

E2SGA18-27.000M

[Click part number to visit Part Number Details page](#)

REGULATORY COMPLIANCE (Data Sheet downloaded on Dec 1, 2017)


[Click badges to download compliance docs](#)

Regulatory Compliance standards are subject to updates by governing bodies. Click the badges to download the latest compliance docs for this part number directly from Ecliptek.



ITEM DESCRIPTION

Quartz Crystal Resonator HC49/UP 2 Pad Surface Mount (SMD) 4.5mm Height Metal Resistance Weld Seal 27.000MHz ± 15 ppm at 25°C, ± 30 ppm over 0°C to +70°C 18pF Parallel Resonant

ELECTRICAL SPECIFICATIONS

| | |
|-------------------------------|--|
| Nominal Frequency | 27.000MHz |
| Frequency Tolerance/Stability | ± 15 ppm at 25°C, ± 30 ppm over 0°C to +70°C |
| Aging at 25°C | ± 5 ppm/year Maximum |
| Load Capacitance | 18pF Parallel Resonant |
| Shunt Capacitance | 7pF Maximum |
| Equivalent Series Resistance | 40 Ohms Maximum |
| Mode of Operation | AT-Cut Fundamental |
| Drive Level | 1mWatt Maximum |
| Storage Temperature Range | -40°C to +125°C |
| Insulation Resistance | 500 Megaohms Minimum (Measured at 100Vdc) |

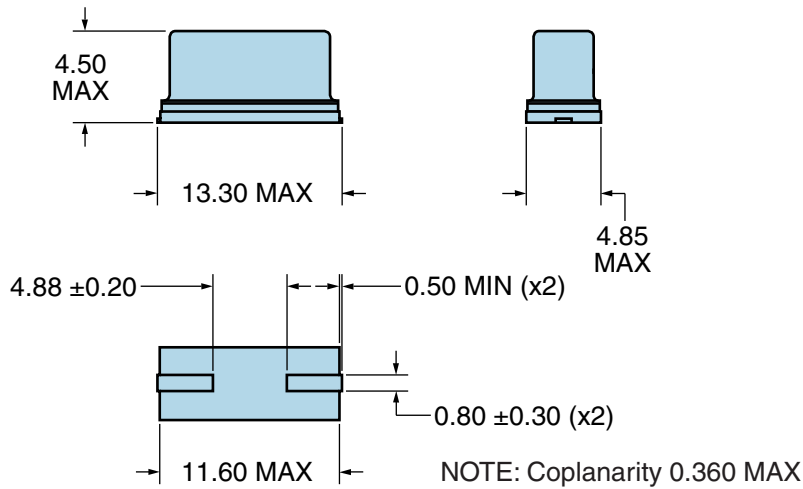
ENVIRONMENTAL & MECHANICAL SPECIFICATIONS

| | |
|------------------------------|---|
| ESD Susceptibility | MIL-STD-883, Method 3015, Class 1, HBM: 1500V |
| Fine Leak Test | MIL-STD-883, Method 1014, Condition A |
| Flammability | UL94-V0 |
| Gross Leak Test | MIL-STD-883, Method 1014, Condition C |
| Mechanical Shock | MIL-STD-202, Method 213, Condition C |
| Moisture Resistance | MIL-STD-883, Method 1004 |
| Moisture Sensitivity | J-STD-020, MSL1 |
| Resistance to Soldering Heat | MIL-STD-202, Method 210, Condition K |
| Resistance to Solvents | MIL-STD-202, Method 215 |
| Solderability | MIL-STD-883, Method 2003 |
| Temperature Cycling | MIL-STD-883, Method 1010, Condition B |
| Vibration | MIL-STD-883, Method 2007, Condition A |

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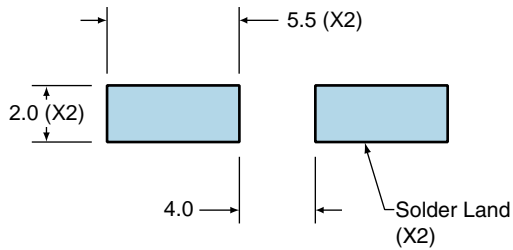
MECHANICAL DIMENSIONS (all dimensions in millimeters)



| LINE | MARKING |
|------|--|
| 1 | E27.000M E=Ecliptek Designator |

Suggested Solder Pad Layout

All Dimensions in Millimeters



All Tolerances are ± 0.1

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Recommended Solder Reflow Methods



High Temperature Infrared/Convection

| | |
|------------------------------------|--------------------|
| Ts MAX to TL (Ramp-up Rate) | 3°C/Second Maximum |
|------------------------------------|--------------------|

Preheat

| | |
|--------------------------------|------------------|
| - Temperature Minimum (Ts MIN) | 150°C |
| - Temperature Typical (Ts TYP) | 175°C |
| - Temperature Maximum (Ts MAX) | 200°C |
| - Time (ts MIN) | 60 - 180 Seconds |

| | |
|--------------------------------|--------------------|
| Ramp-up Rate (TL to TP) | 3°C/Second Maximum |
|--------------------------------|--------------------|

Time Maintained Above:

| | |
|--------------------|------------------|
| - Temperature (TL) | 217°C |
| - Time (tL) | 60 - 150 Seconds |

| | |
|------------------------------|--------------------------------------|
| Peak Temperature (TP) | 260°C Maximum for 10 Seconds Maximum |
|------------------------------|--------------------------------------|

| | |
|--|---------------|
| Target Peak Temperature (TP Target) | 250°C +0/-5°C |
|--|---------------|

| | |
|--|-----------------|
| Time within 5°C of actual peak (tp) | 20 - 40 Seconds |
|--|-----------------|

| | |
|-----------------------|--------------------|
| Ramp-down Rate | 6°C/Second Maximum |
|-----------------------|--------------------|

| | |
|--|-------------------|
| Time 25°C to Peak Temperature (t) | 8 Minutes Maximum |
|--|-------------------|

| | |
|-----------------------------------|---------|
| Moisture Sensitivity Level | Level 1 |
|-----------------------------------|---------|

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Recommended Solder Reflow Methods



Low Temperature Infrared/Convection 245°C

| | |
|--|--|
| T_s MAX to T_L (Ramp-up Rate) | 5°C/Second Maximum |
| Preheat | |
| - Temperature Minimum (T_s MIN) | N/A |
| - Temperature Typical (T_s TYP) | 150°C |
| - Temperature Maximum (T_s MAX) | N/A |
| - Time (t_s MIN) | 30 - 60 Seconds |
| Ramp-up Rate (T_L to T_P) | 5°C/Second Maximum |
| Time Maintained Above: | |
| - Temperature (T_L) | 150°C |
| - Time (t_L) | 200 Seconds Maximum |
| Peak Temperature (T_P) | 245°C Maximum |
| Target Peak Temperature (T_P Target) | 245°C Maximum 2 Times / 230°C Maximum 1 Time |
| Time within 5°C of actual peak (t_p) | 10 Seconds Maximum 2 Times / 80 Seconds Maximum 1 Time |
| Ramp-down Rate | 5°C/Second Maximum |
| Time 25°C to Peak Temperature (t) | N/A |
| Moisture Sensitivity Level | Level 1 |

Low Temperature Manual Soldering

185°C Maximum for 10 Seconds Maximum, 2 times Maximum.

High Temperature Manual Soldering

260°C Maximum for 5 Seconds Maximum, 2 times Maximum.