## **LCD Specification**

**LCD Group** 

### LQ150X1LG82 LCD Module

**Product Specification**July 2008

XGA LCD Module featuring 350 nits brightness with 550:1 contrast and very fast response time.

LED backlight is rated at 50,000 hours.

Full Specifications Listing.



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APPLICABLE GROUP

SHARP CORPORATION

SPECIFICATION

MOBILE LIQUID CRYSTAL DISPLAY GROUP

SHOULD CRYSTAL DISPLAY GROUP

MOBILE LIQUID CRYSTAL DISPLAY GROUP

DEVICE SPECIFICATION FOR

# TFT-LCD Module MODEL No.

LQ150X1LG82

## These parts have corresponded with the RoHS directive.

	CUSTOMER'	S	APPROVAL	
BY	,			

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SHARP CORPORATION

#### 1. Application

This specification applies to the color 15.0 XGA TFT-LCD module LQ150X1LG82.

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The device listed in these specification sheets was designed and manufactured for use in general electronic equipment.

In case of using the device for applications such as control and safety equipment for transportation (controls of aircraft, trains, automobiles, etc.), rescue and security equipment and various safety related equipment which require higher reliability and safety, take into consideration that appropriate measures such as fail-safe functions and redundant system design should be taken.

Do not use the device for equipment that requires an extreme level of reliability, such as aerospace applications, telecommunication equipment (trunk lines), nuclear power control equipment and medical or other equipment for life support.

SHARP assumes no responsibility for any damage resulting from the use of the device which does not comply with the instructions and the precautions specified in these specification sheets.

Confirm "11. Handling Precautions" item when you use the device.

Contact and consult with a SHARP sales representative for any questions about this device.

#### 2. Overview

This module is a color active matrix LCD module incorporating amorphous silicon TFT (<u>Thin Film Transistor</u>). It is composed of a color TFT-LCD panel, driver ICs, control circuit, power supply circuit and a White-LED Backlight unit. Graphics and texts can be displayed on a  $1024 \times RGB \times 768$  dots panel with about 16 million colors by using LVDS (<u>Low Voltage Differential Signaling</u>) and supplying +3.3V DC supply voltages for TFT-LCD panel driving and supply voltage for backlight. <u>LED Backlight-driving DC/DC converter is not built in</u> this module. Viewing angle is 6 o'clock direction.

## 3. Mechanical Specifications

Parameter	Specifications	Unit
Display size	38 (Diagonal)	cm
	15.0 (Diagonal)	Inch
Active area	304.1 (H) × 228.1 (V)	mm
Pixel format	1024 (H) × 768 (V)	Pixel
	(1  pixel = R+G+B  dots)	
Pixel pitch	0.297 (H) × 0.297 (V)	mm
Pixel configuration	R, G, B vertical stripe	
Display mode	Normally white	
Unit outline dimensions *1	$326.0(W) \times 252.0(H) \times 13.7(D)$	mm
Mass	1200 (max)	g
Surface treatment	Anti-glare and hard-coating 3H	
	(Haze value = 25)	

<sup>\*1.</sup>Note: Excluding back light cables (The backlight cable is not attached to the LCD unit.)

The thickness of module (D) doesn't contain the projection.

Outline dimensions are shown in Fig.1.

#### 4. Input Terminals

#### 4-1. TFT-LCD panel driving

CN1 (Interface signals and +3.3V DC power supply)

Using connectors : DF14H-20P-1.25H (Hirose Electric Co., Ltd.)

Corresponding connectors : DF14-20S-1.25C(Hirose Electric Co., Ltd.)

( ) Please do not use it besides corresponding connector

Pin No.	Symbol	Function	Remark
1	Vec	+3.3V Power supply	
2	Vec	+3.3V Power supply	
3	GND		
4	GND		
5	RXIN0-	Receiver signal (-)	LVDS
6	RXIN0+	Receiver signal (+)	LVDS
7	GND		
8	RXIN1-	Receiver signal (-)	LVDS
9	RXIN1+	Receiver signal (+)	LVDS
10	GND		
11	RXIN2-	Receiver signal (-)	LVDS
12	RXIN2+	Receiver signal (+)	LVDS
13	GND		
14	RXCKIN-	Clock signal (-)	LVDS
15	RXCKIN+	Clock signal (+)	LVDS
16	GND		
17	RXIN3-	Receiver signal (-)	LVDS
18	RXIN3+	Receiver signal (+)	LVDS
19	HANTEN	Horizontal/Vertical display mode select signal	[note1], [note2]
20	LVDS_SET	LVDS_SET	[note2], [note3]

#### [note1]

HANTEN = "LOW"







#### [note2]

Pull-up resistor lower than  $12k\Omega$  can be used.

