WIRING DIAGRAM	LOCKNUT LN-MT18	SPECIFICATIONS	
	M18x1-	OPERATING VOLTAGE	10-30 VDC
BN BK LOAD BU OUTPUT: AP6X	.945 [24.0]	RIPPLE	≤10%
		DIFFERENTIAL TRAVEL (HYSTERESIS)	3–15% (5% TYPICAL)
		VOLTAGE DROP ACROSS CONDUCTING SENSOR	≤1.8 V at 200 mA
		OUTPUT FUNCTION	NORMALLY OPEN 3-WIRE DC SELF-CONTAINED
		TTL COMPATIBLE	NO
		SHORT-CIRCUIT PROTECTED	YES
		TRIGGER CURRENT FOR OVERLOAD PROTECTION	≥220 mA
		CONTINUOUS LOAD CURRENT	≤200 mA
SHORT-CIRCUIT AND OVERLOAD PROTECTED		OFF-STATE (LEAKAGE) CURRENT	<10 _/ u A
LED M18x1 		NO-LOAD CURRENT	≤15 mA
		TIME DELAY BEFORE AVAILABILITY	≤8 ms
		POWER-ON EFFECT PROTECTION	per IEC 947-5-2
		REVERSE POLARITY PROTECTION	INCORPORATED
		WIRE-BREAK PROTECTION	INCORPORATED
		PROTECTION AGAINST TRANSIENTS	EN 60947-5-2
		OPERATING TEMPERATURE: 10% TEMP. DRIFT 15% TEMP. DRIFT	-25°C to +70°C (-13°F to +158°F) -30°C to +85°C (-22°F to +185°F)
		ENCLOSURE	MEETS NEMA 1, 3, 4, 6, 13 AND IEC IP67
		SHOCK	30 g, 11 ms
		VIBRATION	55 Hz, 1 mm AMPLITUDE (IN ALL 3 PLANES)
		LED ON	OUTPUT ENERGIZED
		LED FLASHING	SHORT-CIRCUIT WARNING
		RATED OPERATING DISTANCE(Sn)	5 mm = .197" (NOMINAL)
		SWITCHING FREQUENCY	2500 Hz
		REPEATABILITY	\leq 2% of RATED OPERATING DISTANCE
		EMBEDDABLE (SHIELDED)	YES

RELATED DOCUMENTS 3RD ANGLE PROJECTION 3000 CAMPUS DRIVE THIS DRAWING IS PROPERTY OF 1. UPROX HAS WELD FIELD IMMUNUTY, SENSOR IS SUITABLE FOR USE ON MINNEAPOLIS, MN 55441 1-800-544-7769 1. RESISTANCE WELDING MACHINES. TURCK INC. USE OF THIS DOCUMENT WITHOUT WRITTEN PERMISSION IS PROHIBITED. TURCK INC 2. 2. MATERIALS: (763) 553-7300 \odot \leq High Technology Sensors and Automation Controls 3. TEFLON COATED BRASS BARREL. (763) 553-0708 fax 4 CHROME PLATED BRASS CONNECTOR. turck.com TEFLON COATED BRASS LOCKNUTS. DATE 3/22/99 MATERIAL TOLERANCES UNLESS OTHERWISE SPECIFIED DRFT DESCRIPTION IK BLACK CHROMATED STEEL LOCKWASHERS. SEE NOTE 2 Bi5U-MT18-AP6X-H1141 SCALE 1=2.0 DSGN TEFLON COATED PA 12-GF30 PLASTIC SENSING FACE. .X ±0.02 .XX ±0.01 UNIT OF MEASUREMENT .XXX ±0.005 IDENTIFICATION NO. REV FINISH ANGLES ±1° INCH [MILLIMETER] M1635240 А ALL MILLIMETER DIMENSIONS ARE REFERENCE ONLY REMOVE 1635250 FROM THE DRAWING, NEW PART VIEW 3/22/99 B2764 А ΙK REV DESCRIPTION ΒY DATE ECO NO. FILE: M1635240 SHEET 1 OF 1 DO NOT SCALE THIS DRAWING

NOTES: