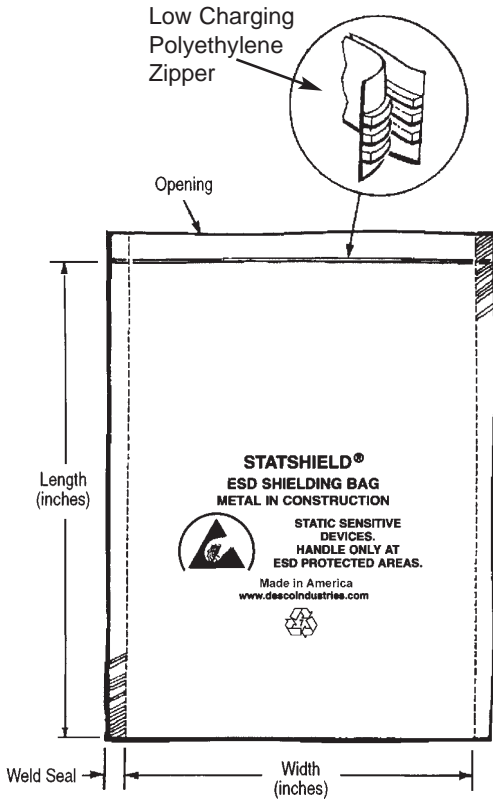


STATSHIELD® M/I SERIES



Side Weld Seals 3/8 in.

See reverse side for available sizes.

ANSI/ESD S541 Section 6.2 Outside an EPA

“Transportation of sensitive products outside of an EPA shall require packaging that provides:

1. Low charge generation
2. Dissipative or conductive materials for intimate contact
3. A structure that provides electrostatic discharge shielding.”

Specifications:

Electrical Properties

Surface Resistance:	
Outer Surface	<10E11 ohms
Aluminum Layer	<10E2 ohms
Inner Surface	<10E11 ohms
Static Shielding	<25 nJ
Charge Generation	Teflon: 0.09 nC/sq. in. Quartz: 0.01 nC/sq. in.
Capacitance Probe (to dissipate 1 KV)	<30V

Typical Values

Test Procedures/Method


ANSI/ESD S11.11
ANSI/ESD S11.11
ANSI/ESD S11.11
ANSI/ESD S11.31
Modified Incline Plane
Modified Incline Plane
MIL-PRF-81705D, EIA 541

Physical Properties

Bag Thickness:		
Polyester Layer	0.5 Mils Static Dissipative PET film	ASTM D-2103
Aluminum Layer	10-25 Angstroms	
Polyethylene Layer	2.5 Mils Static Dissipative PE film	ASTM D-2103
Total Thickness	2.8 to 3.0 Mils	ASTM D-2103
Light Transmission (%)	>40% (Tobias)	ASTM D-1003
Burst Strength (psi)	>50	FTMS 101K, Method 2065.1
Heat Seal (lbs/in)	>10	375°F, 1/2 sec 60 psi
Seam Strength	Pass	MIL-PRF-81705D
Tear Strength (lbs)	>25	ASTM D-1004
Puncture Resistance (lbs)	>10	ASTM D-2065
MVTR (gms / 100 in ² / 24 hrs, 100°F)	<0.40	FTMS 101C/2065
OTR (cc / 100 in ² / 24 hrs)	<6.1	ASTM D-1434
Abrasion Resistance	>100 cycles	Sutherland Abr. (.0000 Steel Wool)
Outgassing	Pass	ASTM E595
Non-corrosive	Pass	MIL-STD-3010, M3005

Chemical Properties

Corrosion	No effect on aluminum, copper, silver, Sn-Pb coated foil, stainless steel, low carbon steel
Polycarbonate Capability,	Yes
No Amines or N-Octanoic Acid	Not present



Mixed Unsortable Plastic Scrap

Mixed unsortable plastic scrap shall contain assorted plastics of multiple grades that are co-extruded, bonded or laminated together which are unsortable into individual grades.

