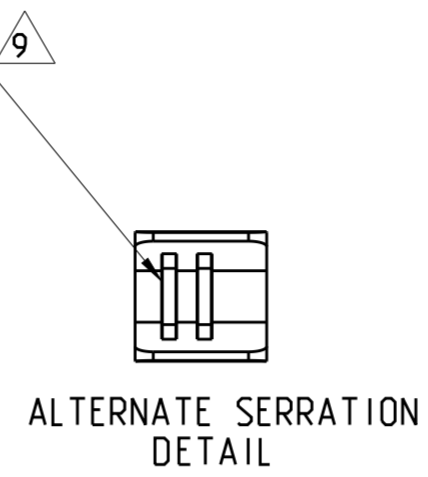
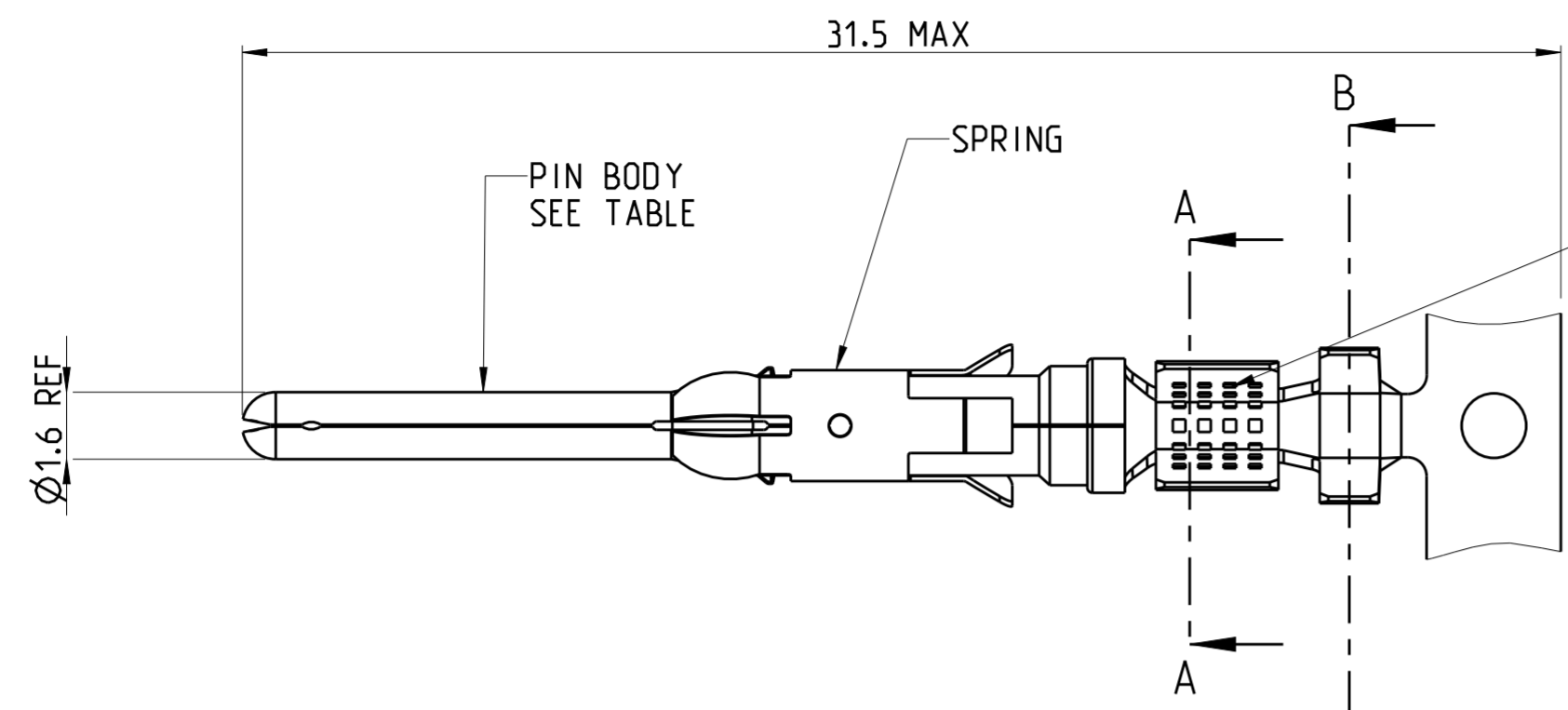
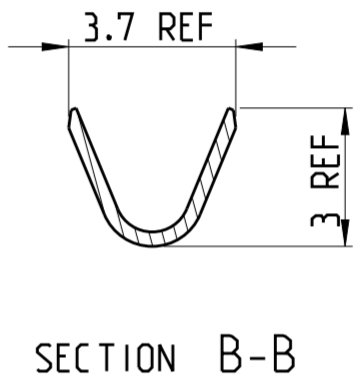
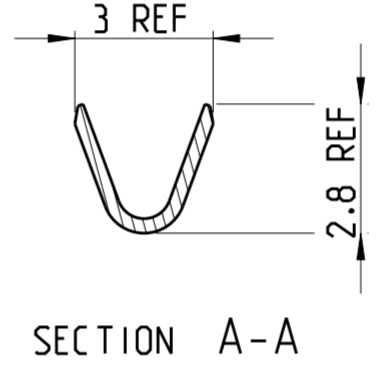
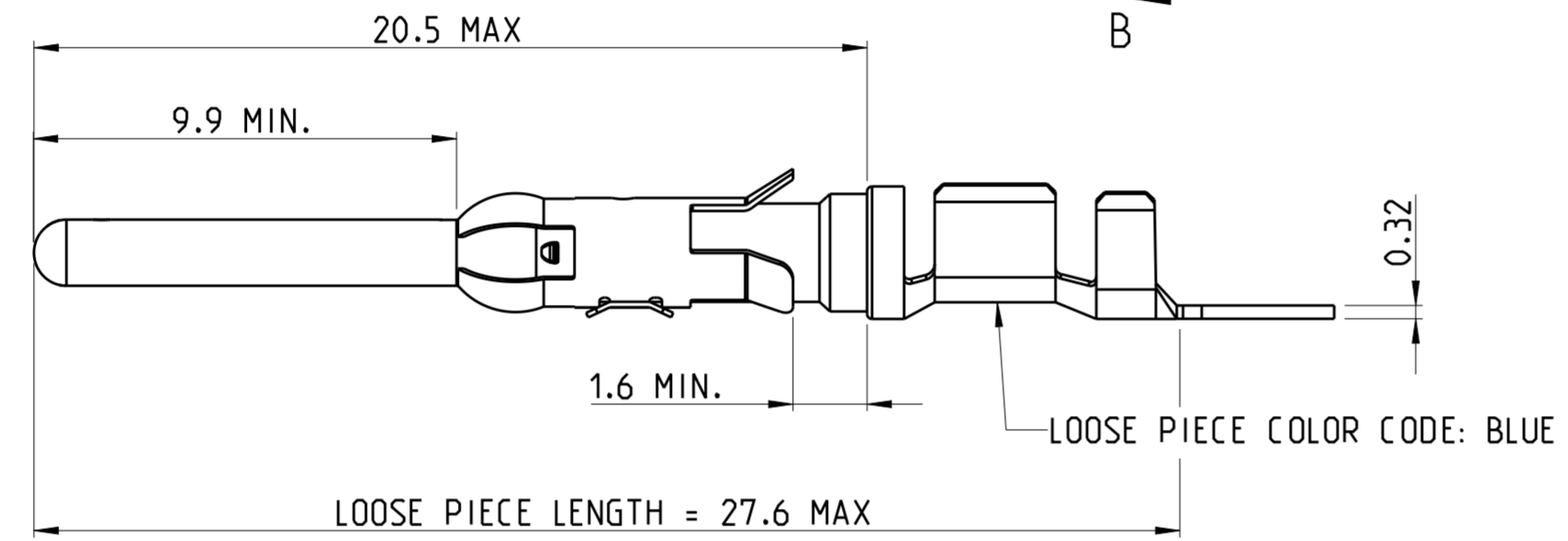
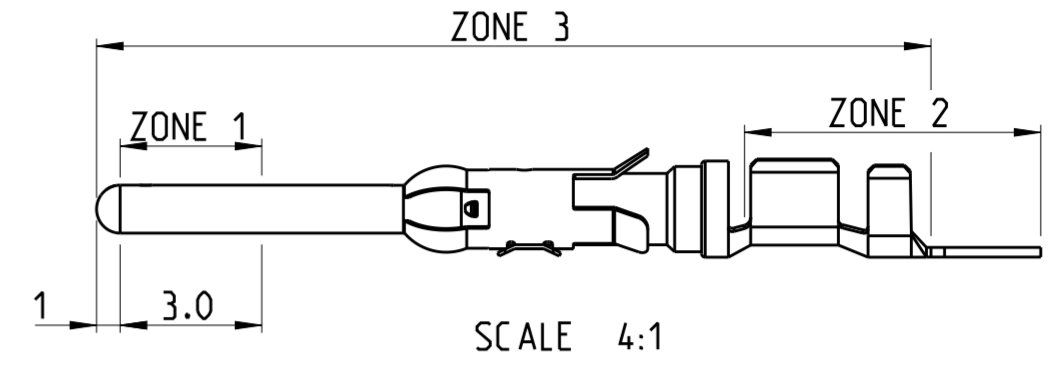


