

843ER Liquid



Super Shield™ Silver Coated Copper Epoxy Conductive Paint

843ER is a 2-part epoxy-based conductive paint, pigmented with highly conductive silver-coated copper flake. The cured paint is smooth and extremely hard. It is abrasion, scratch, and mar resistant. It adheres very strongly to plastics, including chemically resistant and low energy plastics, as well as metal, glass, ceramic and wood.

843ER is generally used either to provide extremely durable EMI/RFI shielding for applications in harsh environments, or to provide a conductive base layer for electrolytically plating non-conductive plastics.



Features and Benefits

- Provides excellent EMI/RFI shielding across a broad range of frequencies
- Extreme durability and adhesion
- Strong chemical resistance—except acids

Available Packaging

Cat. No.	Packaging	Net Vol.	Net Wt.
843ER-250ML	2 Can Kit	250 mL	277 g
843ER-800ML	2 Can Kit	810 mL	895 g
843ER-3.25L	2 Can Kit	3.25 L	3.59 kg

Contact Information

MG Chemicals, 1210 Corporate Drive
Burlington, Ontario, Canada L7L 5R6

Email: support@mgchemicals.com

Phone: North America: +(1)800-340-0772

International: +(1) 905-331-1396

Europe: +(44)1663 362888

Cured Properties

Resistivity	$1.8 \times 10^{-3} \Omega \cdot \text{cm}$
Surface Resistance @ 50 μm	0.31 Ω/sq
Service Temperature Range	-40–120 °C

Usage Parameters

Working Time	8 h
Dry To Touch	3 min
Cure Times	4 h @ 65 °C 2 h @ 80 °C
Recommended Film Thickness	50 μm
Theoretical Coverage @ 50 μm	$\leq 31 \text{ 100 cm}^2/\text{L}$

Uncured Properties

Mixture

Density	1.0 g/mL
Shelf Life	3 y
Calculated VOC	779 g/L
Mix Ratio by Volume	100:36
Mix Ratio by Weight	100:28

Individual Parts

Color	(A) Metallic brown (B) Clear, amber
Viscosity @ 25 °C	(A) 35 Pa·s (B) 9.0 Pa·s

843ER Liquid



Application Instructions

Read the product SDS before using this product (downloadable at www.mgchemicals.com).

Recommended Preparation

Clean the substrate with Isopropyl Alcohol, MG #824-1L, so the surface is free of oils, dust, and other residues.

Mixing

Ensure each part is mixed individually before they are mixed together. Scrape settled material from the bottom and sides of each container and stir contents until homogenous. Next, thoroughly mix parts A and B together, in a 100:36 ratio by volume.

Brush

This product may be applied by brush or roller. Use long even strokes to minimize streaking.

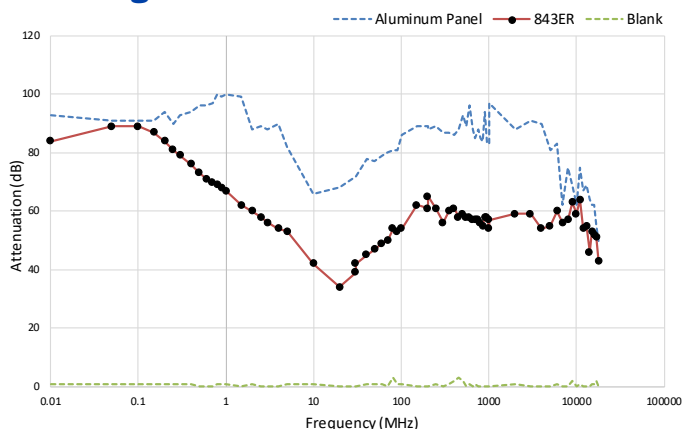
HVLP Spray

Use a standard HVLP (High Volume Low Pressure) fluid nozzle gun with a minimum tip diameter of 0.8–1.0 mm. The settings listed below are recommendations; however performance will vary with different brands:

- Inlet: 20–40 psi
- Air flow: 10–15 SCFM
- Air cap: 8–10 psi

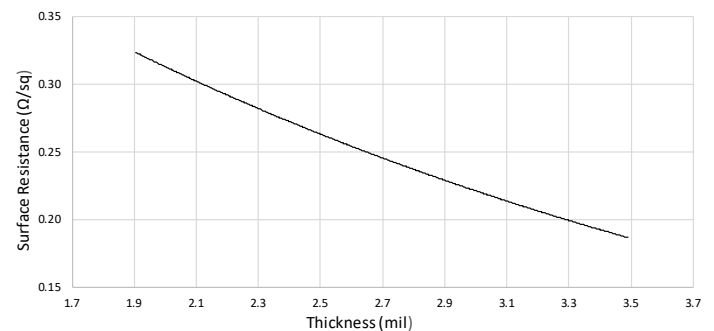
When using a pressure pot and agitator, keep the agitator at low mixing speed with air pressure of 20–50 psi. Use the lowest pressure necessary to keep the particles suspended.

Shielding Attenuation



Test performed with a two-coat thickness.

Surface Resistance by Paint Thickness



Robotic Spray

For higher volume applications, paint can be applied via robotic spray equipment. Use a system with constant fluid recirculation to keep the particles from settling in the lines. A fluid nozzle ranging from 0.5 mm to 1.0 mm diameter and 5–10 psi fluid pressure is recommended depending on nozzle size.

Cure Instructions

Allow to sit at room temperature for 3 minutes and then cure the paint in an oven using one of these options:

- 4 h @ 65 °C
- 2 h @ 80 °C

Clean-up

Clean spray system and equipment with MEK or acetone, MG # 434.

Storage and Handling

Store between 16 and 27 °C in a dry area, away from sunlight (see SDS).

Disclaimer

This information is believed to be accurate. It is intended for professional end-users who have the skills required to evaluate and use the data properly. M.G. Chemicals Ltd. does not guarantee the accuracy of the data and assumes no liability in connection with damages incurred while using it.