONDITIONS		MIN	TYP	MAX	UNIT
I_{CC1}	Logic side RMS supply current	3 V	DE at 0 V		4	6	mA
			DE at V_{CC1}, 2 Mbps		5		
			DE at V_{CC1}, 25 Mbps		6		
		5.5 V	DE at 0 V		7	10	mA
			DE at V_{CC1}, 2 Mbps		8		
			DE at V_{CC1}, 25 Mbps		11		

Product Folder Link(s) : *ISO1176*

SUPPLY CURRENT (continued)

over recommended operating conditions (unless otherwise noted)

PARAMETER		TEST CONDITIONS		MIN	TYP	MAX	UNIT
I_{CC2}	Bus side RMS supply current	5.25 V	DE at 0 V		15	18	mA
			DE at V_{CC1}, 2 Mbps, 54 Ω load		70		
			DE at V_{CC1}, 25 Mbps, 54 Ω load		75		

ISODE-PIN ELECTRICAL CHARACTERISTICS

over recommended operating conditions (unless otherwise noted)

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
V_{OH}	High-level output voltage	I_{OH} = −8 mA	V_{CC2} − 0.8	4.6		V
		I_{OH} = −20 μA	V_{CC2} − 0.1	5		
V_{OL}	Low-level output voltage	I_{OL} = 8 mA		0.2	0.4	V
		I_{OL} = 20 μA		0	0.1	

DRIVER ELECTRICAL CHARACTERISTICS

over recommended operating conditions (unless otherwise noted)

PARAMETER		TEST CONDITIONS		MIN	TYP	MAX	UNIT
V_{OD}	Open-circuit differential output voltage	$|V_A - V_B|$, Figure 1		1.5		V_{CC2}	V
$|V_{OD(SS)}|$	Steady-state differential output voltage magnitude	See Figure 2 and Figure 6		2.1			V
		Common-mode loading with V_{test} from −7 V to 12 V, See Figure 3		2.1			
$|\Delta V_{OD(SS)}|$	Change in steady-state differential output voltage between logic states	R_L = 54 Ω, See Figure 4 andFigure 5		−0.2		0.2	V
$V_{OC(SS)}$	Steady-state common-mode output voltage	R_L = 54 Ω, See Figure 4 and Figure 5		2		3	V
$\Delta V_{OC(SS)}$	Change in steady-state common-mode output voltage			−0.2		0.2	
$V_{OC(PP)}$	Peak-to-peak common-mode output voltage				0.5		
$V_{OD(RING)}$	Differential output voltage over and under shoot	See Figure 6 and Figure 10				10%	$V_{OD(pp)}$
$V_{I(HYS)}$	Input voltage hysteresis	See Figure 7			150		mV
I_I	Input current	D, DE at 0 V or V_{CC1}		−10		10	μA
		PV[1] at 0 V or V_{CC1}				120	
$I_{O(OFF)}$	Output current with power off	V_{CC} ≤ 2.5 V		See Receiver input current			
I_{OZ}	High impedance state output current	DE at 0 V					
$I_{OS(P)}$	Peak short-circuit output current	DE at V_{CC}, See Figure 8 and Figure 9	V_{OS} = −7 V to 12 V	−250		250	mA
$I_{OS(SS)}$	Steady-state short-circuit output current		V_{OS} = 12 V, D at GND1			135	
			V_{OS} = −7 V, D at V_{CC1}	−135			
C_{OD}	Differential output capacitance				See Receiver C_{IN}		
CMTI	Common-mode transient immunity	See Figure 20			25		kV/μs

(1) The PV pin has a 50 kΩ pull-up resistor and leakage current depends on supply voltage.

DRIVER SWITCHING CHARACTERISTICS

over recommended operating conditions (unless otherwise noted)

PARAMETER		TEST CONDITIONS		MIN	TYP	MAX	UNIT
t_{pLH}, t_{pHL}	Propagation delay time	V_{CC1} at 5 V V_{CC2} at 5 V	See Figure 10			35	ns
$t_{sk(p)}$	Pulse skew ($|t_{p\,HL} - t_{pLH}|$)				2	5	ns
t_{pLH}, t_{pHL}	Propagation delay time	V_{CC1} at 3.3 V V_{CC2} at 5 V				40	ns
$t_{sk(p)}$	Pulse skew ($|t_{p\,HL} - t_{p\,LH}|$)				2	5	ns
t_r	Differential output signal rise time			2	3	7.5	ns
t_f	Differential output signal fall time			2	3	7.5	ns
t_{pDE}	DE to ISODE prop delay	See Figure 14				30	ns
$t_{t(MLH)}$, $t_{t(MHL)}$	Output transition skew	See Figure 11				1	ns
$t_{p(AZH)}$, $t_{p(BZH)}$ $t_{p(AZL)}$, $t_{p(BZL)}$	Propagation delay time, high-impedance-to-active output	C_L = 50 pF, $\overline{RE}$ at 0 V, See Figure 12 and Figure 13				80	ns
$t_{p(AHZ)}$, $t_{p(BHZ)}$ $t_{p(ALZ)}$, $t_{p(BLZ)}$	Propagation delay time, active-to- high-impedance output					80	ns
$|t_{p(AZL)} - t_{p(BZH)}|$ $|t_{p(AZH)} - t_{p(BZL)}|$	Enable skew time				0.55	1.5	ns
$t_{(CFB)}$	Time from application of short-circuit to current foldback	See Figure 9			0.5		µs
$t_{(TSD)}$	Time from application of short-circuit to thermal shutdown	T_A = 25°C, See Figure 9		100			µs

RECEIVER ELECTRICAL CHARACTERISTICS

over recommended operating conditions (unless otherwise noted)

PARAMETER			TEST CONDITIONS		MIN	TYP	MAX	UNIT
$V_{IT(+)}$	Positive-going differential input voltage threshold		See Figure 15	I_O = −8 mA		−80	−10	mV
$V_{IT(−)}$	Negative-going differential input voltage threshold			I_O = 8 mA	−200	−120		mV
V_{hys}	Hysteresis voltage ($V_{IT+} - V_{IT-}$)					40		mV
V_{OH}	High-level output voltage	V_{CC1} at 3.3 V and V_{CC2} at 5 V	V_{ID} = 200 mV, See Figure 15	I_{OH} = −8 mA	V_{CC1} −0.4	3		V
				$I_{O\,H}$ = −20 µA	V_{CC1} −0.1	3.3		
V_{OL}	Low-level output voltage		V_{ID} = −200 mV, See Figure 15	$I_{O\,L}$ = 8 mA		0.2	0.4	V
				I_{OL} = 20 µA		0	0.1	
V_{OH}	High-level output voltage	V_{CC1} at 5 V and V_{CC2} at 5 V	V_{ID} = 200 mV, See Figure 15	I_{OH} = −8 mA	V_{CC1} −0.8	4.6		V
				$I_{O\,H}$ = −20 µA	V_{CC1} −0.1	5		
V_{OL}	Low-level output voltage		V_{ID} = −200 mV, See Figure 15	$I_{O\,L}$ = 8 mA		0.2	0.4	V
				I_{OL} = −20 µA		0	0.1	
I_A, I_B	Bus pin input current		V_I = −7 V or 12 V, Other input = 0 V	V_{CC} = 4.75 V or 5.25 V	−160		200	µA
$I_{A(OFF)}$ $I_{B(OFF)}$				V_{CC2} = 0 V				
I_I	Receiver enable input current		$\overline{RE}$ = 0 V		−50		50	µA
I_{OZ}	High-impedance state output current		$\overline{RE}$ = V_{CC1}		−1		1	µA
R_{ID}	Differential input resistance		A, B		48			kΩ
C_{ID}	Differential input capacitance		Test input signal is a 1.5 MHz sine wave with 1 V_{pp} amplitude , C_D is measured across A and B			7	10	pF
C_{MR}	Common mode rejection		See Figure 19			4		V

RECEIVER SWITCHING CHARACTERISTICS

over recommended operating conditions (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
t_{pLH}, t_{pHL}	Propagation delay time	V_{CC1} at 5 V, V_{CC2} at 5 V			50	ns
$t_{sk(p)}$	Pulse skew ($|t_{p\,HL} - t_{pLH}|$)			2	5	
t_{pLH}, t_{pHL}	Propagation delay time	V_{CC1} at 3.3 V, V_{CC2} at 5 V	See Figure 16		55	ns
$t_{sk(p)}$	Pulse skew ($|t_{p\,HL} - t_{p\,LH}|$)			2	5	
t_r	Output signal rise time			2	4	ns
t_f	Output signal fall time			2	4	
t_{pZH}	Propagation delay time, high-impedance-to-high-level output	DE at V_{CC1}, See Figure 17		13	25	ns
t_{pHZ}	Propagation delay time, high-level-to-high-impedance output			13	25	
t_{pZL}	Propagation delay time, high-impedance-to-low-level output	DE at V_{CC}, See Figure 18		13	25	ns
t_{pLZ}	Propagation delay time, low-level-to-high-impedance output			13	25	

