

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 8-1437187-4 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M060  
 SUPPLIER MFG DATE 11/15/07  
 COUNTRY CODE US TRADEMARK NM TE CONNECTIVITY  
 STANDARD QUANTITY - 500 DESCRIPTION ELECTRICAL CONNECTORS  
 STANDARD LEVEL - 200 PRODUCT DESC FST-22A-7=TEFLON FS STD  
 MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 10/13/11 REASON FOR CHG PALI MASS CHANGE  
 SPEC/PKG CODE INFO LAST CHANGED: 11/15/07 PACKAGING REV R

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements

UNIT PACKAGING DESCRIBED BELOW:

PLC 200

UNIT

LAST CHANGED: 11/15/07

PACKAGE QUANTITY 500  
 INSTRUCTION | LBL FORMATS COMP PN DATA  
 SHEET REQD. | REQUIRED USED FOR LBL  
 ===== | =====

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PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
	999287-1		
10449-5	PAD, POLYETHER URETHANE	1.0000000	PC
995575-1	TAPE, PACKAGING, TRANSPARENT	0.2500000	MR
999077-1	STOCK, LABEL	1.0000000	PC
999585-1	LABEL STOCK	1.0000000	PC
1500800-1	FLEXSTRIP CARTON (1955013)	1.0000000	PC
1501790-1	24 POINT CHIPBOARD PAD	0.2500000	PC

OPERATION DESCRIPTION

FOLLOW WORK DIRECTION JOB AID LOCATED AT WORK STATION  
 CLOSE, SECURE AND LABEL UNIT.

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SIGA LA AYUDA O INSTRUCCION DE TRABAJO LOCALIZADA...

EN LA ESTACION DE TRABAJO.

CIERRE, ASEGURE Y ETIQUETE LA CAJA.

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400

SHIPPER

LAST CHANGED: 11/15/07

PACKAGE QUANTITY 2500  
 INSTRUCTION | LBL FORMATS COMP PN DATA  
 SHEET REQD. | REQUIRED USED FOR LBL  
 ===== | =====

| 999102-1

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PLC 400

SHIPPER

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PACKAGE QUANTITY

2500

PKG MTL  
REQUIRED

PKG MTL  
DESCRIPTION

PKG MTL  
QUANTITY

PKG MTL  
U/M

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
12120	BOX, CORR, RSC	1.0000000	PC
110455-2	CUSHION, BUBBLE PAK, 12" WIDE	3.0000000	FT
995575-1	TAPE, PACKAGING, TRANSPARENT	1.0000000	MR
999077-1	STOCK, LABEL	1.0000000	PC
999103-1	LABEL STOCK	1.0000000	PC
999264-1	LABEL STOCK	1.0000000	PC

OPERATION DESCRIPTION

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SET UP BOX.

UNIT CONTAINERS IN BOX.

FILL VOIDS WITH CUSHIONING.

CLOSE, SECURE AND LABEL BOX.

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PREPARE LA CAJA.

UNIDAD CONTENEDORES EN CAJA.

RELLENAR EL ESPACIO VACIO CON ESPONJA.

CIERRE, ASEGURE Y ETIQUETE LA CAJA.