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| LOC | DIST | REVISIONS | | | | | |
|-----|------|-----------|-----|-------------------------------------------------------------------------------------------------------------------------------|------------|-----|------|
| B | - | P | LTR | DESCRIPTION | DATE | DWN | APVD |
| | | AY1 | | COLOR CODE DETAILS ADDED | 04FEB2014 | TJ | JK |
| | | AY2 | | ADDITION OF NOTE 13. TEXT "REF" DIM 3 & 3.7 IN ZONE C1 & C2. DIM 27.5 TO "27.6 MAX" IN ZONE C5. PLATING ZONE 1 DIM 4.0 TO 3.0 | 21JULY2015 | TJ | PS |
| | | AY3 | | PN 1-163081-4 OBSOLETE | 18MAY2017 | TJ | NG |
| | | AZ | | ELECTRO TIN PLATING THK CHANGED FROM 2-5μ | 26JUN2018 | GV | FP |

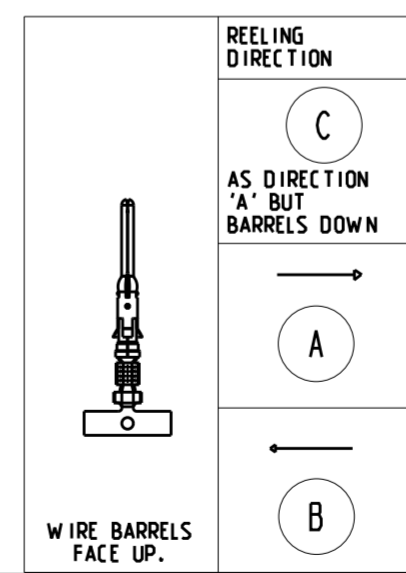


PLATING ZONES



- 1. 1.27 MICRON MIN NICKEL PLATE OVER ZONE 3.
0.76 MICRON MIN PRECIOUS METAL PLATE OVER ZONE 1.
1 MICRON MIN TIN PLATE OVER ZONE 2.
CONFORMS TO THE REQUIREMENTS OF TE CONNECTIVITY PRODUCT SPEC 108-10042
BASED ON EIA/ECA-364-1000.01A (CONTROLLED ENVIRONMENT APPLICATIONS)
- 2. 1.27 MICRON MIN NICKEL PLATE OVER ZONE 3.
0.69 MICRON MIN PRECIOUS METAL PLATE OVER ZONE 1.
0.076 MICRON MIN GOLD FLASH PLATE OVER THE REMAINDER OF ZONE 3.
CONFORMS TO THE REQUIREMENTS OF TE CONNECTIVITY PRODUCT SPEC 108-10042
BASED ON EIA/ECA-364-1000.01A (CONTROLLED ENVIRONMENT APPLICATIONS)
- 3. 1.54 - 2.54 MICRON SILVER PLATE OVER ZONE 3.
0.76 MICRON MIN NICKEL PLATE OVER ZONE 3.
- 4. 1.27 MICRON MIN NICKEL PLATE OVER ZONE 3.
0.76 MICRON MIN GOLD PLATE OVER ZONE 1.
0.076 MICRON MIN GOLDFLASH PLATE OVER THE REMAINDER OF ZONE 3.
- 5. 1.27 MICRON MIN NICKEL PLATE OVER ZONE 3.
0.76 MICRON MIN GOLD PLATE OVER ZONE 1.
1 MICRON MIN TIN PLATE OVER ZONE 2.
- 6. HOT-DIPPED PRETIN