PARAMETER MEASUREMENT INFORMATION
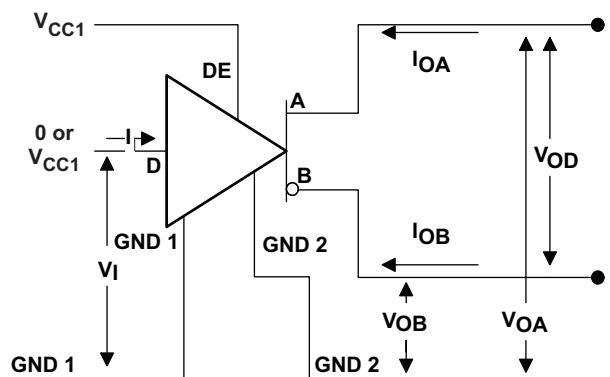
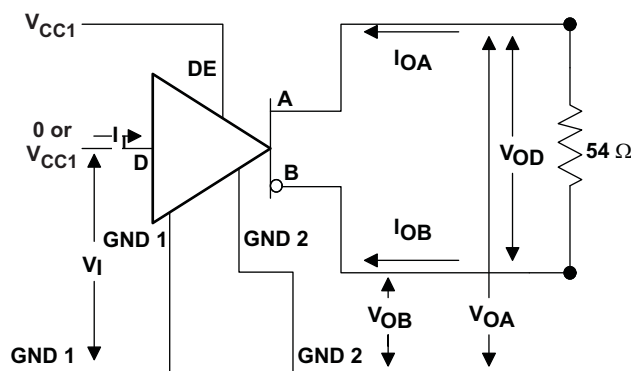**Figure 1. Open Circuit Voltage Test Circuit**

Figure 2. V$_{OD}$ Test Circuit

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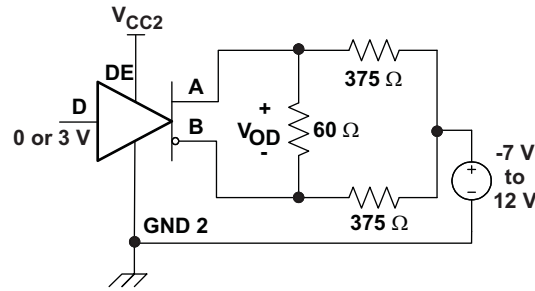## PARAMETER MEASUREMENT INFORMATION (continued)

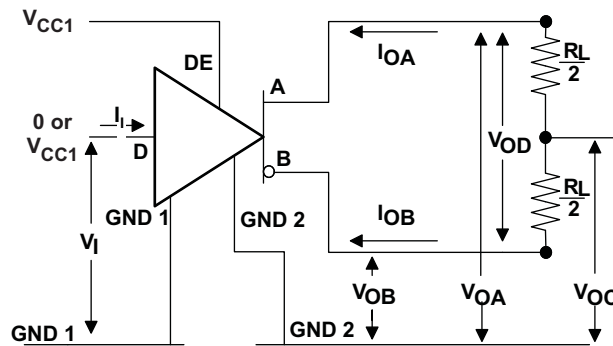Figure 3. Driver V_{OD} with Common-mode Loading Test Circuit

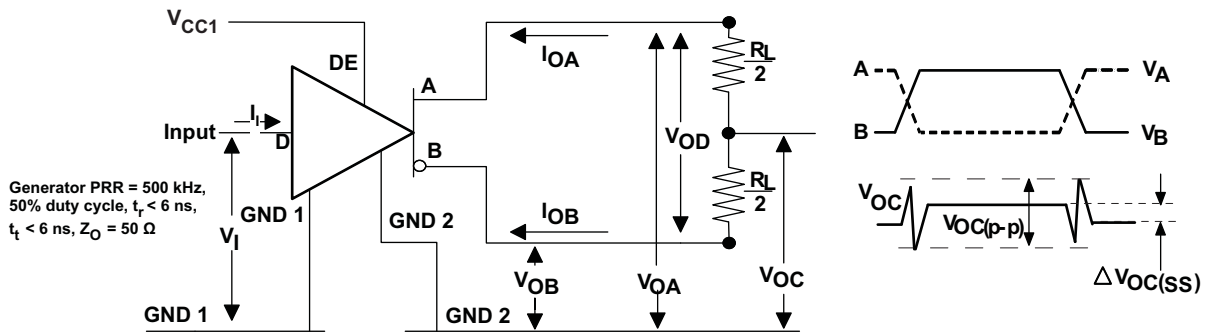Figure 4. Driver V_{OD} and V_{OC} Without Common-Mode Loading Test Circuit

Figure 5. Steady-State Output Voltage Test Circuit and Voltage Waveforms

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PARAMETER MEASUREMENT INFORMATION (continued)
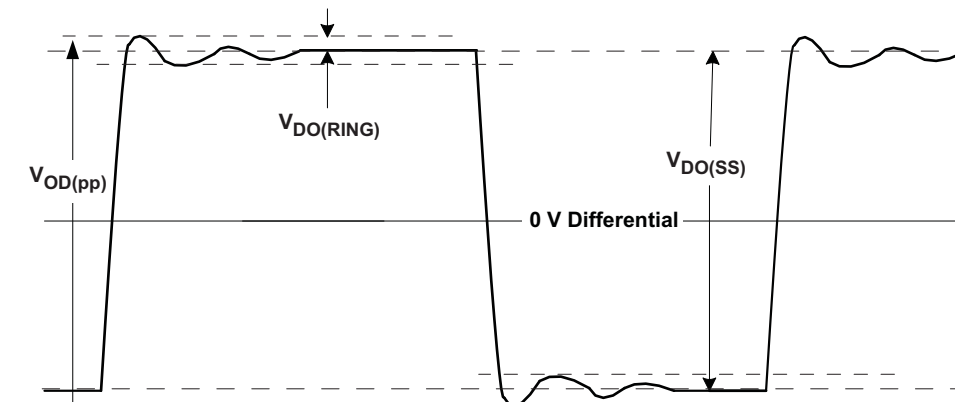
Figure 6. $V_{DO(RING)}$ Waveform and Definitions
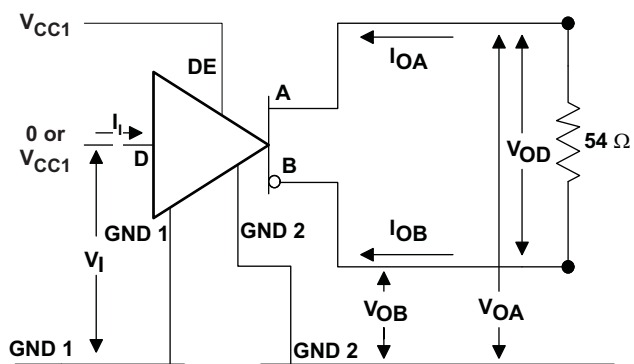
Figure 7. Input Voltage Hysteresis Test Circuit
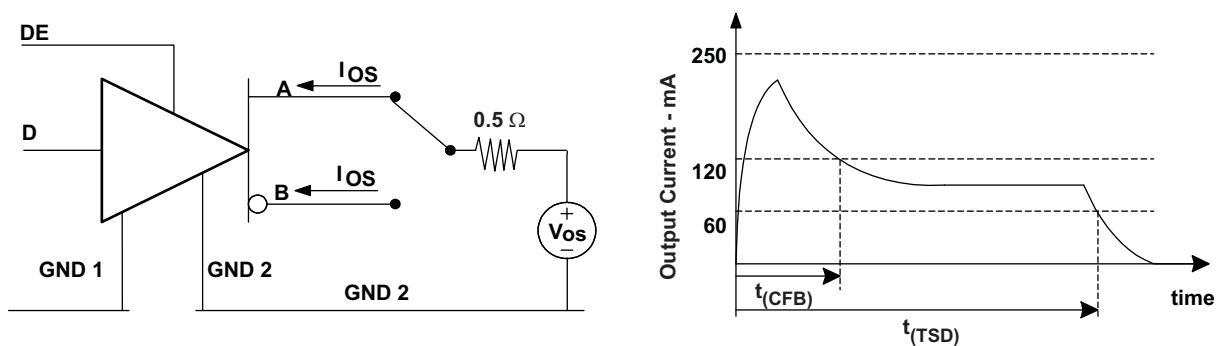

Figure 8. Driver Short-Circuit Test Circuit and Waveforms (Short Circuit applied at Time t=0)
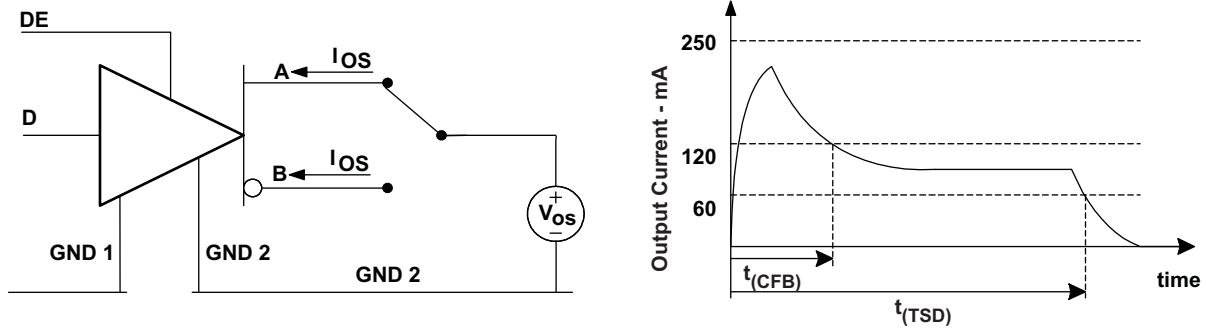
PARAMETER MEASUREMENT INFORMATION (continued)