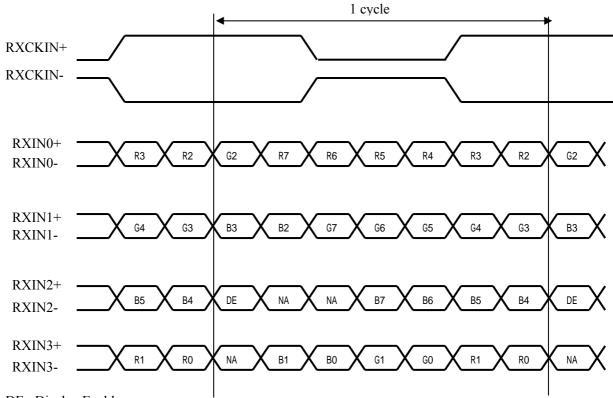
## 4-2. Data Mapping

## 1) 8 bit input

【note3】 pin assignment with LVDS\_SET pin (Thine: THC63LVDF83A)

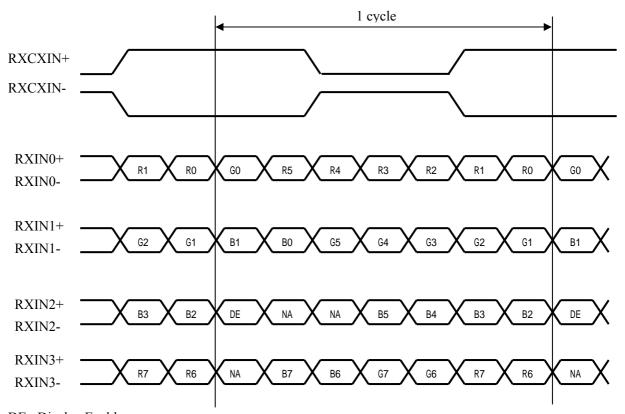
Tran	smitter	20pin I	LVDS_SET					
Pin No	Data	= L (GND)	= H (3.3V)					
51	TA0	R2	R0 (LSB)					
52	TA1	R3	R1					
54	TA2	R4	R2					
55	TA3	R5	R3					
56	TA4	R6	R4					
3	TA5	R7 (MSB)	R5					
4	TA6	G2	G0 (LSB)					
6	TB0	G3	G1					
7	TB1	G4	G2					
11	TB2	G5	G3					
12	TB3	G6	G4					
14	TB4	G7 (MSB)	G5					
15	TB5	B2	B0 (LSB)					
19	TB6	В3	B1					
20	TC0	B4	B2					
22	TC1	B5	В3					
23	TC2	В6	B4					
24	TC3	B7 (MSB)	B5					
27	TC4	High or low	High or low					
28	TC5	High or low	High or low					
30	TC6	DE	DE					
50	TD0	R0 (LSB)	R6					
2	TD1	R1	R7 (MSB)					
8	TD2	G0 (LSB)	G6					
10	TD3	G1	G7 (MSB)					
16	TD4	B0 (LSB)	В6					
18	TD5	B1	B7 (MSB)					
25	TD6	(NA)	(NA)					
31	CLK IN	CLK	CLK					

<LVDS\_SET = L >



DE : Display Enable NA : Not Available

## <LVDS\_SET = H>

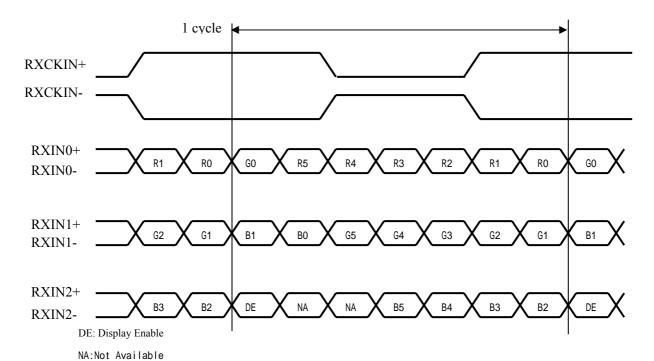


DE : Display Enable NA : Not Available

## 2) 6 bit input

【note4】 pin assignment with LVDS\_SET pin (Thine: THC63LVDF83A)

