



Pb-free
HEAT



NARG105/107 Series

Numeric Display/

Bi-Color Type/Case Size 22.8 x 33.0 mm

Features

Case Size	22.8 x 33.0 mm (W x H)
Product features	<ul style="list-style-type: none">· Bi-Color· Each color has anode common.· A black case and a gray case are available.· Lead-free soldering compatible· RoHS compliant
Peak wavelength	Green : 570nm Red : 660nm
Number of Digit	1 Digit
Segment Shape	Arrow Feather Type
Character Height	25.4 mm
Die materials	Green : GaP Red : GaAlAs
Soldering methods	TTW (Through The Wave) soldering and manual soldering
ESD	More than 2kV(HBM)
Packing	Tray

Recommended Applications

Amusement Equipment, Electric Household Appliances, Other General Applications



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Emitted Color

Part No.		Material	Emitted Color	Chip/ Segment ¹
Anode Common				
Case Color Black	Case Color Gray			
NARG105	NARG107	GaP	Green	2
				1
		GaAsP	Red	2
				1

¹ Segment NO. a, b, c, d, e, f, g : 2 chips / Segment
Segment NO. D.P : 1 chip / Segment

Absolute Maximum Ratings

(Ta=25)

Item	Symbol	Absolute Maximum Ratings				Unit
		Green		Red		
		Chip / Segment				
		2	1	2	1	
Power Dissipation ²	Pd	96	48	80	40	mW/seg
Forward Current ²	I _F	20		20		mA/seg
Pulse Forward Current ^{2, 3}	I _{FRM}	40		40		mA/seg
Derating (Ta=25 or higher)	I _F	0.33		0.33		mA/
	I _{FRM}	0.67		0.67		mA/
Reverse Voltage	V _R	8	4	8	4	V
Operating Temperature	T _{opr}	-30 ~ +70		-30 ~ +70		
Storage Temperature	T _{stg}	-30 ~ +80		-30 ~ +80		

² When bi-color LEDs are driven simultaneously, the above ratings is the total of Pd, I_F and I_{FRM} values.

