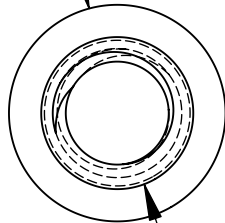


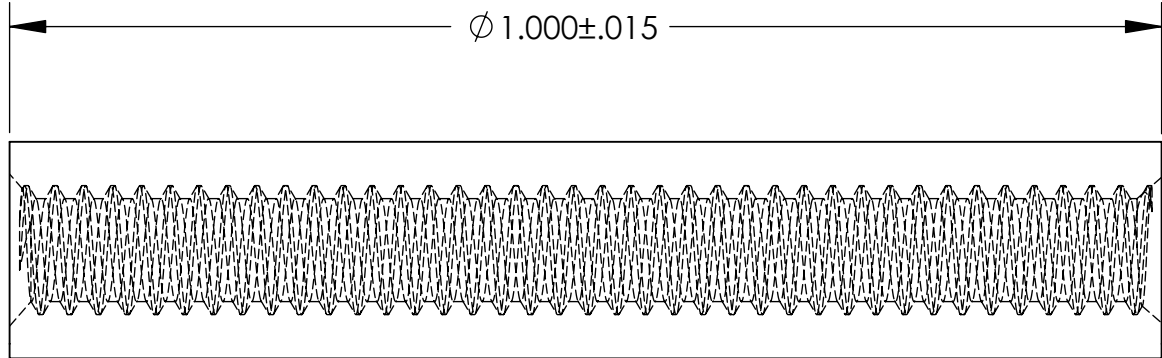
**UNCONTROLLED DOCUMENT**

$\phi .187 \pm .015$



4-40 THREAD

$\phi 1.000 \pm .015$



TOLERANCES UNLESS NOTED

- $\pm .005$  ON DIMENSIONS THRU  $.625$
- $\pm .008$  ON DIMENSIONS  $.626$  THRU  $1.000$
- $\pm .010$  ON DIMENSIONS  $1.001$  THRU  $1.500$
- $\pm .015$  ON DIMENSIONS LARGER THAN  $1.500$
- $\pm .015$  ON FRACTIONAL DIMENSIONS

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WITHOUT NOTICE AND  
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DWG. # 15TSP115  
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MATERIAL: 6/6 NYLON

DATE

SCALE  
6:1

**TA**