Transmitter		20pin L	VDS_SET
in No	Data	= L (GND)	= H (3.3V)
51	TA0	R0 (LSB)	-
52	TA1	R1	-
54	TA2	R2	-
55	TA3	R3	-
56	TA4	R4	-
3	TA5	R5 (MSB)	-
4	TA6	G0 (LSB)	-
6	TB0	G1	-
7	TB1	G2	-
11	TB2	G3	-
12	TB3	G4	-
14	TB4	G5 (MSB)	-
15	TB5	B0 (LSB)	-
19	TB6	B1	-
20	TC0	B2	-
22	TC1	В3	-
23	TC2	B4	-
24	TC3	B5 (MSB)	-
27	TC4	High or low	-
28	TC5	High or low	-
30	TC6	DE	-
50	TD0	GND	-
2	TD1	GND	-
8	TD2	GND	-
10	TD3	GND	-
16	TD4	GND	-
18	TD5	GND	-
25	TD6	(NA)	-
31	ClKIN	CLK	=



### 4-4. Backlight

CN2 Used connector: 50156806 (Molex)

Corresponding connector: 5013300600 (Molex)

Pin no.	symbol	function
I III IIO.	39111001	Tunction
1	+ch3	Power supply for LED (Ch3 High voltage side)
2	+ch2	Power supply for LED (Ch2 High voltage side)
3	+ch1	Power supply for LED (Ch1 High voltage side)
4	- ch1	Power supply for LED (Ch1 Low voltage side)
5	- ch2	Power supply for LED (Ch2 Low voltage side)
6	- ch3	Power supply for LED (Ch3 Low voltage side)

#### 5. Absolute Maximum Ratings

Parameter	Symbol	Condition	Ratings	Unit	Remark
Supply voltage	Vcc	Ta=25	-0.3 ~ +4.0	V	
Input voltage	VI	Ta=25	-0.3 ~ Vcc+0.3	V	
Storage temperature	$T_{STG}$	-	-25 ~ +60		[Note5]
Operating temperature	T <sub>opa</sub>		0 (Ambient) ~		
			+ 60 (Panel surface)		

[Note5] Humidity: 95%RH Max. (Ta 40)

Maximum wet-bulb temperature at 39 or less. (Ta>40)

No condensation.

#### 6. Recommended operation condition

Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark
Supply voltage	Vec	+ 3.0	+3.3	+ 3.6	V	[Note6]
LVDS Signals	$ m V_L$	0		2.4	V	[Note7]
Input voltage	VI	0		Vcc	V	[Note8]
Surface temperature	Тора	0		+60		[Note9]

#### [Note6] On-off conditions for supply voltage

0 < t115ms

0<t2 10ms

0<t3 100ms

0<t4 1s

200ms<t5

Vcc-dip conditions

1) 2.5V Vcc < 3.0V

td 10ms

2) Vcc<2.5V

Vcc-dip conditions should also follow the On-off conditions for supply voltage

[Note7] RXIN0-, RXIN0+, RXIN1-, RXIN1+, RXIN2-, RXIN2+, RXCKIN-,RXCKIN+,RXIN3-,RXIN3+

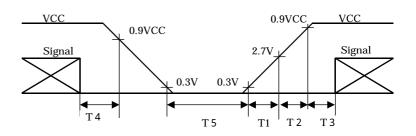
[Note8] LVDS\_SET, HANTEN

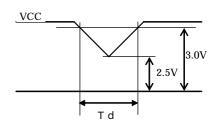
[Note9] Humidity: 95%RH Max. at Ta=<40°C.

Maximum wet-bulb temperature at 39°C or less at Ta>40

No condensation.

Maximum value: Panel surface temperature





#### 7. Electrical Characteristics

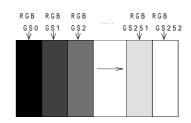
7-1. TFT-	LCD panel driving	5		Ta = 25				
	Parameter		Symbol	Min.	Typ.	Max.	Unit	Remark
Vcc	Supply voltage		Vcc	+3.0	+3.3	+3.6	V	-
	Current dissipa	tion	Icc	-	350	450	mA	[Notel1]
Permis	sive input ripple v	V <sub>RF</sub>	-	-	100	mVp-p	Vcc=+3.3V	
Differe	Differential input High			-	-	+100	mV	$V_{CM} = +1.2V$
Thresh	old voltage	Low	$V_{TL}$	-100	-	-	mV	【Note10】
Input v	oltage width for L	VDS receiver	Vi	0	-	2.4	V	-
Input v	roltage	High	Vih	2.1	-	-	V	[Note12]
		Low	VIL	-	-	0.6	V	Note121
Termin	nal resistor	$R_{\mathrm{T}}$	-	100	-		Differential input	

 $\[ \overline{Note10} \]$  V<sub>CM</sub>: Common mode voltage of LVDS driver.