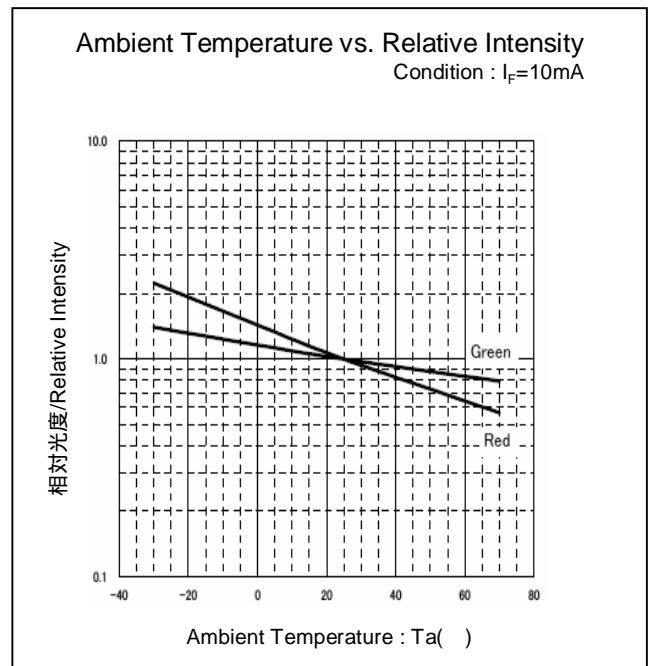
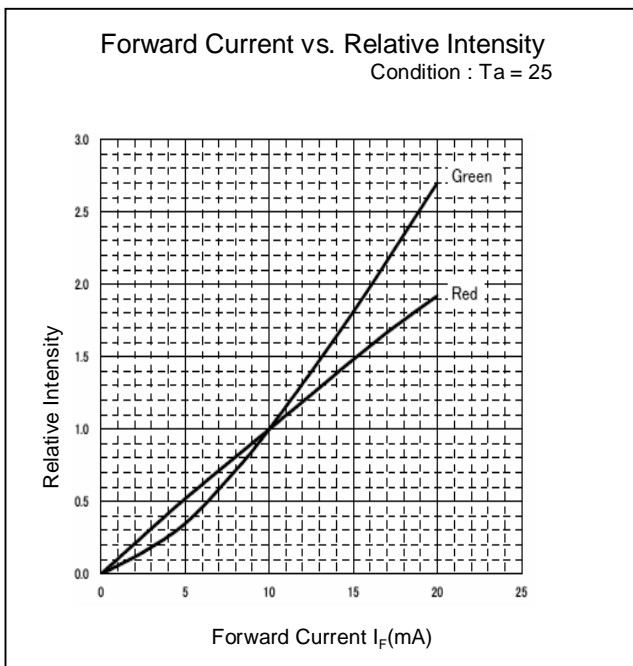
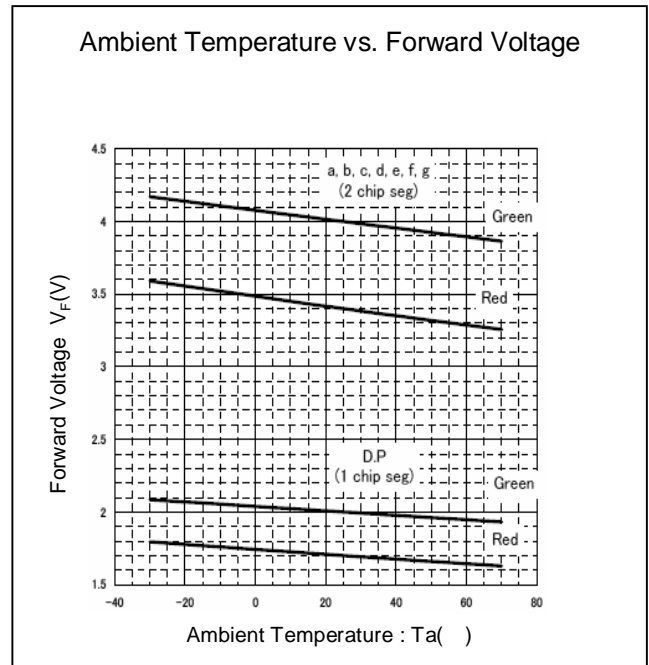
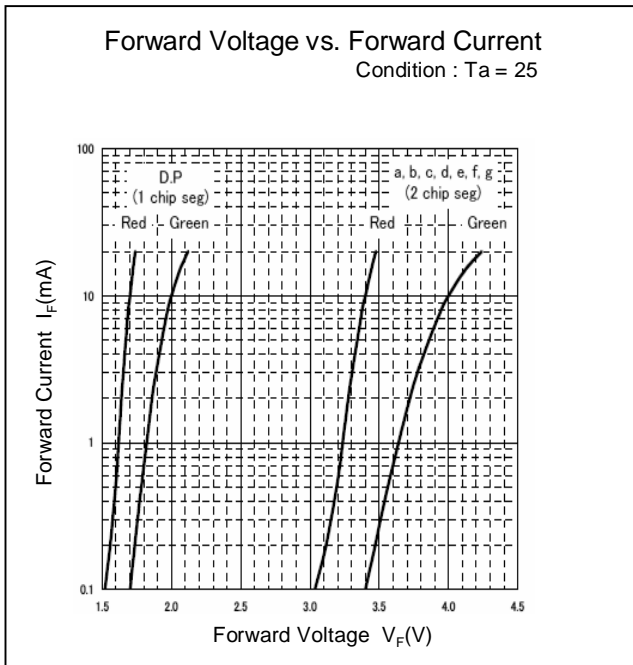
³ I_{FRM} Measurement condition : Duty 1/2, f = 500Hz