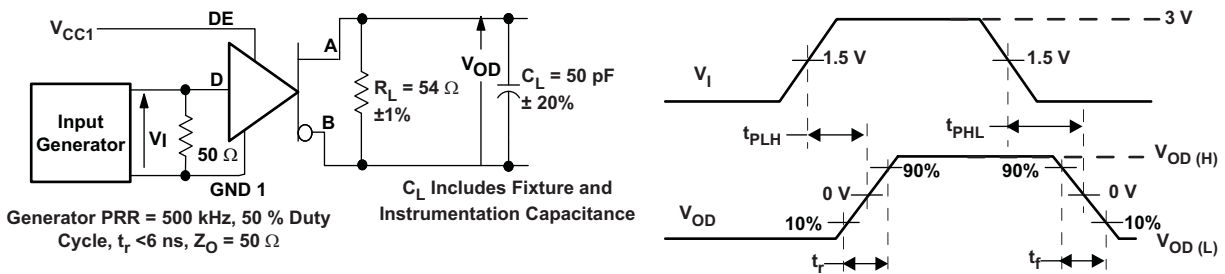**Figure 9. $I_{OS(SS)}$ Steady State Short Circuit Output Current Test Circuit**

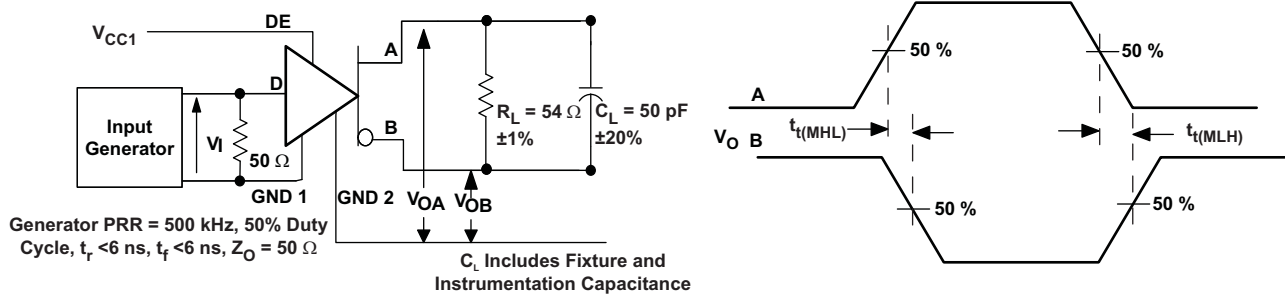**Figure 10. Driver Switching Test Circuit and Waveforms**

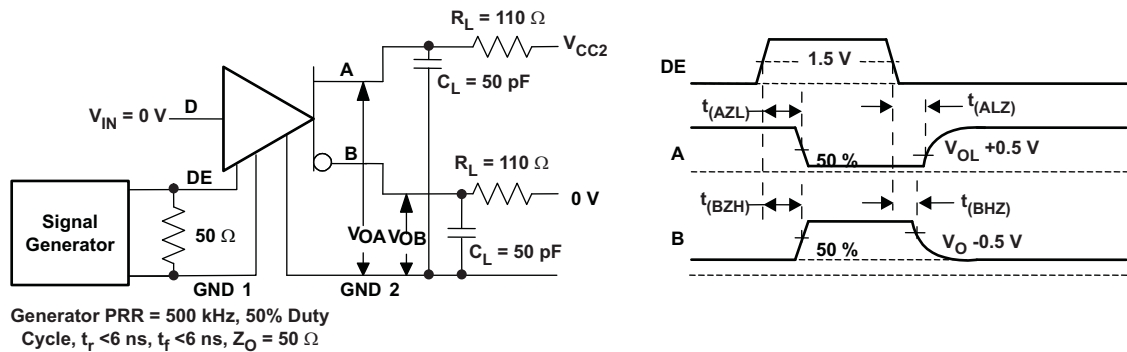**Figure 11. Driver Output Transition Skew Test Circuit and Waveforms**

Figure 12. Driver Enable/Disable Test, D at Logic Low Test Circuit and Waveforms
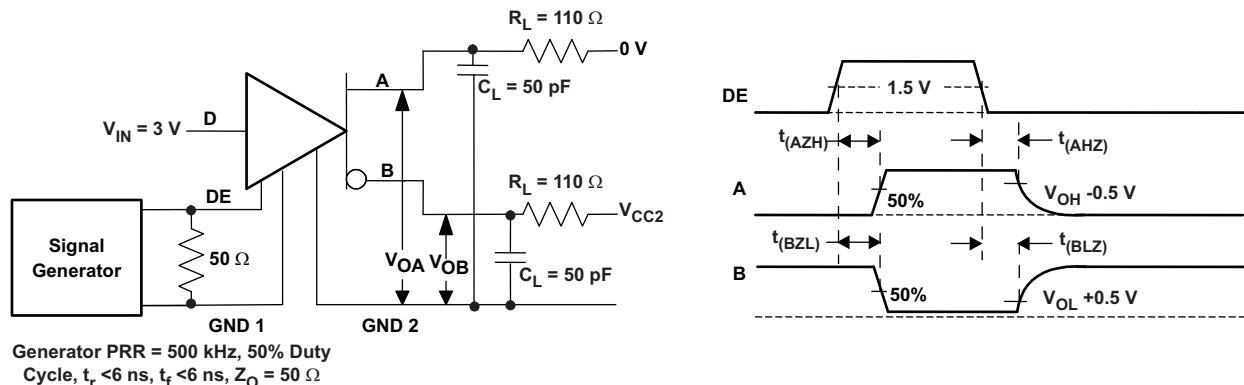
PARAMETER MEASUREMENT INFORMATION (continued)

Figure 13. Driver Enable/Disable Test, D at Logic High Test Circuit and Waveforms
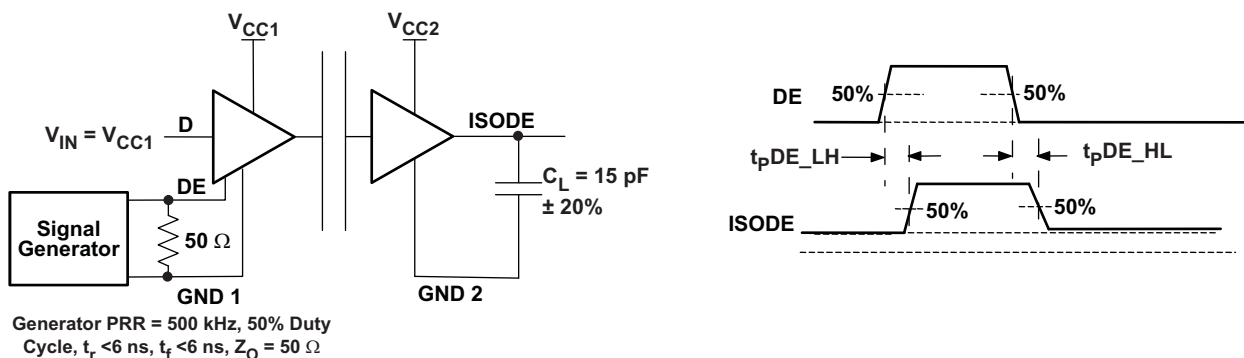
Figure 14. DE to ISODE Prop Delay Test Circuit and Waveforms
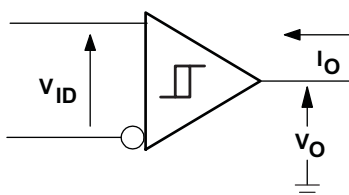
Figure 15. Receiver DC Parameter Definitions
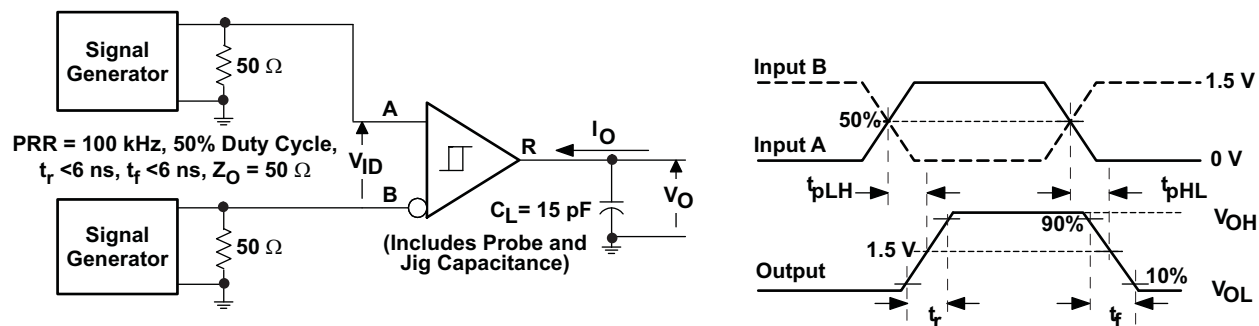
Figure 16. Receiver Switching Test Circuit and Waveforms