Desco's bags are recyclable



The bag's material meets the performance specification requirements of Mil-PRF-81705D, Type III. Bag is free of amines, N-octanoic acid, and heavy metals.

Statshield®, Statfree®, and Faraday® are Registered Trademarks of Desco Industries Inc.



Made in America

STATSHIELD® BAG, SHIELDING, METAL IN CONSTRUCTION, ZIPPER



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 DESCO EAST: 90 HUDSON RD, CANTON, MA 02021-1407
 PHONE (781) 821-8370 FAX (781) 575-0172

DRAWING NUMBER
13605

DATE:
12/06

METAL IN BAG SIZES, WITH ZIPPER

Item #	Size (WxL)	Item #	Size (WxL)	Item #	Size (WxL)
13605	3" x 5"	13655	8" x 8"	13705	12" x 18"
13615	4" x 6"	13660	8" x 10"	13710	14" x 18"
13630	5" x 8"	13665	8" x 12"	13715	15" x 18"
13640	6" x 8"	13670	10" x 12"	13720	18" x 18"
13645	6" x 10"	13675	10" x 14"	13725	18" x 24"
13651	7" x 15"	13700	12" x 16"		
Packaged 100 per package					

“The Organization shall define ESD protective packaging for all ESD susceptible item material movement within Protected Areas, between job sites and field service operations.” See ANSI/ESD S20.20 section 6.2.4.1. Packaging Requirements.

“ESD susceptible items shall be packaged in ESD protective packaging while not in a Protected Area.” See ANSI/ESD S20.20 section 6.2.3.1.

Statshield® bags are packaged 100 per package in an oversized shielding bag rather than a cardboard box. Therefore, our bags are not exposed to water vapors that will degrade the metallized shielding layer. Our bags have an additional layer of barrier protection because of our packaging.

Desco ESD Bags Are Generally Reusable

For best results, bag inventory should be continually replenished. It is recommended that standard packs of bags should be stored in its original packaging in a climate controlled environment where the temperature ranges from 45 degrees F to 70 degrees F and relative humidity is 50%. Bags should not be stored in ultraviolet sunlight, moisture, or heat because the aluminum shielding layer could oxidize if exposed to these conditions.

We have no reports of degradation of ESD control properties of bags sealed in original standard pack packaging. Desco's Limited Warranty expressly warrants that for a period of one (1) year from the date of purchase, Desco products will be free of defects in material (parts) and workmanship (labor).

Before using and after one year from purchase date, users shall determine the suitability of the Statshield ESD Bags for their intended use. Users assume all risk and liability whatsoever in connection therewith. Mishandling or improper storage may render an ESD Bag unusable to perform its function. ESD Bags that are ripped, torn, or scratched should be discarded.

From ANSI/ESD S20.20 section 6.2.4.2. Packaging Guidance: "The objective of ESD protective packaging is to prevent a direct electrostatic discharge to the ESDS item contained within and allow for dissipation of charge from the exterior surface. In addition, the packaging should minimize charging of the ESDS item in response to an external electrostatic field and triboelectrification. They may also lose static shielding properties by crumpling, puncturing and folding."

Some end users reuse a Statshield® Transparent Metal In ESD Shielding Bag up to six times and then discard.

Ideally, the user should test, auditing some percentage of the re-used ESD Bags using test procedures outlined in ANSI/ESD-S11.11 Surface Resistivity Standard, ANSI/ESD-S11.12 Volume Resistance Measurements of Static Dissipative Planar Materials, and Shielding Materials ANIS/ESD S11.31.

Desco's only obligation shall be to replace such quantity of the product proved to be defective. See full Limited Warranty information at www.desco.com/Warranty.aspx.

RoHS Compliance Statement

None of the following materials are intentionally added in manufacturing this product: lead, mercury, cadmium, hexavalent chromium, polybrominated biphenyls (PBB) or polybrominated diphenyl ethers (PBDE) as outlined in the Directive 2002/95/EC Article 4.1. See Desco Industries Inc. letter online at Desco.com.