Electro-Optical Characteristics

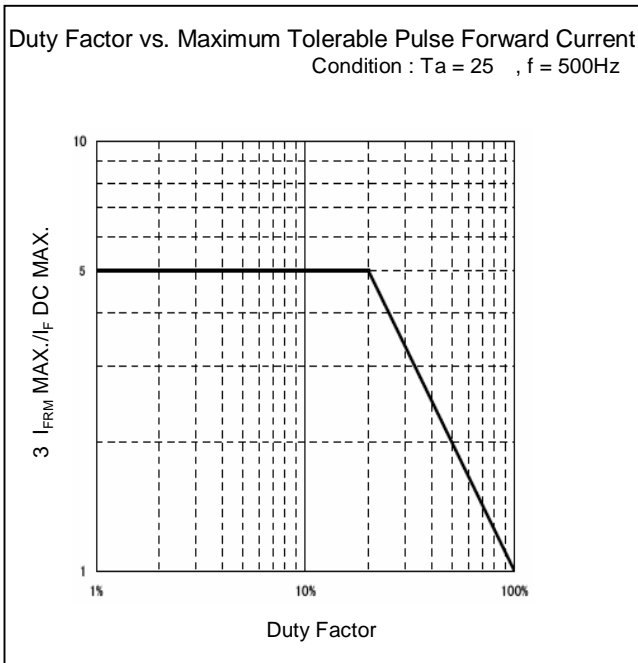
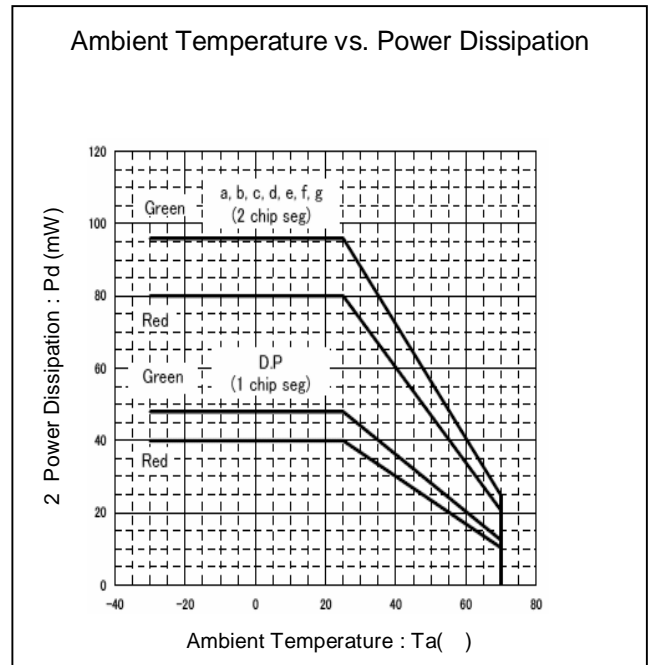
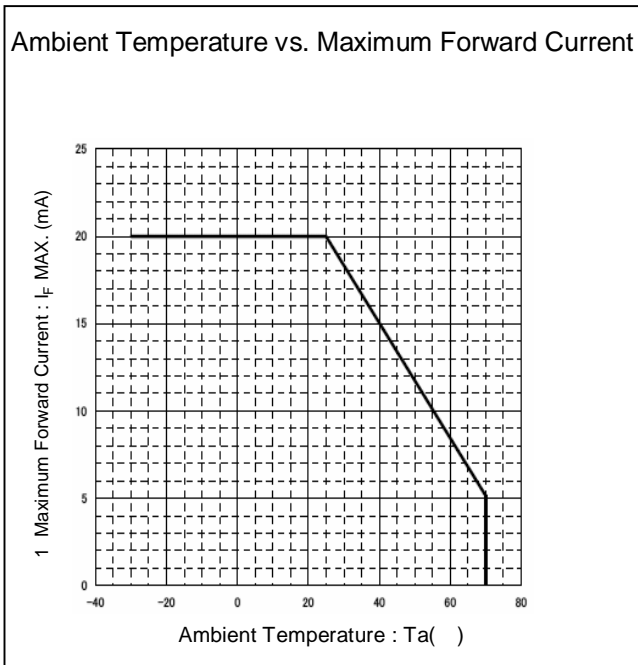
(Ta=25)