PARAMETER MEASUREMENT INFORMATION (continued)
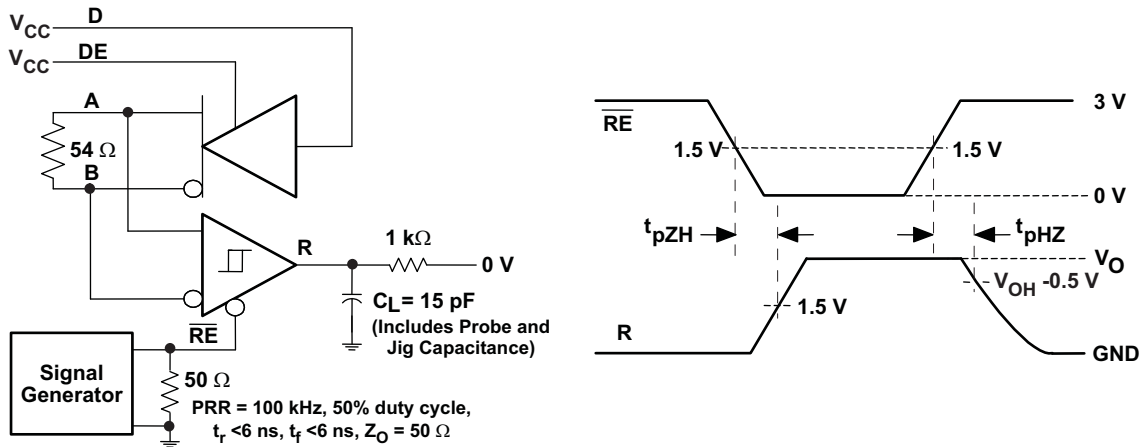
Figure 17. Receiver Enable Test Circuit and Waveforms, Data Output High
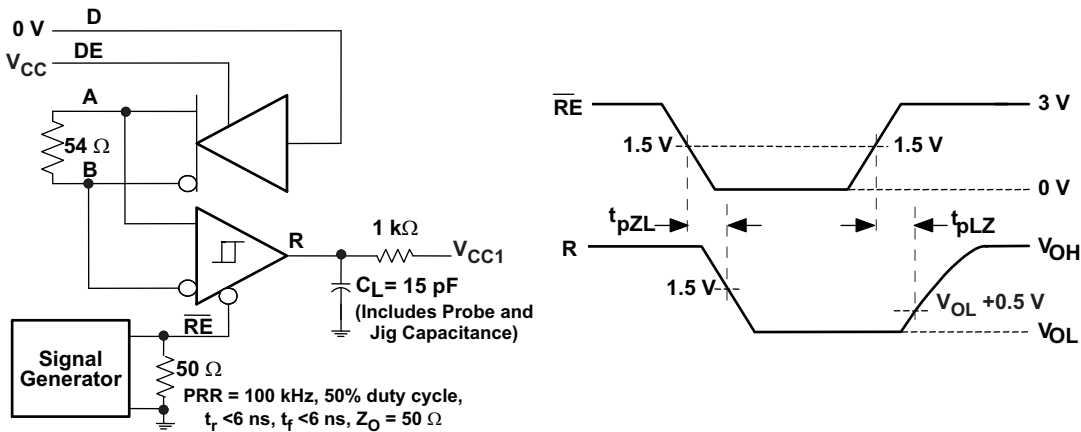
Figure 18. Receiver Enable Test Circuit and Waveforms, Data Output Low
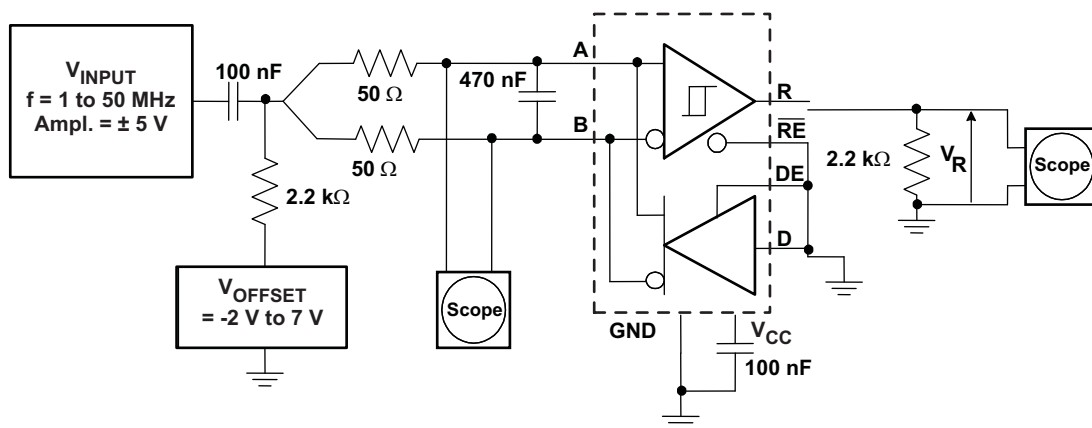
Figure 19. Common-Mode Rejection Test Circuit

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PARAMETER MEASUREMENT INFORMATION (continued)
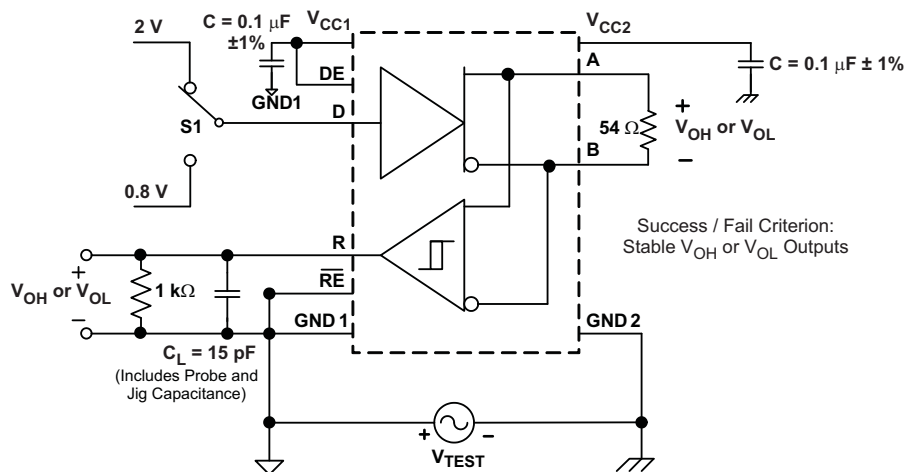
Figure 20. Common-Mode Transient Immunity Test Circuit

TYPICAL CHARACTERISTICS

DIFFERENTIAL OUTPUT VOLTAGE
vs
LOAD CURRENT
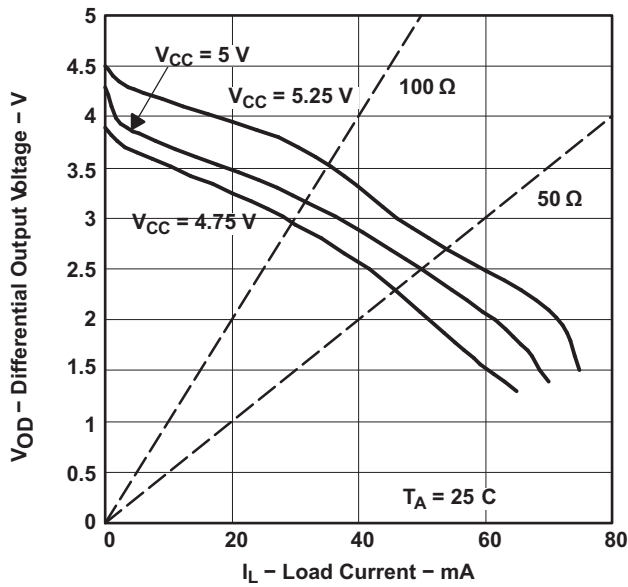
Figure 21.

RMS SUPPLY CURRENT
vs
SIGNALING RATE
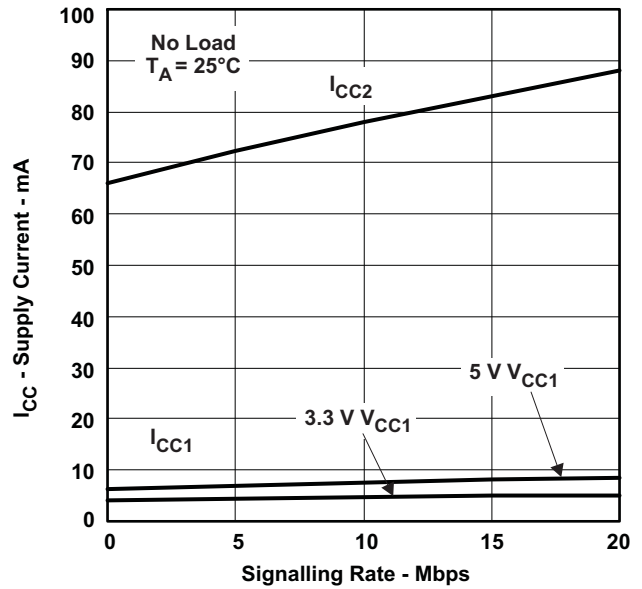
Figure 22.

DRIVER OUTPUT TRANSITION SKEW
vs
FREE-AIR TEMPERATURE
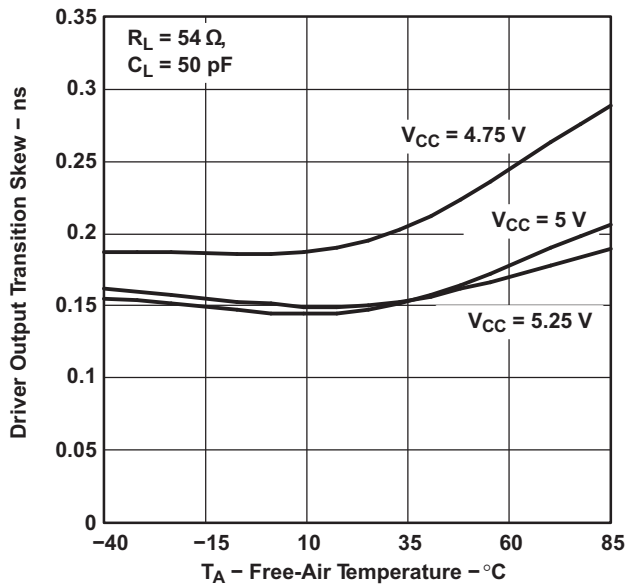
Figure 23.

