





November 2018

- The Pletronics' SM13T Series is a miniature surface mount crystal.
- The package is ideal for automated surface mount assembly and reflow practices.
- · Tape and Reel packaging

- 6 MHz to 70 MHz Fundamental
- 40 MHz to 100 MHz 3rd Overtone
- 5 x 7 mm 4 pad
- AT Cut Crystals
- · Ideal for use in hand held consumer products.
- · High endurance version available

Pletronics Inc. certifies this device is in accordance with the RoHS 6/6 (2011/65/EC) and WEEE (2002/96/EC) directives.

Pletronics Inc. guarantees the device does not contain the following: Cadmium, Hexavalent Chromium, Lead, Mercury, PBB's, PBDE's

Weight of the Device: 0.16 grams

Moisture Sensitivity Level: 1 As defined in J-STD-020C

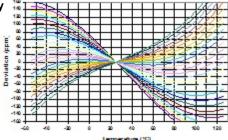
Second Level Interconnect code: e4



Electrical Specification:

Item	Min	Max	Unit	Condition			
Frequency Range	6	70	MHz	Fundamental			
	40	100	MHz	3 rd overtone			
Calibration Frequency Tolerance	10	50	ppm	at +25°C ± 3°C, see part number for opt			
Frequency Stability over OTR	10	150	ppm	see part number for ava	ailable options		
Equivalent Series Resistance	-	100	Ohms	6 MHz to 7.4 MHz			
(ESR)	-	60	Ohms	7.4 MHz to 9.8 MHz	Fundamental		
	-	50	Ohms	9.8 MHz to 20 MHz			
	-	40	Ohms	20 MHz to 70 MHz			
	-	80	Ohms	40 MHz to 100 MHz	3 rd Overtone		
Drive Level	-	100	μW	use 10 µW for testing			
Shunt Capacitance (C0)	-	7	pF	Pad to Pad capacitano	e		
Aging	-5	+5	ppm /Yr	for the first year at +25°	°C <u>+</u> 3°C		
	-2	+2	ppm /Yr	after the first year at +2	5°C <u>+</u> 3°C		
Operating Temperature Range	-40	+125	°C	see part number for ava	ailable options		
Storage Temperature Range	-55	+125	°C				

AT Cut Crystal Frequency versus Temperature Typical Performance:



Product information is current as of publication date. The product conforms to specifications per the terms of the Pletronics standard warranty. Production processing does not necesarily include testing of all parameters.

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SM13T Series Miniature SMD Crystal November 2018

Part Number:

SM13T	-18	-12.0M	-50	Н	1	Ε	G	-XX	See chart below for available options
									Internal code or blank
									Highest Specified Operating Temperature A = 40°C
									Lowest Specified Operating Temperature A = +10°C
									Mode: 1 = Fundamental 3 = 3rd Overtone
									Frequency Stability See chart below
									Calibration Frequency Tolerance (Typ. Values shown) 10 = ± 10 ppm at 25°C ± 3°C 20 = ± 20 ppm at 25°C ± 3°C 50 = ± 50 ppm at 25°C ± 3°C (Standard)
									Frequency in MHz
									Cload in pF Load Resonance from 06 to 32 pF (18 pF Std) -or- SR = Series Resonance
									Series Model SM13T = Standard Version SM13TS = High Endurance Version

				Ava	ilable Frequ	ency Stabili	ty versus Te	mperature i	in ppm		
Operating		A	В	С	D	E	F	G	Н	J	K
Temperature Range	CODE	<u>+</u> 3.0	<u>+</u> 5.0	<u>+</u> 8.0	<u>+</u> 10	<u>+</u> 15	<u>+</u> 20	<u>+</u> 30	<u>+</u> 50	<u>+</u> 100	<u>+</u> 150
0 to +45°C	СВ	•	•	•	•	•	•	•	•	•	•
0 to +50°C	CC	•	•	•	•	•	•	•	•	•	•
0 to +60°C	CE	•	•	•	•	•	•	•	•	•	•
0 to +70°C	CG		•	•	•	•	•	•	•	•	•
-10 to +50°C	EC		•	•	•	•	•	•	•	•	•
-10 to +60°C	EE		•	•	•	•	•	•	•	•	•
-10 to +75°C	EH			•	•	•	•	•	•	•	•
-20 to +70°C	GG			•	•	•	•	•	STD	•	•
-20 to +75°C	GH				•	•	•	•	•	•	•
-30 to +75°C	JH				•	•	•	•	•	•	•
-30 to +80°C	JJ				•	•	•	•	•	•	•
-30 to +85°C	JK				•	•	•	•	•	•	•
-35 to +80°C	KJ					•	•	•	•	•	•
-40 to +85°C	LK					•	•	•	•	•	•
-40 to +90°C	LL					•	•	•	•	•	•
-40 to +105°C	LP					•	•	•	•	•	•
-40 to +125°C	LU							•	•	•	•



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Legacy Part Number (not for new designs):

SM13T	В	Ε	-18	-11.0592M	-XX	
						Internal code or blank
						Frequency in MHz
						Cload in pF Parallel Resonance from 6 to 32 pF or SR = Series Resonance
						Operating Temperature Range Blank = 0 to + 70°C E = -40 to +85°C
						Calibration Tolerance / Frequency Stability Blank = 50/50 (Standard) A = 30/50 B = 30/30 C = 15/30 D = 10/20 (not all frequencies)
						Series Model SM13T = Standard Version SM13TS = High Endurance Version