Item	Conditions	Symbol	Characteristics				Unit	
			Green		Red			
			Chip / Segment					
			2	1	2	1		
Luminous Intensity	I _F =10mA	I _v	MIN.	2.0	1.0	2.0	1.0	mcd/seg
			TYP.	4.0	2.0	4.0	2.0	
Forward Voltage	I _F =10mA	V _F	TYP.	4.0	2.0	3.4	1.7	V/seg
			MAX.	4.8	2.4	4.0	2.0	
Reverse Current	-	I _R	MAX.	100 (V _R =8V)	100 (V _R =4V)	100 (V _R =8V)	100 (V _R =4V)	μ A/seg
Peak Wavelength	I _F =10mA	λ _p	TYP.	570		660		nm
Spectral Line Half Width	I _F =10mA		TYP.	30		30		nm

Technical Data



Technical Data



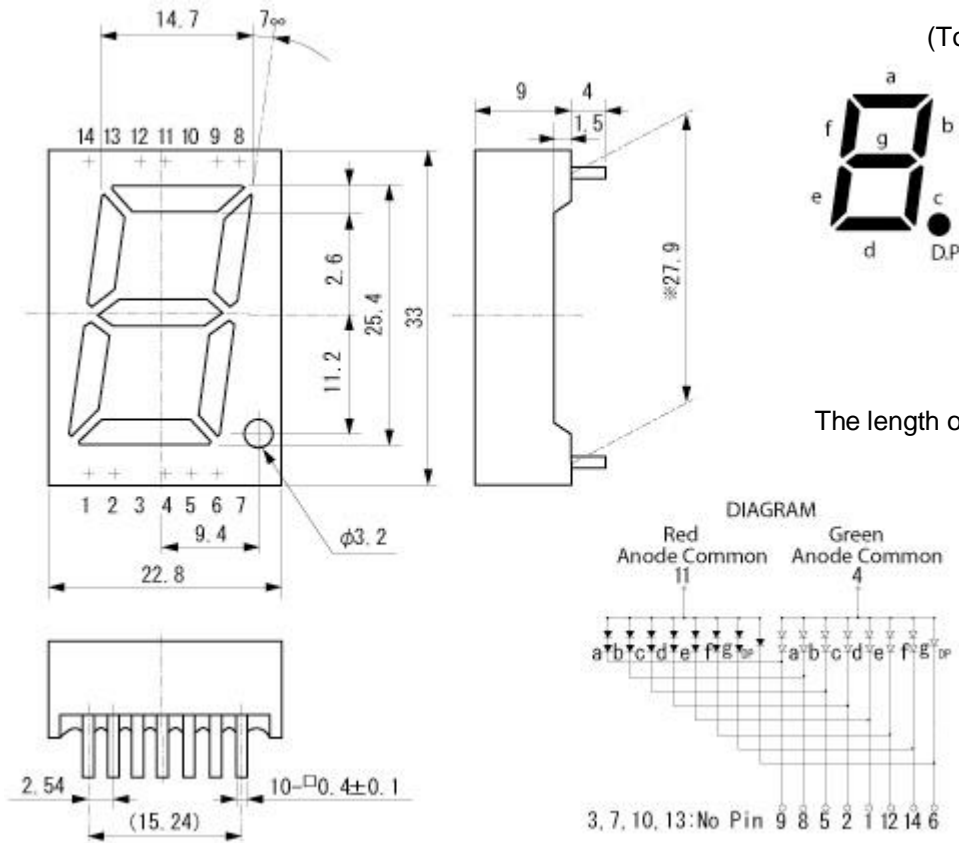
Notes

1, 2, 3
When bi-color LEDs are driven simultaneously, the ratings of these description graphs is the total of $I_F \text{ Max.}$, P_d and $I_{FRM} \text{ Max.} / I_F \text{ DC MAX.}$ values.