DRIVER RISE, FALL TIME
vs
FREE-AIR TEMPERATURE

Figure 24.

Product Folder Link(s) :ISO1176
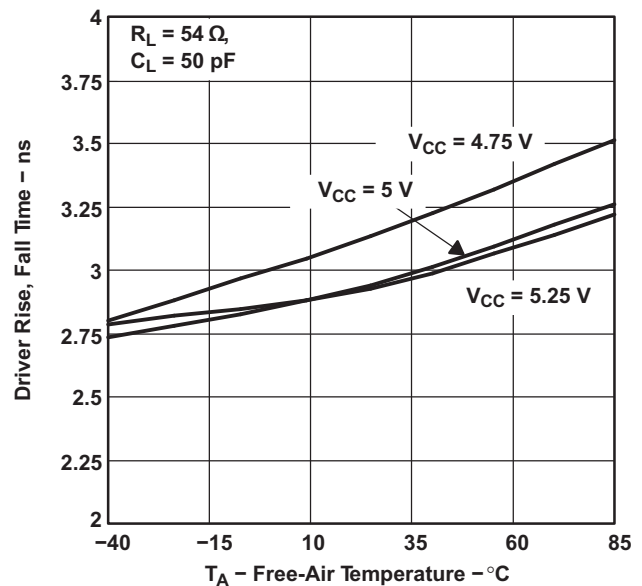
TYPICAL CHARACTERISTICS (continued)

DRIVER ENABLE SKEW
vs
FREE-AIR TEMPERATURE

Figure 25.

HIGH-LEVEL OUTPUT VOLTAGE
vs
HIGH-LEVEL OUTPUT CURRENT

Figure 26.

LOW-LEVEL OUTPUT VOLTAGE
vs
LOW-LEVEL OUTPUT CURRENT
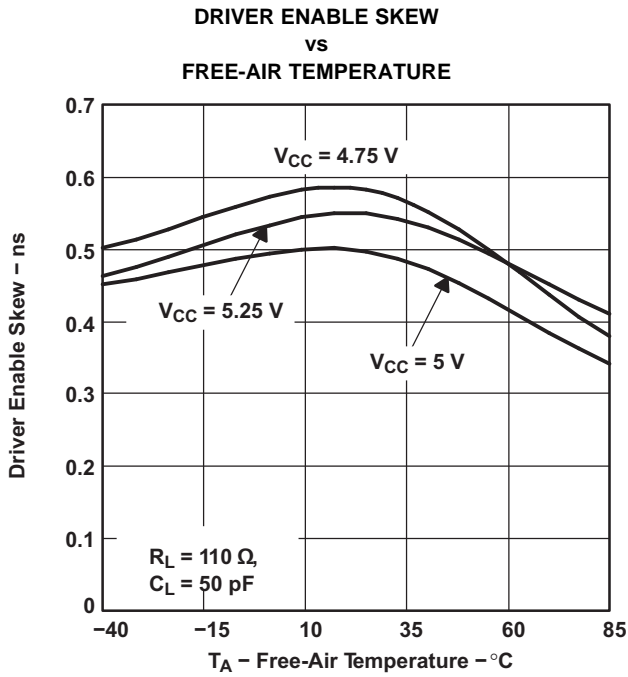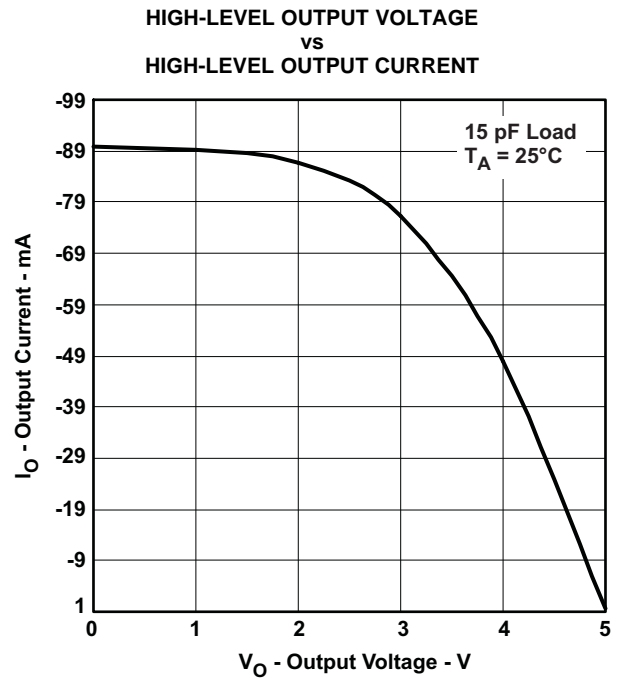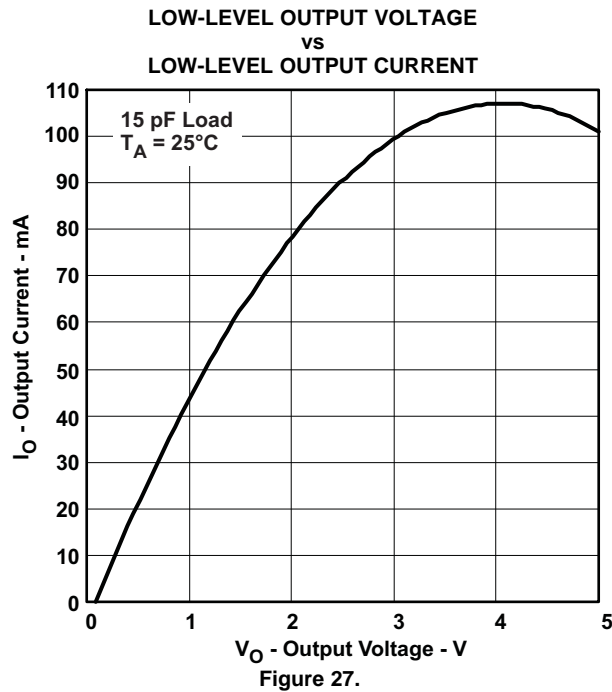
Figure 27.

DEVICE INFORMATION

DW PACKAGE
(TOP VIEW)

V_{CC1}	1	16	V_{CC2}
GND 1	2	15	GND 2
R	3	14	NC
$\overline{RE}$	4	13	B
DE	5	12	A
D	6	11	NC
PV	7	10	ISODE
GND 1	8	9	GND 2
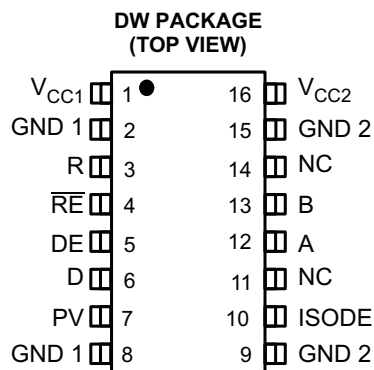
PACKAGE PIN FUNCTION DESCRIPTION

NAME	PIN NO.	FUNCTION
Vcc1	1	logic side power supply
GND1	2, 8	logic side ground, internally connected
R	3	receiver output
$\overline{RE}$	4	receiver logic-low enable
DE	5	driver logic-high enable input
D	6	driver input
PV	7	ISO1176 chip enable, logic high applied immediately after power-up for device operation. A logic low 3-states all outputs.
GND2	9, 15	bus side ground, internally connected
ISODE	10	bus-side driver enable output
nc	11, 14	not connected internally, may be left floating
A	12	non-inverting bus output
B	13	inverting bus output
Vcc2	16	bus side power supply

Product Folder Link(s) :*ISO1176*

DRIVER FUNCTION TABLE

V_{CC1}	V_{CC2}	POWER VALID (PV) (ISO1176)	INPUT (D)	ENABLE INPUT (DE)	ENABLE OUTPUT (ISODE)	OUTPUTS	
						A	B
PU	PU	H or open	H	H	H	H	L
PU	PU	H or open	L	H	H	L	H
PU	PU	H or open	X	L	L	Z	Z
PU	PU	H or open	X	open	L	Z	Z
PU	PU	H or open	open	H	H	H	L
PD	PU	X	X	X	L	Z	Z
PU	PD	X	X	X	L	Z	Z
PD	PD	X	X	X	L	Z	Z
X	X	L	X	X	L	Z	Z
H = high level, L= low level, X = don't care, Z = high impedance (off), ? = indeterminate							

RECEIVER FUNCTION TABLE

V_{CC1}	V_{CC2}	POWER VALID (PV) (ISO1176)	DIFFERENTIAL INPUT $V_{ID} = (V_A - V_B)$	ENABLE ($\overline{RE}$)	OUTPUT ®)
PU	PU	H or open	$-0.01 \text{ V} \leq V_{ID}$	L	H
PU	PU	H or open	$-0.2 \text{ V} < V_{ID} < -0.01 \text{ V}$	L	?
PU	PU	H or open	$V_{ID} \leq -0.2 \text{ V}$	L	L
PU	PU	H or open	X	H	Z
PU	PU	H or open	X	open	Z
PU	PU	H or open	Open circuit	L	H
PU	PU	H or open	Short Circuit	L	H
PU	PU	H or open	Idle (terminated) bus	L	H
PD	PU	X	X	X	Z
PU	PD	H or open	X	L	H
PD	PD	X	X	X	Z
X	X	L	X	X	Z
H = high level, L= low level, X = don't care, Z = high impedance (off), ? = indeterminate					

