

DWG NO
C-1-528041-8

CRIMP DATA (TE TERMINAL)

TERMINAL NAME	SHIELD CRIMP HVA280-2phm		
CRIMP	SIZE	TYPE	RANGE
WIRE	(X)	(X)	(X)
INSULATION	(X)	HEX	(X)
WIRE STRIP LENGTH	34 ±1	APPLICATOR INSTRUCTION	
TERMINAL APPLICATION SPEC 114-13305/114-13310	PRODUCT SPECIFICATION		FEED
TERMINALS APPLIED	CABLE		SEALS
1-2103157-2	COROPLAST (2x4mm ²) 9-2641		
1587723-2			
1587724-2	KROMBERG & SCHUBERT (2x4mm ² & 2x0,5mm ²) 64994093		
2103157-1			
1587723-3			
1587724-3			
WIRE SIZE	CRIMP HEIGHT	REF SETTINGS	
2x4mm ² & (2x0,5mm ²)	11,8		

REMARK:

DIE-SET used to apply HVA280-2phm shunted HVIL (see 114-13305)
COROPLAST (2x4.0 mm²) 9-2641

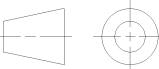

DIE-SET used to apply HVA280-2phm pass through HVIL (see 114-13310)
KROMBERG & SCHUBERT (2x4mm² & 2x0,5mm²) 64994093