[Note11] Typical current situation : 253-gray-bar pattern Vcc=+3.3V, fck=65MHz, Ta=25

Gray scale: GS(n)

[Note12] HANTEN, LVDS SET



#### 7-2. Backlight

The backlight system is an edge-lighting type with white-LED.

The characteristics of LED are shown in the following table.

(It is usually required to measure under the following condition.

condition:If=100mA/Constant current drive,Ta= $25 \pm 2$ )

Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark
LED voltage	$V_{\mathrm{L}}$	-	32	-	V	
LED current range	$I_{\mathrm{L}}$	-	100	105	mA	Value for one channel
Number of circuit channel		-	3	-		[Note 13]
Lamp power consumption	$W_{\mathrm{L}}$	-	9.6	-	W	[Note 14]
Life time ( LCD module )	$L_{\rm L}$	-	50,000	-	Hour	[Note 15, 16]

<sup>\*</sup>LED: NICHIA CORPORATION (NFSW-TYPE)

[Note 13] The LED backlight is composed of 3 channels which 10 LED is connected in series.

[Note 14] Calculated value for reference (  $I_L \times V_L \times 3$  channel)

[Note 15] Lighting condition:

- The state of the LCD module installation: Landscape position and standing position
- · Atmosphere temperature: 25
- ·Lighting current: 100mA (Constant current drive / Continuous turning on)

Definition of Life time:

Brightness becomes 50% of the original value .(under condition

[Note 16]In the method of the parallel connection of the input of each channel and the drive, an excessive current flows to the channel side where the voltage is low, and, as a result, there is a possibility of causing the LED longevity decrease.

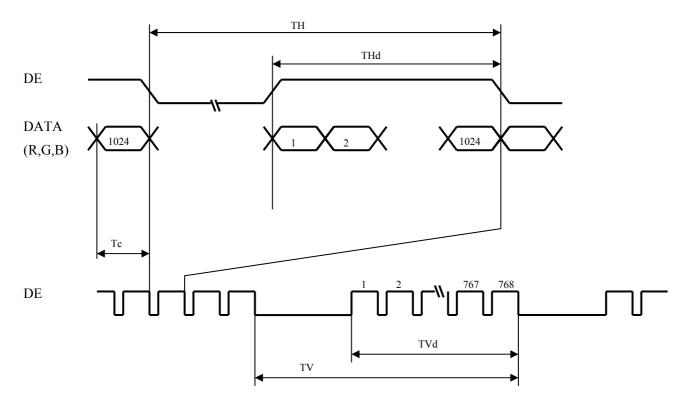
It is preferable to do the fixed current drive only for each channel to each channel.

#### 8. Timing characteristics of input signals

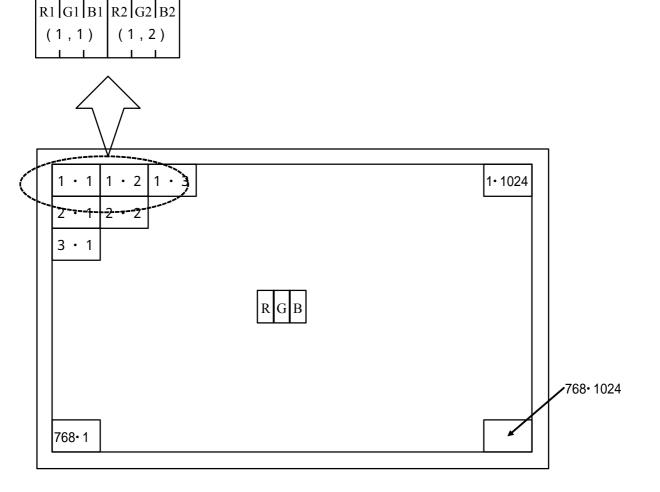
#### 8-1. Timing characteristics

	Parameter	Symbol	Min.	Тур.	Max.	Unit
Clock signal	Frequency	1/Tc	50.0	65.0	80.0	MHz
ENAB signal	Horizontal period	TH	1056	1344	1720	clock
			16.0	20.7	23.4	μs
	Horizontal period (High)	THd	1024	1024	1024	clock
	Vertical Frequency	fv	54	60	77	Hz
	Vertical period	TV	773	806	990	line
			12.98	16.66	18.51	ms
	Vertical period (High)	TVd	768	768	768	line

[Note] In case of using the long vertical period, the deterioration of display quality, flicker etc. may occur.