Reliability: Environmental Compliance

Parameter	Condition for SM13T	SM13TS
Mechanical Shock	MIL-STD-883 Method 2002, Condition B	Condition D
Vibration	MIL-STD-883 Method 2007, Condition A	Condition B
Solderability	MIL-STD-883 Method 2003	same
Thermal Shock	MIL-STD-883 Method 1011, Condition A	same

Package Labeling

Label is 1" x 2.6" (25.4mm x 66.7mm) Font is Courier New Bar code is 39-Full ASCII

P/N: SM13T-18-14.31818M-20E1LK

Customer P/N: 12345678

Qty: 1000 504

Label is 1" x 2.6" (25.4mm x 66.7mm) Font is Arial

RoHS Compliant

2nd LvL Interconnect

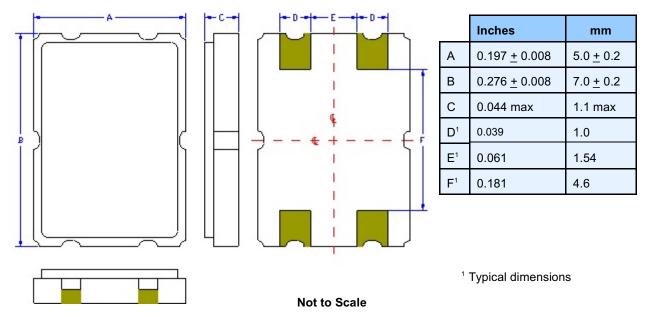
Category=e4

Max Safe Temp=260C for 10s 2X Max



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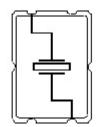
Mechanical:



Contacts:

Gold 11.8 μ inches 0.3 μ m minimum over Nickel 50 to 350 μ inches 1.27 to 8.89 μ m

Connection (top view):



The pads shown not connected to the crystal are common and connected to the metal cover.

Layout and application information

- Trace lengths to the crystal should be kept as short as possible.
- · The crystal connections are sensitive to noise.
- The package should be grounded for optimum performance.



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Part Marking:

SM13Tx Or SM13TSx Or SM13T-zz
FFF.FFF M FFF.FFF M
PLEymdz PLEymdz PLEywwz

Legend:

PLE = Pletronics

x = Capacitance load code from below

FFF.FFM = Frequency in MHz

YMD = Date of Manufacture (year, month and day)

All other marking is internal factory codes

Specifications such as frequency tolerance and operating temperature range, etc. are not identified from the marking. External packaging labels and packing list will correctly identify the ordered Pletronics part number.

- Orientation of marking may be mixed on the tape
- Traceability of part is lost once removed from reel

Code	Α	В	С	D	E	F	G	Н	J	K	L	M	N	Р	Q	R	s	Т	U	٧	w	X	Υ
рF	10	12	13	8	15	18	20	22	24	26	28	30	32	34	36	27	series	33	50	19	16	17	14

Codes for Date Code YMD

Code	4	5	6	7	8	9	0
Year	2014	2015	2016	2017	2018	2019	2020

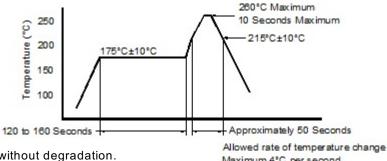
Code	Α	В	С	D	Е	F	G	Н	J	K	L	М
Month	JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	OCT	NOV	DEC

Code	1	2	3	4	5	6	7	8	9	Α	В	С
Day	1	2	3	4	5	6	7	8	9	10	11	12
Code	D	E	F	G	Н	J	K	L	М	N	Р	R
Day	13	14	15	16	17	18	19	20	21	22	23	24
Code	Т	U	٧	W	Х	Y	Z					
Day	25	26	27	28	29	30	31					



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Reflow Cycle (typical for lead free processing)



The part may be reflowed 2 times without degradation.

Maximum 4°C per second

Tape and Reel: available for quantities of 250 to 3000 per reel (<1000 will be cut tape)

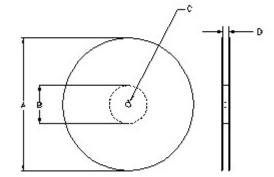
		(Constant [Dimension:	s Table 1			
Tape Size	D0	D1 Min	E1	P0	P2	S1 Min	T Max	T1 Max
8mm		1.0			2.0			
12mm	1.5	1.5	1.75	4.0	<u>+</u> 0.05			
16mm	+0.1 -0.0	1.5	<u>+</u> 0.1	<u>+</u> 0.1	2.0	0.6	0.25	0.1
24mm		1.5			<u>+</u> 0.1			

	Variable Dimensions Table 2										
Tape Size	B1 Max	E2 Min	F	P1	T2 Max	W Max	Ao, Bo & Ko				
16 mm	8.1	14.25	7.5 <u>+</u> 0.1	12.0 <u>+</u> 0.1	1.8	16.3	Note 1				

Note 1: Embossed cavity to conform to EIA-481-B

Dimensions in mm

Not to scale



	10 PITCHES CUMULATIVE TOLERANCE ON TAPE +/- 0.2 mm FE1
COMP 1A	P2

USER DIRECTION OF UNREELING -

		REEL DIMENSIONS			
Α	inches	7.0	10.0	13.0	
	mm	177.8	254.0	330.2	
В	inches	2.50	4.00	3.75	
	mm	63.5	101.6	95.3	Tape Width
С	mm	13.0 +0.5 / -0.2			vviatri
D	mm	16.4 +2.0 -0.0	16.4 +2.0 -0.0	16.4 +2.0 -0.0	16.0

Reel dimensions may vary from the above

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