- 7. 1.27 MICRONS MIN NICKEL PLATE OVER ZONE 3.
5 MICRON ELECTRO-TIN PLATE OVER ZONE 3.
- 8. 0.76 MICRON MIN NICKEL PLATE OVER ZONE 3 PER QQ-N-290
1.5 - 2.54 MICRON SILVER PLATE OVER ZONE 3.
- 9. SERRATIONS CAN BE MULTILOCK OR TWO SLOTS
- 10. WIRE RANGE: 0.75 - 1.50 mm² (18-16 AWG)
- 11. INSULATION RANGE: 2.0 - 2.5 mm (.080-.100) DIA
- 12. SPECIAL REEL WITH 200 PCS FOR REEL-FED HANDTOOL
- 13. OMISSION OF 6 CONTACTS MAX PER REEL OF 5000PCS
- 14. OBSOLETE

| REELING | FINISH | SPRING MATERIAL | PIN BODY | LOOSE PIECE | PART NUMBER |
|---------|--------|-----------------|------------|-------------|---------------|
| 12 | 7 | STAINLESS STEEL | BRASS | | 5-163081-1 |
| A | 3 | STAINLESS STEEL | BRASS | 1-163082-6 | 1-163081-7 |
| A | 7 | STAINLESS STEEL | PH. BRONZE | | 1-163081-5 |
| B | 6 | STAINLESS STEEL | PH. BRONZE | | 1-163081-4 14 |
| A | 6 | STAINLESS STEEL | BRASS | | 1-163081-3 |
| B | 6 | STAINLESS STEEL | BRASS | | 1-163081-2 |
| A | 1 | STAINLESS STEEL | BRASS | 1-163082-0 | 1-163081-1 |
| A | 7 | STAINLESS STEEL | BRASS | 163082-1 | 163081-8 |
| A | 2 | STAINLESS STEEL | BRASS | 163082-2 | 163081-7 |
| B | 2 | STAINLESS STEEL | BRASS | | 163081-2 |
| B | 7 | STAINLESS STEEL | BRASS | | 163081-1 |



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DWN J.BRIGHT 24/10/11
 CHK M.GREENER 24/10/11
 APVD D.PENNINGTON 11/06/12

STE TE Connectivity

NAME TYPE III+, SIZE 16, PIN ASS'Y
 18-16 AWG, 2.0-2.5mm DIA INSULATION

PRODUCT SPEC 108-10042
 APPLICATION SPEC 114-10004

SIZE A2 CAGE CODE 00779 DRAWING NO C-163081 RESTRICTED TO

MATERIAL SEE TABLE TOLERANCES UNLESS OTHERWISE SPECIFIED: SEE TABLE

0 PLC ±0.5
 1 PLC ±0.15
 2 PLC ±0.15
 3 PLC ±0.15
 4 PLC ANGLES ±2°

WEIGHT CUSTOMER DRAWING SCALE NTS SHEET 1 OF 1 REV AZ