8-2. Input Data Signals and Display Position on the screen



Display Position of Data (V,H)

### 9. Input Signals, Basic Display Colors and Gray Scale of Each Color

9-1. 8bit input

9-1	. 8bit inj	Jui		Data signal																						
											ı		Data	sıgn	ıal				ı							
	Colors &	Gray	R0	R1	R2	R3	R4	R5	R6	R7	G0	G1	G2	G3	G4	G5	G6	G7	В0	В1	В2	В3	В4	В5	В6	В7
	Gray scale	Scale																								
	Black	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	X	X	1	1	1	1	1	1
В	Green	-	0	0	0	0	0	0	0	0	X	X	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Basic Color	Cyan	-	0	0	0	0	0	0	0	0	X	X	1	1	1	1	1	1	X	X	1	1	1	1	1	1
Colc	Red	-	X	X	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
ř	Magenta	-	X	X	1	1	1	1	1	1	0	0	0	0	0	0	0	0	X	X	1	1	1	1	1	1
	Yellow	-	X	X	1	1	1	1	1	1	X	X	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	-	X	X	1	1	1	1	1	1	X	X	1	1	1	1	1	1	X	X	1	1	1	1	1	1
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	仓	GS1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
ìray	Darker	GS2	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Sca	仓	$\downarrow$				1	L								L							`	V			
le of	Û	<b>V</b>	↓							↓						<b>V</b>										
Gray Scale of Red	Brighter	GS250	0	1	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
1	Û	GS251	1	1	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	GS252	X	X	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
G	仓	GS1	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
ray S	Darker	GS2	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Scal	仓	<b>→</b>				\	l							\	L							`	V			
Gray Scale of Green	Û	<b>\</b>				1	L								L							`	V			
Gree	Brighter	GS250	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	0	0	0	0	0	0	0	0
en	Û	GS251	0	0	0	0	0	0	0	0	1	1	0	1	1	1	1	1	0	0	0	0	0	0	0	0
	Green	GS252	0	0	0	0	0	0	0	0	X	X	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Û	GS1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
Эгау	Darker	GS2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
Sca	仓	<b>V</b>				_	l				<b>V</b>									`	V					
le oi	Û	<b>V</b>				1	l							V	l							`	V			
Gray Scale of Blue	Brighter	GS250	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1
e e	Û	GS251	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	0	1	1	1	1	1
	Blue	GS252	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	X	X	1	1	1	1	1	1

0 : Low level voltage,

1 : High level voltage.

X :Don't care

Each basic color can be displayed in 253 gray scales from 8 bit data signals. According to the combination of total 24 bit data signals, the 16-million-color display can be achieved on the screen.

9-2. 6bit input

	. oon mpu	Data signal																		
	Colors & Gray scale	Gray Scale	R0	R1	R2	R3	R4	R5	G0	G1	G2	G3	G4	G5	В0	B1	B2	В3	B4	В5
	Black	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	-	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
В	Green	-	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Basic Color	Cyan	-	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
Col	Red	-	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
or	Magenta	-	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	-	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	仓	GS1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale of Red	Darker	GS2	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Sca	仓	$\rightarrow$	Ψ					<b>V</b>					↓							
le o	Û	<b>\</b>	<b>V</b>					↓					$\downarrow$							
ſ Re	Brighter	GS61	1	0	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
р	Û	GS62	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red	GS63	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
G.	仓	GS1	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
ray s	Darker	GS2	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
Scale	仓	$\rightarrow$	<b>V</b>				↓				↓									
Gray Scale of Green	Û	$\rightarrow$	$\downarrow$				↓				↓									
Gree	Brighter	GS61	0	0	0	0	0	0	1	0	1	1	1	1	0	0	0	0	0	0
n	Û	GS62	0	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0
	Green	GS63	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Gray Scale of Blue	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	仓	GS1	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0
	Darker	GS2	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0
	仓	$\rightarrow$	↓				$\checkmark$				₩									
	Û	<b>\</b>					$\downarrow$				↓									
.Blu	Brighter	GS61	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1
O	Φ	GS62	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1
	Blue	GS63	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

0 : Low level voltage,

1 : High level voltage.

Each basic color can be displayed in 64 gray scales from 6 bit data signals. According to the combination of total 18 bit data signals, the 262,144-color display can be achieved on the screen.