EQUIVALENT CIRCUIT SCHEMATICS

D, RE Input

DE Input

PV Input

ISODE Output

3.3 V R Output

5 V R Output

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Product Folder Link(s) :*ISO1176*
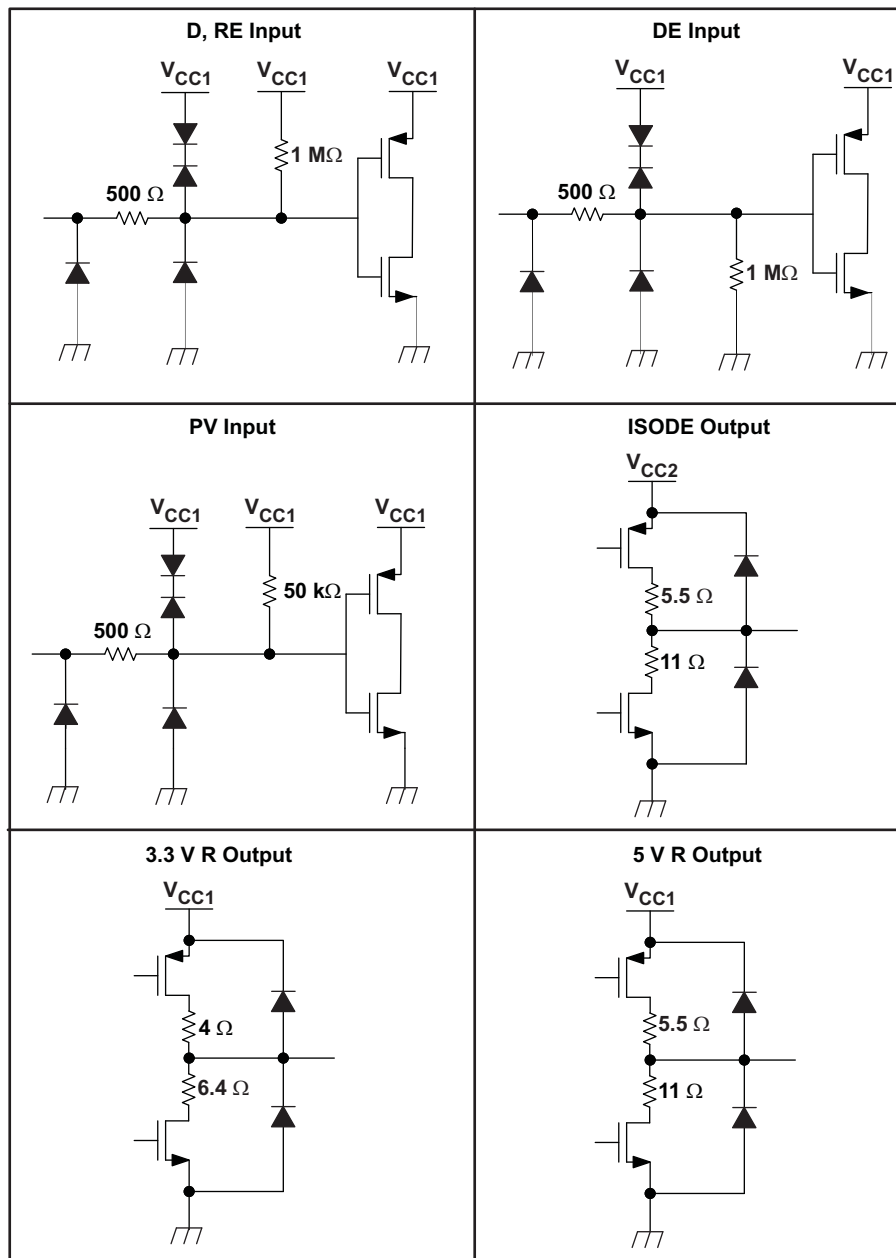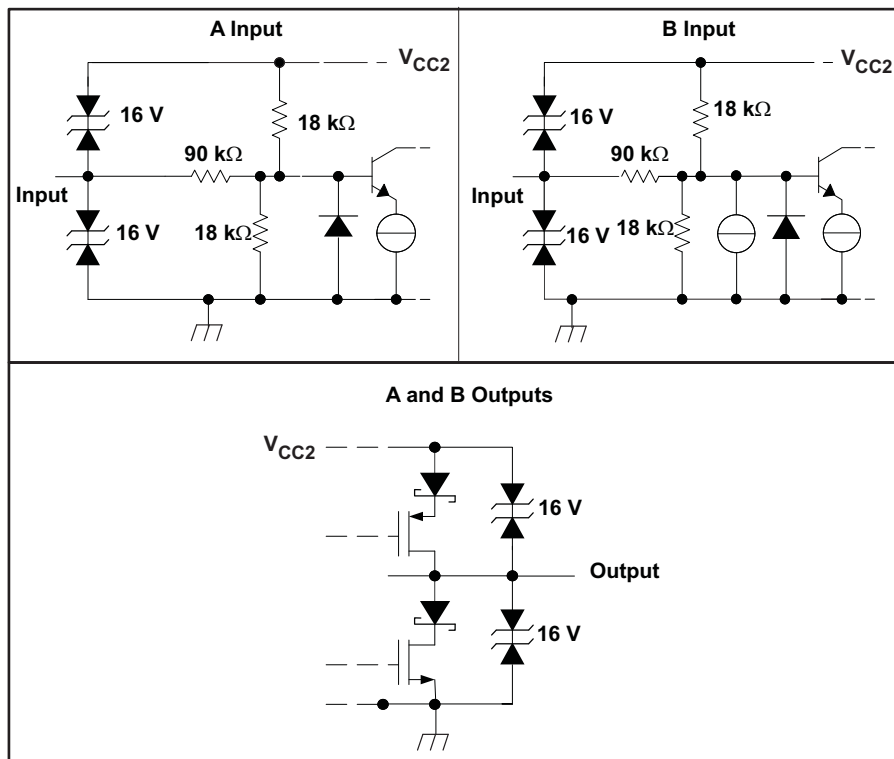
IEC SAFETY LIMITING VALUES

Safety limiting intends to prevent potential damage to the isolation barrier upon failure of input or output circuitry. A Failure of the IO can allow low resistance to ground or the supply and, without current limiting, dissipate sufficient power to overheat the die and damage the isolation barrier potentially leading to secondary system failures.

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
I_S	Safety input, output, or supply current	DW-16	θ_{JA} = 212°C/W, V_I = 5.5 V, T_J = 170°C, T_A = 25°C			128	mA
T_S	Maximum case temperature	DW-16				150	°C

The safety-limiting constraint is the absolute maximum junction temperature specified in the absolute maximum ratings table. The power dissipation and junction-to-air thermal impedance of the device installed in the application hardware determines the junction temperature. The assumed junction-to-air thermal resistance in the Thermal Characteristics table is that of a device installed in the JESD51-3, Low Effective Thermal Conductivity Test Board for Leaded Surface Mount Packages and is conservative. The power is the recommended maximum input voltage times the current. The junction temperature is then the ambient temperature plus the power times the junction-to-air thermal resistance.

THERMAL CHARACTERISTICS

over recommended operating conditions (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
θ_{JA}	Junction-to-air	Low-K thermal resistance[1]		168		°C/W
		High-K board[1]		96.1		
θ_{JB}	Junction-to-board thermal resistance			61		°C/W
θ_{JC}	Junction-to-case thermal resistance			48		°C/W
P_D	Device power dissipation	V_{CC1} = V_{CC2} = 5.25 V, T_J = 150°C, C_L = 15 pF, Input a 20 MHz 50% duty cycle square wave			220	mW

(1) Tested in accordance with the Low-K or High-K thermal metric definitions of EIA/JESD51-3 for leaded surface mount packages.
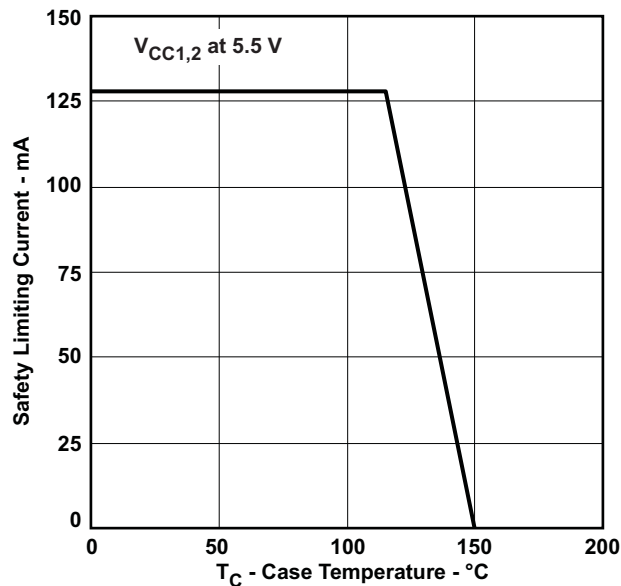
Figure 28. DW-16 θ_{JC} Thermal Derating Curve per IEC 60747-5-2

PACKAGE CHARACTERISTICS

over operating free-air temperature range (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
L(I01)	Minimum air gap (Clearance)	Shortest terminal to terminal distance through air	8.34			mm
L(I02)	Minimum external tracking (Creepage)[1]	Shortest terminal to terminal distance across the package surface	8.1			mm
CTI	Tracking resistance (Comparative Tracking Index)	DIN IEC 60112 / VDE 0303 Part 1	≥175			V
	Minimum Internal Gap (Internal Clearance)	Distance through the insulation	0.008			mm
R_{IO}	Isolation resistance	Input to output, V_{IO} = 500 V, all pins on each side of the barrier tied together creating a two-terminal device		>10^{12}		Ω
C_{IO}	Barrier capacitance Input to output	V_I = 0.4 sin (4E6πt)		2		pF
C_I	Input capacitance to ground	V_I = 0.4 sin (4E6πt)		2		pF

(1) Creepage and clearance requirements should be applied according to the specific equipment isolation standards of an application. Care should be taken to maintain the creepage and clearance distance of a board design to ensure that the mounting pads of the isolator on the printed circuit board do not reduce this distance.
   Creepage and clearance on a printed circuit board become equal according to the measurement techniques shown in the Isolation Glossary. Techniques such as inserting grooves and/or ribs on a printed circuit board are used to help increase these specifications.