Package Dimensions

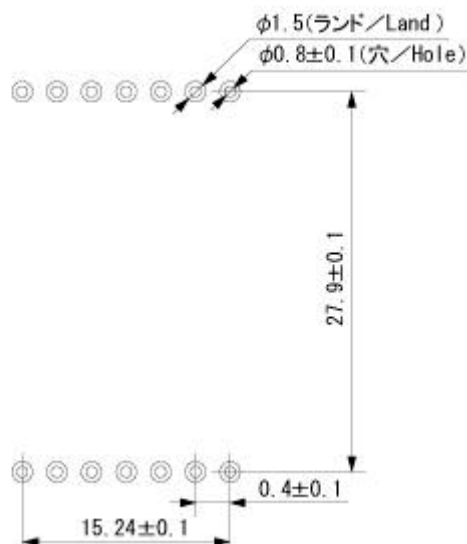
(Unit: mm)

(Tolerance : ± 0.25 mm)



Recommended Soldering Pattern

(Unit: mm)





TTW (Through The Wave) soldering Conditions

Pre-heating	100 60 s	(MAX.) Resin surface temperature (MAX.)
Solder Bath Temp.	265	(MAX.)
Dipping Time	5 s	(MAX.)
Position	At least 2.0 mm away from the root of lead	

- 1) The dip soldering process shall be 2 times maximum.
- 2) The product shall be cooled to normal temperature before the second dipping process.

Manual Soldering Conditions

Iron tip temp.	400	(MAX.) (30 W Max.)
Soldering time and frequency	3 s 2 times	(MAX.) (MAX.)
Position	At least 2.0 mm away from the root of lead	

Reliability Testing Result

Reliability Testing Result	Applicable Standard	Testing Conditions	Duration	Failure
Room Temp. Operating Life	EAJED-4701/100(101)	Ta = 25 , If = Maximum Rated Current/seg	1,000 h	0/10
Resistance to Soldering Heat	EAJED-4701/300(302)	260 ± 5 , 3mm from package base	10s	0/10
Temperature Cycling	EAJED-4701/100(105)	Minimum Rated Storage Temperature(30min) ~ Normal Temperature(15min) ~ Maximum Rated Storage Temperature(30min) ~ Normal Temperature(15min)	5 cycles	0/10
Wet High Temp. Storage Life	EAJED-4701/100(103)	Ta = 60 ± 2 , RH = 90 ± 5%	1,000 h	0/10
High Temp. Storage Life	EAJED-4701/200(201)	Ta = Maximum Rated Storage Temperature	1,000 h	0/10
Low Temp. Storage Life	EAJED-4701/200(202)	Ta = Minimum Rated Storage Temperature	1,000 h	0/10
Lead Tension	EAJED-4701/400(401)	5N, 1time	10s	0/10
Vibration, Variable Frequency	EAJED-4701/400(403)	98.1m/s ² (10G), 100 ~ 2KHz sweep for 20min., XYZ each direction	2 h	0/10
Lead Bend	EAJED-4701/400(401)	2.5N, 0 ° 90 °	Twice	0/10
Shock	JSC 7201 A-8	It falls on wood engraving from height of 75cm.	3 times	0/10

Failure Criteria

Items	Symbols	Conditions	Failure criteria
Luminous Intensity	Iv	If Value of each product Luminous Intensity	Testing Min. Value < Spec. Min. Value x 0.5
Forward Voltage	V _F	If Value of each product Forward Voltage	Testing Max. Value Spec. Max. Value x 1.2
Reverse Current	I _R	V _R = Maximum Rated Reverse Voltage V	Testing Max. Value Spec. Max. Value x 2.5
Cosmetic Appearance	-	-	Occurrence of notable decoloration, deformation and cracking

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