Ta=25 , Vcc = +3.3V

								<u> </u>	
Par	ameter	Symbol	Condition	Min.	Тур.	Max.	Unit	Remark	
Viewing	Vertical	11		30	45	-	Deg.	【Note17,20】	
angle		12	CR 10	45	55	-	Deg.		
range	Horizontal	21, 22		50	60	-	Deg.		
Contr	rast ratio	C R	=0 °	400	550	-		[Note18,20]	
Response	Rise	r		-	2	-	ms	[Note19,20]	
Time	Fall	d		-	6	-	ms		
Chromaticity of		X		0.272	0.330	0.392		【Note20】	
White		у		0.296	0.351	0.418			
Chromaticity of		X		0.546	0.595	0.646			
Red		у		0.295	0.343	0.391			
Chromaticity of		X	=0 °	0.306	0.358	0.409			
Green		у		0.540	0.595	0.652			
Chromaticity of		X		0.106	0.154	0.204			
Blue		у		0.076	0.127	0.183			
Luminance of white		YL		280	350	-	cd/m <sup>2</sup>	IL=100mArms	
						_		Ta=25	
White Uniformity		W		-	-	1.25		【Note21】	

The measurement shall be executed 30 minutes after lighting at rating.

The optical characteristics shall be measured in a dark room or equivalent state with the method shown in Fig.2 below.

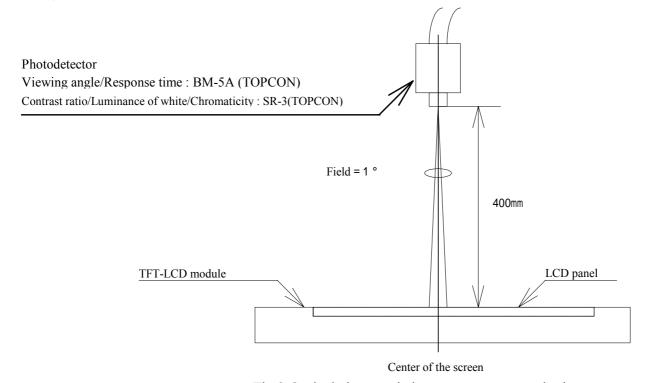
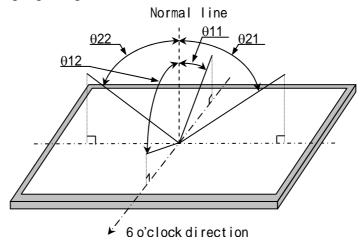


Fig.2 Optical characteristics measurement method

#### [Note17] Definitions of viewing angle range:

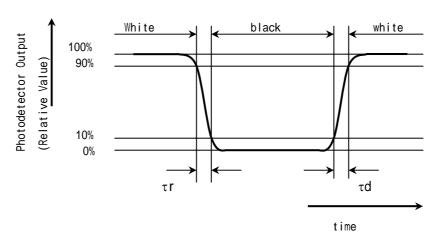


#### [ Note18 ] Definition of contrast ratio:

The contrast ratio is defined as the following.

#### [Note19] Definition of response time:

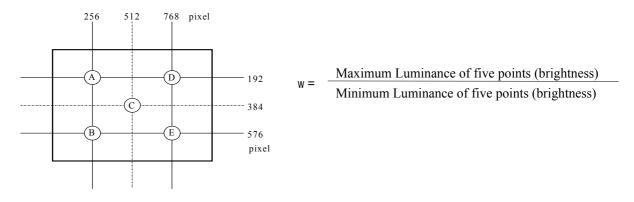
The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".



[Note20] This shall be measured at center of the screen.

#### [Note21] Definition of white uniformity:

White uniformity is defined as the following with five measurements  $(A \sim E)$ .