REGULATORY INFORMATION

VDE	CSA	UL
Certified according to IEC 60747-5-2	Approved under CSA Component Acceptance Notice	Recognized under 1577 Component Recognition Program[1]
File Number: 40014131	File Number: 1698195	File Number: E181974

(1) Production tested ≥ 3000 Vrms for 1 second in accordance with UL 1577.

IEC 60554-1 RATINGS TABLE

PARAMETER	TEST CONDITIONS	SPECIFICATION
Basic isolation group	Material group	IIIa
Installation classification	Rated mains voltage < 150 VRMS	I-IV
	Rated mains voltage < 300 VRMS	I-III
	Rated mains voltage < 400 VRMS	I-II

IEC 60747-5-2 INSULATION CHARACTERISTICS

over recommended operating conditions (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	SPECIFICATION	UNIT
V_{IORM}	Maximum working insulation voltage		560	V
V_{PR}	Input to output test voltage	Method b1, $V_{PR} = V_{IORM} \times 1.875$, 100% Production test with t = 1 s, Partial discharge <5 pC	1050	V
V_{IOTM}	Transient overvoltage	t = 60 s	4000	V
R_S	Insulation resistance	V_{IO} = 500 V at T_S	>10^9	Ω
	Pollution degree		2	

Product Folder Link(s) : ISO1176

APPLICATION INFORMATION

Transient Voltages

Isolating of a circuit insulates it from other circuits and earth, so that noise voltage develops across the insulation rather than circuit components. The most common noise threat to data-line circuits is voltage surges or electrical fast transients that occur after installation. The transient ratings of the ISO1176 standard are sufficient for all but the most severe installations. However, some equipment manufacturers use ESD generators to test equipment transient susceptibility. This practice can exceed insulation ratings. ESD generators simulate static discharges that may occur during device or equipment handling with low-energy but high-voltage transients.

Figure 29 models the ISO1176 bus IO connected to a noise generator. C_{IN} and R_{IN} is the device, and any other stray or added capacitance or resistance across the A or B pin to GND2. C_{ISO} and R_{ISO} is the capacitance and resistance between GND1 and GND2 of the ISO1176, plus those of any other insulation (transformer, etc.). Stray inductance is assumed to be negligible.

From this model, the voltage at the isolated bus return is

$$v_{GND2} = v_N \frac{Z_{ISO}}{Z_{ISO} + Z_{IN}} \tag{1}$$

and is always less than 16 V from V_N. If the ISO1176 is tested as a stand-alone device,

- $R_{IN} = 6 \times 10^4 \ \Omega$,
- $C_{IN} = 16 \times 10^{-12} \ F$,
- $R_{ISO} = 10^9 \ \Omega$ and
- $C_{ISO} = 10^{-12} \ F$.

Notice from Figure 29 that the resistor ratio determines the voltage ratio at low frequencies, and that the inverse capacitance ratio determines the voltage ration at high frequencies. In the stand-alone case and for low frequencies,

$$\frac{v_{GND2}}{v_N} = \frac{R_{ISO}}{R_{ISO} + R_{IN}} = \frac{10^9}{10^9 + 6 \times 10^4} \tag{2}$$

or essentially all of the noise appears across the barrier.

At high frequencies,

$$\frac{v_{GND2}}{v_N} = \frac{1/C_{ISO}}{1/C_{ISO} + 1/C_{IN}} = \frac{1}{1 + C_{ISO}/C_{IN}} = \frac{1}{1 + 1/16} = 0.94 \tag{3}$$

and 94% of V_N appears across the barrier. As long as R_{ISO} is greater than R_{IN} and C_{ISO} is less than C_{IN}, most of the transient noise appears across the isolation barrier, as it should.

Figure 29. Device Model For Static Discharge Testing

Using ESD generators to test equipment transient susceptibility, or considering product claims of ESD ratings above the barrier transient ratings of an isolated interface is not recommended. ESD is best managed through recessing or covering connector pins in a conductive connector shell, and by proper installer training.
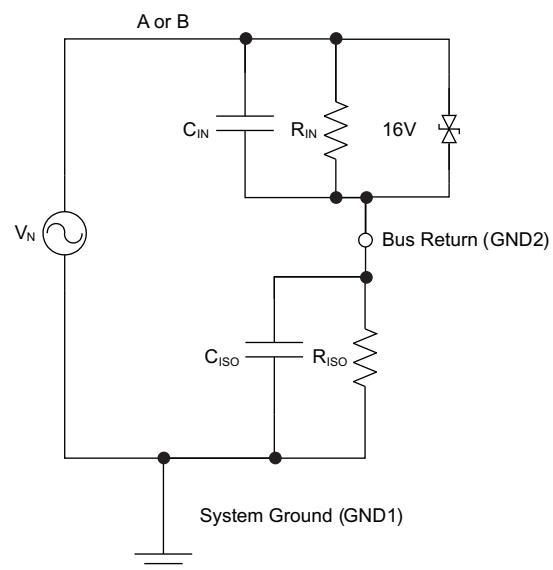
Product Folder Link(s) :*ISO1176*

ISO1176 "Sticky Bit" Issue (Under Certain Conditions)

Summary: In applications with sufficient differential noise on the bus, the output of the ISO1176 receiver may "stick" at an incorrect state for up to 30 µs.

Description: The ISO1176 isolated Profibus (RS-485) transceiver is rated for signaling up to 40 Mbps on twisted-pair bus lines. The receiver thresholds comply with RS-485 and Profibus specifications; an input differential voltage $V_{ID} = V_A - V_B > 200$ mV causes a logic High on the R output, and $V_{ID} < -200$ mV causes a logic Low on the R output. To assure a known receiver output when the bus is shorted or idle, the upper threshold is set below zero, such that $V_{ID} = 0$ mV causes a logic High on the R output. The data sheet specifies a typical upper threshold (V_{IT+}) of -80 mV and a typical lower threshold (V_{IT-}) of -120 mV.

At a signaling rate of 40 Mbps, each valid data bit has a duration of 25 ns. At typical Profibus signaling rates of 12 Mbps or lower, each valid data bit has a duration of 83 ns or more. The ISO1176 correctly sets the R output for each of these valid data bits.

In applications with a high degree of differential noise on the bus lines, it is possible to get short periods when an invalid bus voltage triggers a change in state of the internal receiver circuits. An issue with the digital isolation channel in the ISO1176 may cause the invalid receiver state to "stick" rather than immediately transition back to the correct state. The receiver output will always transition to the correct state, but may stick in the incorrect state for up to 30 µs. This can cause a temporary loss of data.

Figure 30 shows two cases which could result in temporary loss of data.
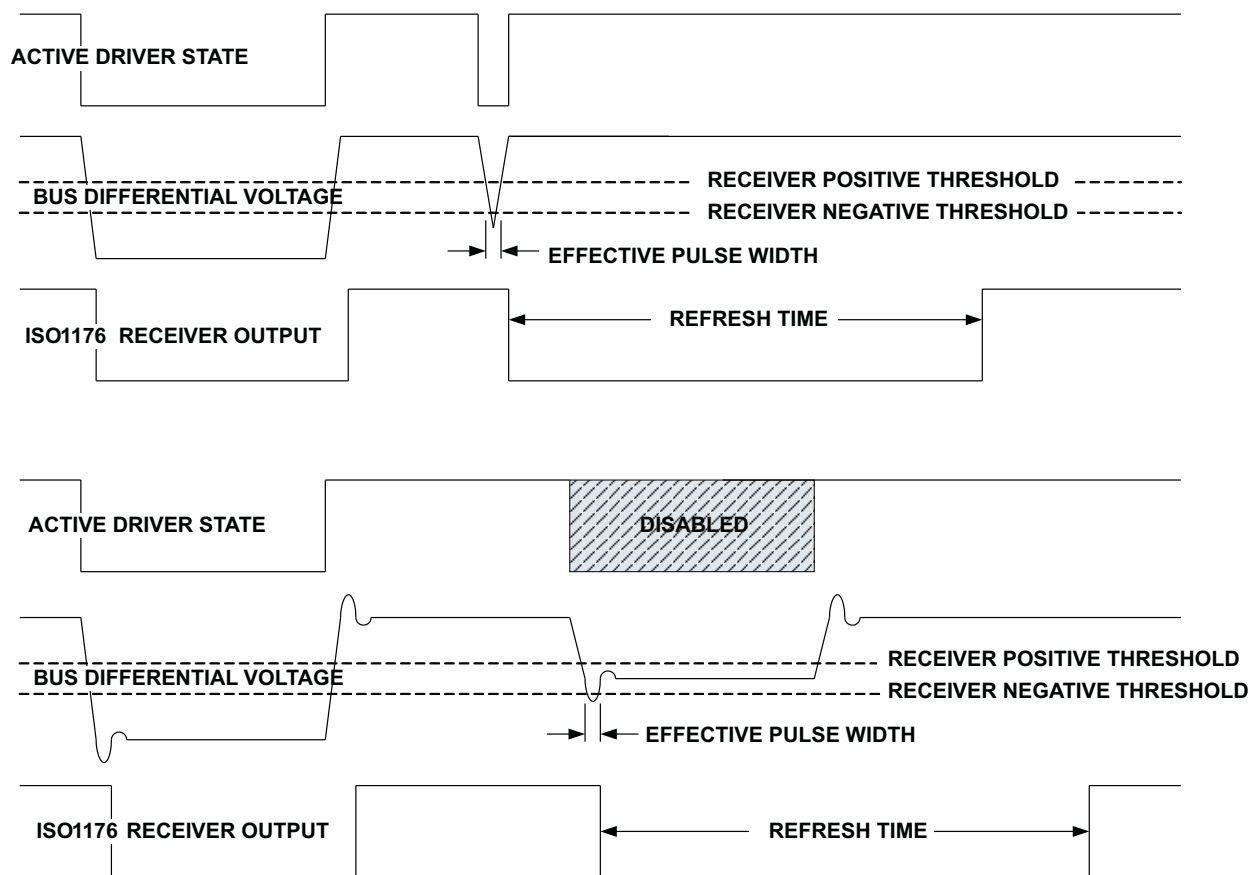
Figure 30.