TYPE: DIE-SET WITH LOCATOR FOR SHIELD CRIMP

TERMINATOR:
 EMEA: HV CRIMPING MACHINE 528008-4
 USA: HV CRIMPING MACHINE 1-528008-4

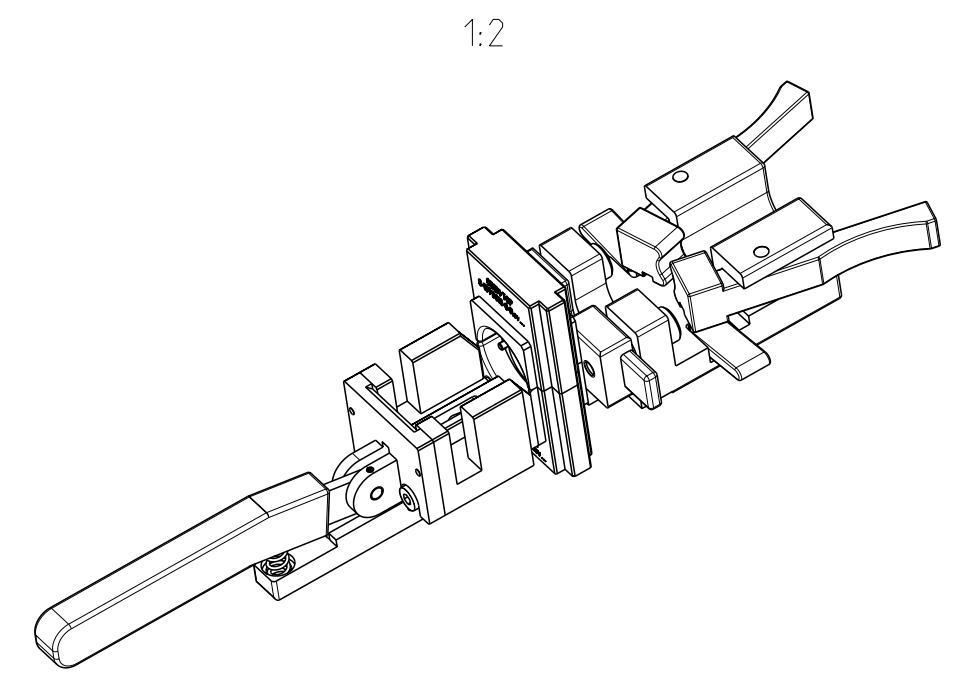
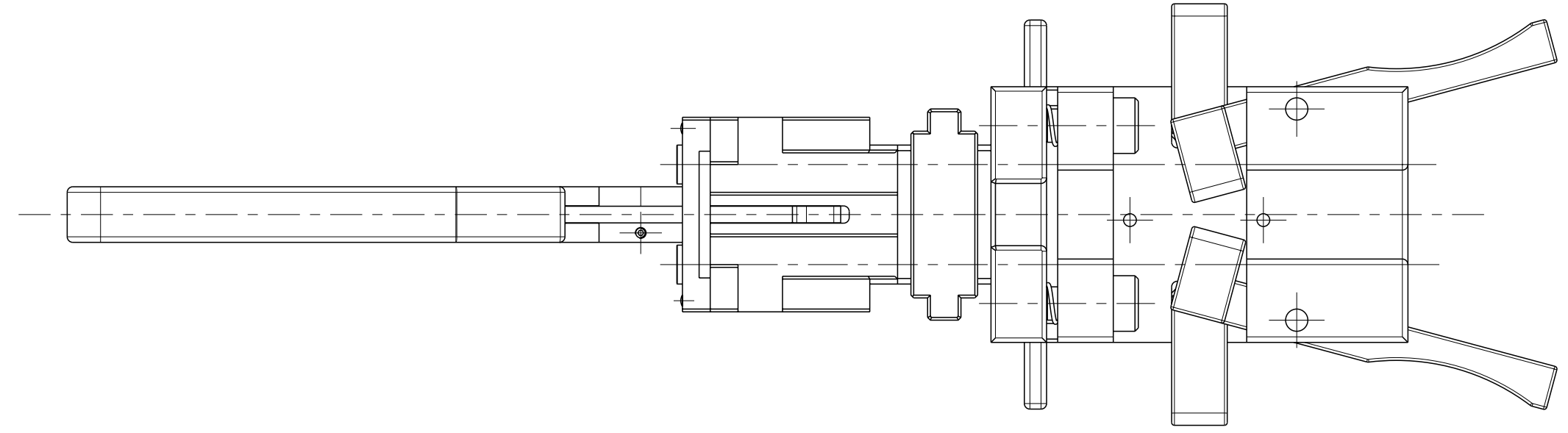
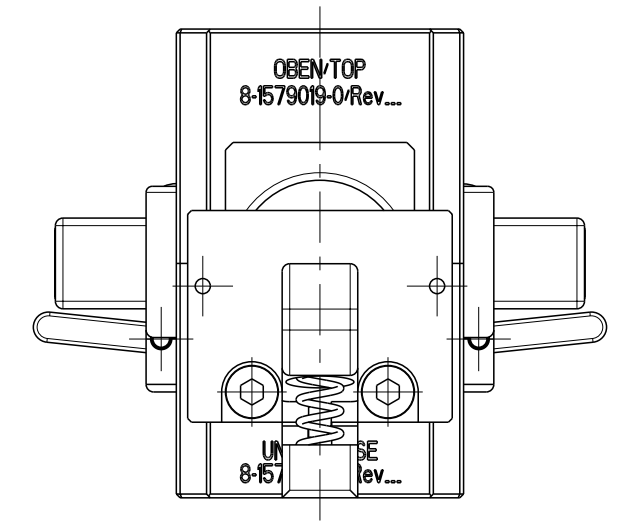
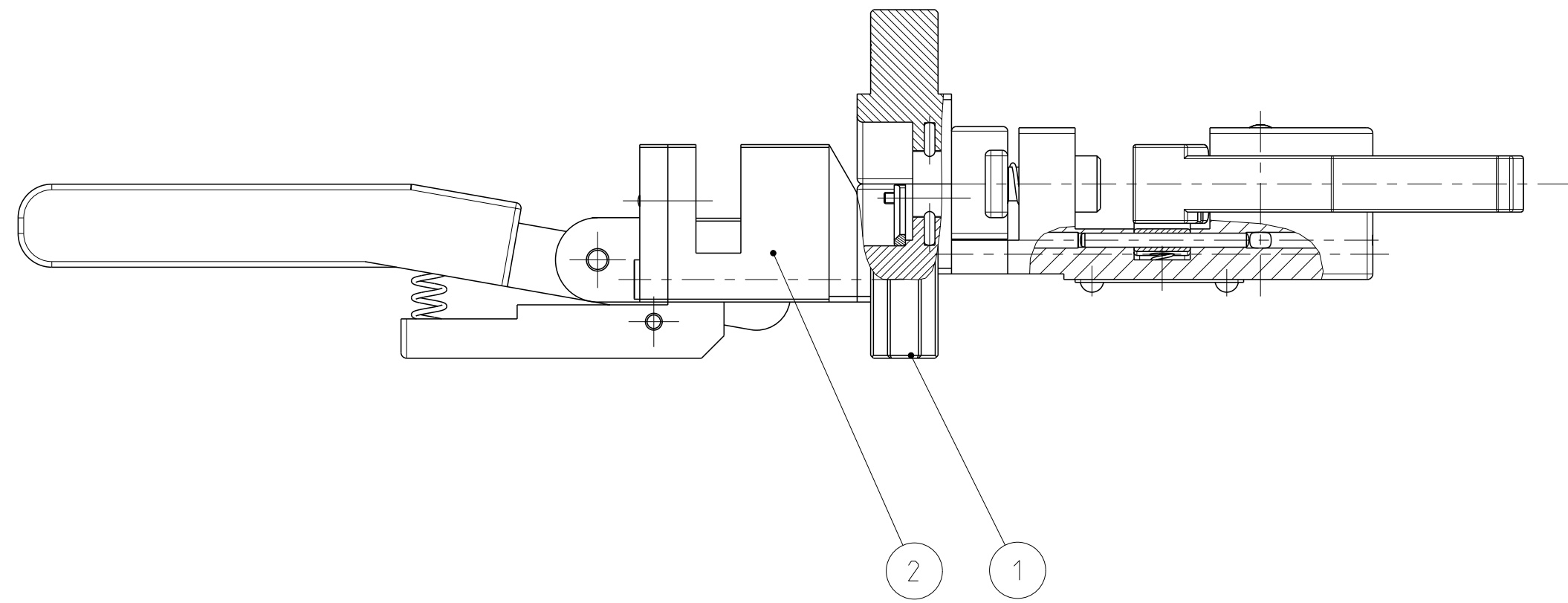
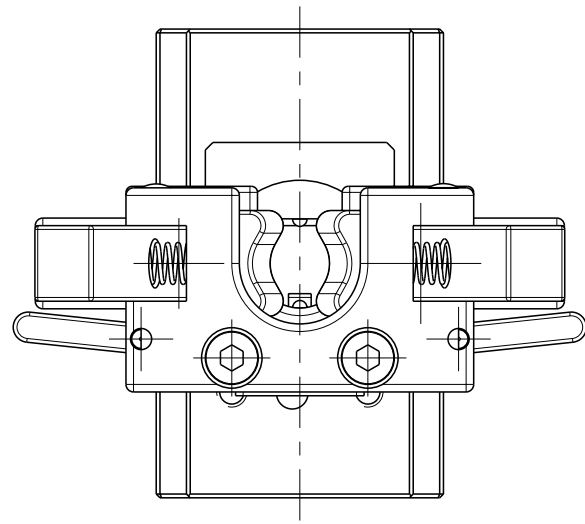
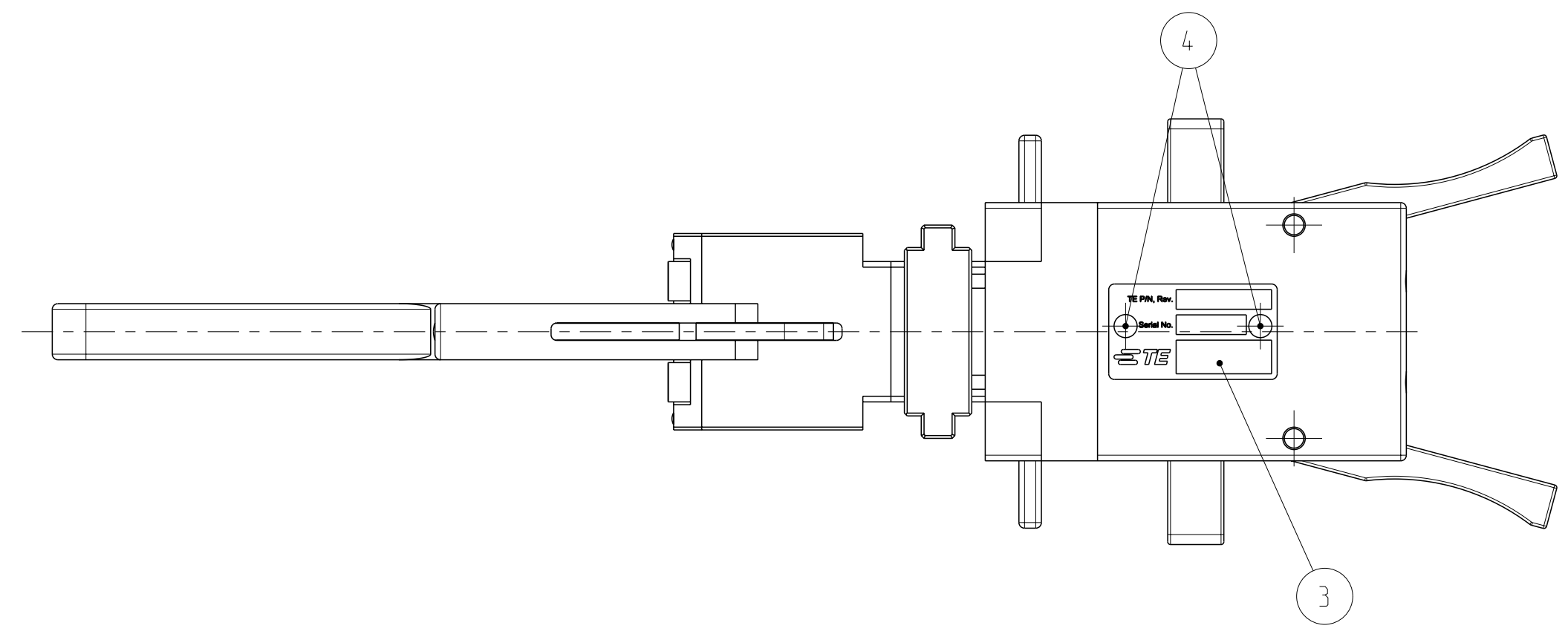
P	LTR	REVISION RECORD	DATE	DWN	APVD	DWN	08AUG2011	CHK	08AUG2011	APVD	08AUG2011
	D	ECR-14-013923	26SEP14	WI	GS		C.Witt		C.Witt		G.Stegmayer
	D1	ECR-17-018545	20DEC17	WI	GS	WEIGHT, kg	DIMENSION	MATERIAL	HT TR		
	E	ECR-17-012558	28FEB18	MG	GS	-	mm	-	-		
	F	ECR-19-013013	20AUG19	MG	GS	TE Connectivity		TE Connectivity			
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						-	A4	DRAWING NO C-1-528041-8		SHEET 1 of 3	F