#### 11. Handling Precautions

- a) Be sure to turn off the power supply when inserting or disconnecting the cable.
- b) Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.
- c) Since the front polarizer is easily damaged, pay attention not to scratch it.
  - Blow away dust on the polarizer with antistatic  $N_2$  blow. It is undesirable to wipe off because a polarizer is sensitive. It is recommended to peel off softly using the adhesive tape when soil or finger oil is stuck to the polarizer. When unavoidable, wipe off carefully with a cloth for wiping lenses.
- d) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- e) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- f) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface. Handle with care.
- g) Since CMOS LSI is used in this module, take care of static electricity and injure the human earth when handling. Observe all other precautionary requirements in handling components.
- h) Since there is a circuit board in the module back, stress is not added at the time of a design assembly. Please make it like. If stress is added, there is a possibility that circuit parts may be damaged.
- i) Protection film is attached to the module surface to prevent it from being scratched.
   Peel the film off slowly, just before the use, with strict attention to electrostatic charges.
   Blow off 'dust' on the polarizer by using an ionized nitrogen.
- j) The polarizer surface on the panel is treated with Anti-Glare for low reflection. In case of attaching protective board over the LCD, be careful about the optical interface fringe etc. which degrades display quality.
- k) Do not expose the LCD panel to direct sunlight. Lightproof shade etc. should be attached when LCD panel is used under such environment.
- 1) Connect GND to 4 place of mounting holes to stabilize against EMI and external noise.
- m) When handling LCD modules and assembling them into cabinets, please avoid that long-terms storage in the environment of oxidization or deoxidization gas and the use of such materials as reagent, solvent, adhesive, resin, etc. which generate these gasses, may cause corrosion and discoloration of the modules. Do not use the LCD module under such environment.
- n) When install LCD modules in the cabinet, please tighten with "torque = (0.34)N• m(Max). Be sure to confirm it in the same condition as it is installed in your instrument.
- o) Liquid crystal contained in the panel may leak if the LCD is broken. Rinse it as soon as possible if it gets inside your eye or mouth by mistake.
- p) Notice: Never dismantle the module, because it will cause failure.

  Please do not peel off the Black tape pasted to the product. However, the panel protection film is excluded.
- q)Be careful when using it for long time with fixed pattern display as it may cause accidential image. (Please use a screen saver etc., in order to avoid an afterimage.)
- r) Adjusting volume have been set optimally before shipment, so do not change any adjusted value. If adjusted value is changed, the specification may not be satisfied.
- s) If a minute particle enters in the module and adheres to an optical material, it may cause display non-uniformity issue, etc. Therefore, fine-pitch filters have to be installed to cooling and inhalation hole if you intend to install a fan.
- t) The LED used for this product is very sensitive to the temperature. Luminance decreases rapidly when it is used for a long time under the environment of the high temperature. Please consult our company when it is used under the environment like the above mentioned.
- u)Please make the LED lighting power supply an independent fixed current drive composition in each channel. When each channel of LED is driven parallel, the display fineness and longevity might be deteriorated.

#### 12. Packing form

Product countries / Areas	CHINA					
Piling number of cartons	6					
Package quantity in one carton	10pcs					
Carton size(TYP)	460 × 400 × 345(H) [mm]					
Total mass of one carton filled	14.0 Kg (typ)					
with full modules						
Packing form is shown	Fig.3					

#### 13 . Reliability test items

No	Test item	Conditions	
1	High temperature	Ta = 40 ; 95%RH 240h	
	& high humidity operation test	(No condensation)	
2	High temperature operation test	$T_P = 60$ 240h	Panel Surface
3	High temperature storage test	Ta = 60 240h	
4	Low temperature operation test	Ta = 0 240h	
5	Low temperature storage test	Ta = -25 240h	
6	Vibration test	Waveform : Sine wave	
	(non- operating)	Frequency: 10 ~ 57Hz/Vibration width (one side): 0.076mm : 57 ~ 500Hz/Gravity: 9.8m/s <sup>2</sup>	
		Sweep time: 11minutes	
		Test period : 3 hours	[ Note ]
		(1 hour for each direction of X,Y,Z)	
7	Shock test	Max. gravity: 490m/s <sup>2</sup>	
	(non- operating)	Pulse width: 11ms, half-sine wave	
		Direction: $\pm X$ , $\pm Y$ , $\pm Z$ ,	
		once for each direction.	
8	Thermal shock test	Ta=-25 ~ 60 ; 5 cycles	[ Note ]
	(Storage)	Test period: 10 hours (1 hour for each temperature)	
9	Altitude	Ta=50 ,70kPa,3,048m(10,000ft), t=24h (Operating)	
		Ta=60 ,12kPa,15,240m(50,000ft), t=24h (Storage)	

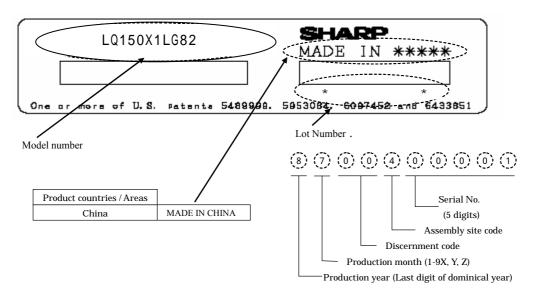
[ Note ] A gap of panel shall not occur by vibration or the shock.

