	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE		COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△						△					
△						△					

APPLICABLE STANDARD

RATING	OPERATING TEMPERATURE RANGE	-35 °C TO +85 °C(NOTE1)	STORAGE TEMPERATURE RANGE	-10 °C TO +60 °C
	VOLTAGE	100 V AC	APPLICABLE CONTACT	—
	CURRENT	AWG40 : 0.3A	APPLICABLE CONNECTOR	DF19*-20P-1H
			APPLICABLE CABLE	THIN COAXIAL CABLE

SPECIFICATIONS

ITEM	TEST METHOD	REQUIREMENTS	QT	AT
CONSTRUCTION				
GENERAL EXAMINATION	VISUALLY AND BY MEASURING INSTRUMENT.	ACCORDING TO DRAWING.	○	○
MARKING	CONFIRMED VISUALLY.		○	○
ELECTRICAL CHARACTERISTICS				
CONTACT RESISTANCE	100 mA (DC OR 1000 Hz).	30 mΩ MAX.	—	—
CONTACT RESISTANCE MILLIVOLT LEVEL METHOD	20 mV MAX, mA(DC OR 1000 Hz).		—	—
INSULATION RESISTANCE	100 V DC.	500 MΩ MIN.	—	—
VOLTAGE PROOF	300 V AC FOR 1 min.	NO FLASHOVER OR BREAKDOWN.	○	—
MECHANICAL CHARACTERISTICS				
CONTACT INSERTION AND EXTRACTION FORCES	0.2 ± 0.005 mm BY STEEL GAUGE.	INSERTION FORCE : 3.0 N MAX. EXTRACTION FORCE :0.2 N MIN.	—	—
INSERTION AND WITHDRAWAL FORCES	MEASURED BY APPLICABLE CONNECTOR.	INSERTION FORCE N MAX. EXTRACTION FORCE N MIN.	—	—
MECHANICAL OPERATION	30 TIMES INSERTION AND EXTRACTION.	① CONTACT RESISTANCE: 30 mΩ MAX. ② NO DAMAGE, CRACK OR LOOSENESS OF PARTS.	—	—
VIBRATION	FREQUENCY 10 TO 55 Hz, SINGLE AMPLITUDE 0.75 mm, AT 2 h FOR 3 DIRECTIONS.	① NO ELECTRICAL DISCONTINUITY OF 1 μs. ② CONTACT RESISTANCE: - mΩ MAX. ③ NO DAMAGE, CRACK OR LOOSENESS OF PARTS.	—	—
SHOCK	490 m/s² DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.		—	—
ENVIRONMENTAL CHARACTERISTICS				
RAPID CHANGE OF TEMPERATURE	TEMPERATURE -55 → 5~35→ +85 → 5~35 °C TIME 30 → 2~3 → 30 → 2~3 min UNDER 5 CYCLES.	① CONTACT RESISTANCE: 30 mΩ MAX. ② I NSULATION RESISTANCE: 500 MΩ MIN. ③ NO DAMAGE, CRACK OR LOOSENESS OF PARTS.	—	—
DAMP HEAT(STEADY STATE)	EXPOSED AT 40 ± 2 °C, 90 ~95 %, 96 h.		—	—
CORROSION, SALT MIST	EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.	① CONTACT RESISTANCE: - mΩ MAX. ② NO HEAVY CORROSION.	—	—
HYDROGEN SULPHIDE	EXPOSED IN PPM FOR h. (TEST STANDARD: JEIDA-38)	① CONTACT RESISTANCE: mΩ MAX. ② NO HEAVY CORROSION.	—	—
SULPHUR DIOXIDE	EXPOSED IN 10 PPM FOR 96 h. (TEST STANDARD: JEIDA-39)	① CONTACT RESISTANCE: - mΩ MAX. ② NO HEAVY CORROSION.	—	—
RESISTANCE TO SOLDERING HEAT	SOLDER TEMPERATURE, 260 °C, FOR IMMERSION DURATION, 10 s.	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	—	—
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, 235 °C FOR IMMERSION DURATION, 2 s.	SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.	—	—

REMARKS
NOTE 1: INCLUDE THE TEMPERATURE RISING BY CURRENT.

Unless otherwise specified, refer to MIL-STD-1344.

DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
I.Tashiro '99.4.12	I.Tashiro '99.4.12	T. Ono '99.4.12	K.Katayose '99.4.12	

Note QT:Qualification Test AT:Assurance Test ○:Applicable Test

HRS HIROSE ELECTRIC CO., LTD.	SPECIFICATION SHEET	PART NO. DF19G-20S-1SD-GND

CODE NO.(OLD)	DRAWING NO.	PART NO.	
CL	ELC4-162937	CL 685-0027-6	1 1

FORM No. 231-1

TO