POS	QTY	TE P/N	REV	DESCRIPTION	S=Spare Parts S W	W=Wear Parts
1	1	8-1579019-0	B	DIE SET HVA280	<input checked="" type="checkbox"/>	<input type="checkbox"/>
2	1	563080-2	C	TOOL ASSEMBLY HVA280	<input checked="" type="checkbox"/>	<input type="checkbox"/>
3	1	9-519637-2	A	TYPE PLATE, HV TOOLING	<input checked="" type="checkbox"/>	<input type="checkbox"/>
4	2	2168078-1	A	SCREW,DRIVE,ROUND HD,METALLIC,	<input checked="" type="checkbox"/>	<input type="checkbox"/>

REMARKS:										USED ON		
										-		
P	LTR	REVISION RECORD	DATE	DWN	APVD	PRINTED	DWN	08AUG11	CHK	08AUG11	APVD	08AUG11
-	-	SEE SHEET 1	-	-	-	20AUG19	C.Witt		C.Witt		G.Stegmayer	
-	-	-	-	-	-			CUSTOMER PART LIST		 TE connectivity TE Connectivity		
-	-	-	-	-								
THIS DRAWING IS UNPUBLISHED. RELEASED FROM PUBLICATION -,- ©COPYRIGHT - BY TYCO ELECTRONICS CORPORATION. ALL INTERNATIONAL RIGHT RESERVED.						NAME			RESTRICTED TO			
						DIE SET, INCL. LOCATOR HVA 280			-			
SCALE		SIZE		DRAWING NO		SHEET		REV				
-		A4		C-1-528041-8		2 / 3		F				

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LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A1	-			SEE SHEET 1			



Matrize in Kombination mit hydraulischer Handzange TE PN 9-1579009-1 verwendbar
 Die set used in combination with hydraulic hand tool TE PN 9-1579009-1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C. Witt	08AUG2011	 TE Connectivity	NAME DIE SET, INCL. LOCATOR HVA280 MATRIZE INKL. LOCATOR HVA280		
DIMENSIONS: mm		CHK C. Witt	08AUG2011				
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD G. Stegmayer	08AUG2011				
0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±1° FINISH		PRODUCT SPEC	-				
MATERIAL		APPLICATION SPEC	-	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
-		WEIGHT	1.25 kg	A2	00779	C-1-528041-8	
CUSTOMER DRAWING				SCALE	1:1	SHEET	3 OF 3
				REV	F		