#### 【Result Evaluation Criteria】

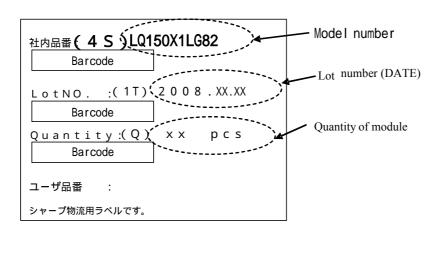
Under the display quality test conditions with normal operation state, these shall be no change which may affect practical display function. (normal operation state: Temperature:  $15 \sim 35$ , Humidity:  $45 \sim 75\%$ , Atmospheric pressure:  $86 \sim 106$ kpa)

#### 14. Others

#### 14-1. Lot No. Label:



#### 14-2. Packing box Label:





R.C. (RoHs Compliance) means these parts have corresponded with the RoHs directive.

14-3. If any problem occurs in relation to the description of this specification, it shall be resolved through discussion with spirit of cooperation.

#### 15. Storage conditions

<Environmental condition range of storage temperature and humidity>

Temperature 0 to 40 degrees Celsius

Relative humidity 95% and below

[Note] Please refer below as a mean value of the environmental conditions.

Summer time temperature 20 to 35 degrees Celsius

humidity 85% and below

Winter time temperature 5 to 15 degrees Celsius

humidity 85% and below

Please maintain within 240 hours of accumulated length of storage time, with conditions of 40 degrees Celsius and room humidity of 95%.

Direct sun light Please keep the product in a dark room or cover the product to protect from direct sun light.

Atmospheric condition Please refrain from keeping the product with possible corrosive gas or volatile flux.

Prevention of dew

- \* Please store the product carton either on a wooden pallet or a stand / rack to prevent dew. Do not place directly on the floor. In addition, to obtain moderate ventilation in between the pallet's top and bottom surfaces, pile the cartons up in a single direction and in order.
- \* Please place the product cartons away from the storage wall.
- \* Please maintain the storage area with an appropriate ventilation. It is recommendable to furnish the storage area with equipments such as ventilation systems.
- \* Please maintain the ambient temperature within the range of natural environmental fluctuation.

Storage period Within above mentioned conditions, maximum storage period should be one year.

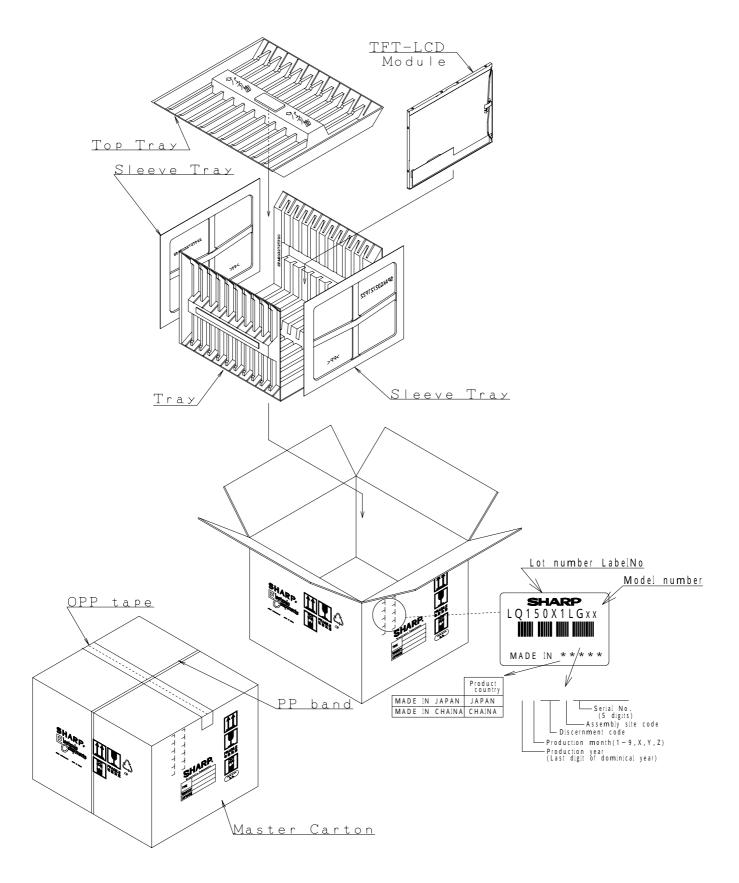


Fig3. Packing Form

## **LCD** Specification

#### **LCD Group**

## SHARP

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