REVISION HISTORY

Changes from Original (March 2008) to Revision A   **Page**

Changes from Revision A (May 2008) to Revision B   **Page**

Changes from Revision B (June 2008) to Revision C   **Page**

Changes from Revision C (October 2008) to Revision D   **Page**

PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead/Ball Finish	MSL Peak Temp (3)	Op Temp (°C)	Top-Side Markings (4)	Samples
ISO1176DW	ACTIVE	SOIC	DW	16	40	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 85	ISO1176	Samples
ISO1176DWG4	ACTIVE	SOIC	DW	16	40	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 85	ISO1176	Samples
ISO1176DWR	ACTIVE	SOIC	DW	16	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 85	ISO1176	Samples
ISO1176DWRG4	ACTIVE	SOIC	DW	16	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR	-40 to 85	ISO1176	Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

(3) MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) Multiple Top-Side Markings will be inside parentheses. Only one Top-Side Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Top-Side Marking for that device.

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PACKAGE MATERIALS INFORMATION

TAPE AND REEL INFORMATION

REEL DIMENSIONS

TAPE DIMENSIONS

A0	Dimension designed to accommodate the component width
B0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE

*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
ISO1176DWR	SOIC	DW	16	2000	330.0	16.4	10.75	10.7	2.7	12.0	16.0	Q1

TAPE AND REEL BOX DIMENSIONS

*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
ISO1176DWR	SOIC	DW	16	2000	367.0	367.0	38.0

DW (R−PDSO−G16)   PLASTIC SMALL OUTLINE

0.413 (10,50)
0.398 (10,10)

16   9

0.419 (10,63)
0.393 (9,97)

0.299 (7,60)
0.291 (7,40)

1   8

Pin 1
Index Area

0.050 (1,27)

0.020 (0,51)
0.012 (0,31)

⊕ 0.010 (0,25) Ⓜ

0.104 (2,65) Max

0.012 (0,30)
0.004 (0,10)

0.013 (0,33)
0.008 (0,20)

0.004 (0,10)

Gauge Plane

Seating Plane

0.010 (0,25)

0°−8°

0.050 (1,27)
0.016 (0,40)

4040000−2/G 01/11
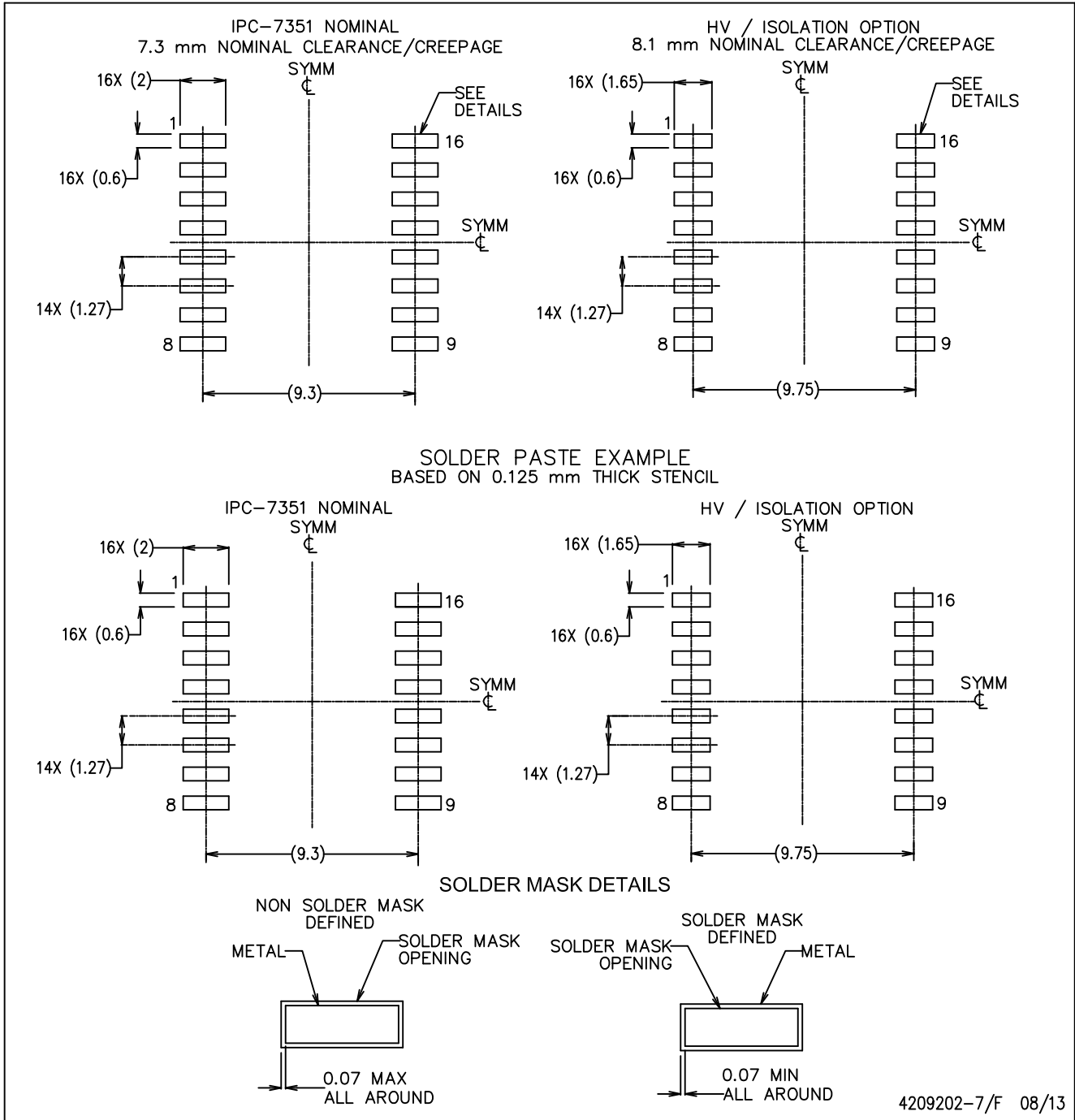
NOTES: A.   All linear dimensions are in inches (millimeters). Dimensioning and tolerancing per ASME Y14.5M−1994.
         B.   This drawing is subject to change without notice.
         C.   Body dimensions do not include mold flash or protrusion not to exceed 0.006 (0,15).
         D.   Falls within JEDEC MS−013 variation AA.

TEXAS
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DW (R−PDSO−G16)   PLASTIC SMALL OUTLINE

IPC−7351 NOMINAL
7.3 mm NOMINAL CLEARANCE/CREEPAGE

16X (2)
1
16X (0.6)
16
SYMM
SYMM
SEE DETAILS
14X (1.27)
8
9
(9.3)

HV / ISOLATION OPTION
8.1 mm NOMINAL CLEARANCE/CREEPAGE

16X (1.65)
1
16X (0.6)
16
SYMM
SYMM
SEE DETAILS
14X (1.27)
8
9
(9.75)

SOLDER PASTE EXAMPLE
BASED ON 0.125 mm THICK STENCIL

IPC−7351 NOMINAL
SYMM

16X (2)
1
16X (0.6)
16
SYMM
14X (1.27)
8
9
(9.3)

HV / ISOLATION OPTION
SYMM

16X (1.65)
1
16X (0.6)
16
SYMM
14X (1.27)
8
9
(9.75)

SOLDER MASK DETAILS

NON SOLDER MASK DEFINED
METAL
SOLDER MASK OPENING
0.07 MAX ALL AROUND

SOLDER MASK DEFINED
SOLDER MASK OPENING
METAL
0.07 MIN ALL AROUND

4209202−7/F 08/13

NOTES: A. All linear dimensions are in millimeters.
        B. This drawing is subject to change without notice.
        C. Refer to IPC7351 for alternate board design.
        D. Solder mask tolerances between and around signal pads can vary based on board fabrication site.
        E. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC−7525 may have alternate design recommendations.
        F. Board assembly site may have different recommendations for stencil design.

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