



Sandwich communication extensions XN06 Part number 88972250



- Exchange of input/output state or of internal values via communication networks
- Power supply via the controller

	Type	Description	Supply
88972250	XN06	Modbus RS-485 slave communication extension 8 words	Via the 24 V DC controller
88970270	XN05	Ethernet protocol TCP Modbus extension	Via the 24 V DC controller

General environment characteristics for CB, CD, XD, XB, XR and XE product types

Certifications	UL, CSA GL : except for 88 970 32x (pending)
Conformity to standards (with the low voltage directive and EMC directive)	In accordance with 73/23/EEC : EN (IEC) 61131-2 (Open equipment)
Conformity with the EMC directive	In accordance with 89/336/EEC : EN (IEC) 61131-2 (Zone B) EN (IEC) 61000-6-2, EN (IEC) 61000-6-3 (*) EN (IEC) 61000-6-4 (* Except configuration (88 970 1.1 or 88 970 1.2) + (88 970 250 or 88 970 270) + 88 970 241 class A (class B : using in metallic cabinet)
Earthing	None
Protection rating	In accordance with IEC/EN 60529 : IP40 on front panel IP20 on terminal block
Overvoltage category	3 in accordance with IEC/EN 60664-1
Pollution	Degree : 2 in accordance with IEC/EN 61131-2
Max operating Altitude	Operation : 2000 m Transport : 3,048 m
Mechanical resistance	Immunity to vibrations IEC/EN 60068-2-6, Fc test Immunity to shock IEC/EN 60068-2-27, Fa test
Resistance to electrostatic discharge	Immunity to ESD IEC/EN 61000-4-2, level 3
Resistance to HF interference	Immunity to radiated electrostatic fields IEC/EN 61000-4-3, Immunity to fast transients (burst immunity) IEC/EN 61000-4-4, level 3 Immunity to shock waves IEC/EN 61000-4-5 Radio frequency in common mode IEC/EN 61000-4-6, level 3 Voltage dips and breaks (AC) IEC/EN 61000-4-11 Immunity to damped oscillatory waves IEC/EN 61000-4-12
Conducted and radiated emissions	Class B (*) in accordance with EN 55022/11 group 1 (* Except configuration (88 970 1.1 or 88 970 1.2) + (88 970 250 or 88 970 270) + 88 970 241 class A (class B in metallic cabinet)
Operating temperature	-20 → +55 °C (+40 °C in a non-ventilated enclosure) in accordance with IEC/EN 60068-2-1 and IEC/EN 60068-2-2
Storage temperature	-40 → +70 °C in accordance with IEC/EN 60068-2-1 and IEC/EN 60068-2-2
Relative humidity	95 % max. (no condensation or dripping water) in accordance with IEC/EN 60068-2-30
Mounting	On symmetrical DIN profile, 35 x 7.5 mm and 35 mm x 15 or panel (2 x 4 mm Ø)
Screw terminals connection capacity	Flexible wire with ferrule = 1 conductor : 0.25 to 2.5 mm ² (AWG 24...AWG 14) 2 conductors 0.25 to 0.75 mm ² (AWG 24...AWG 18) Semi-rigid wire = 1 conductor : 0.2 to 2.5 mm ² (AWG 25...AWG 14) Rigid wire = 1 conductor : 0.2 to 2.5 mm ² (AWG 25...AWG 14) 2 conductors 0.2 to 1.5 mm ² (AWG 25...AWG 16) Tightening torque = 0.5 N.m (4.5 lb-in) (tighten using screwdriver diam. 3.5 mm)

Characteristics of communication extensions

88970250 & 88972250	88970270
General characteristics	
See page 22, except :	See page 22, except :
Certifications	UL, CSA, GL (UL, CSA : 88972250) UL, CSA GL pending

Earthing	Yes, refer to the quick reference guide supplied with the product	Yes, refer to the quick reference guide supplied with the product	
Operating temperature	-20 → +55 °C (+40 °C in a non-ventilated enclosure) in accordance with IEC/EN 60068-2-1 and IEC/EN 60068-2-2	0 → +55 °C (+40 °C in a non-ventilated enclosure) in accordance with IEC 60068-2-1 and IEC 60068-2-2	
Cable length	Maximum length of the network : 1000 m (9600 Baud maxi, AWG26)	Maximum length between 2 controllers : 100 m	
Communication parameters			
88970250 & 88972250	88970270		
Type of link	2 or 4-wire ; RTU or ASCII	-	
Transmission rate (Bauds)	1200, 2400, 4800, 9600, 19200, 28800, 38400, 57600	-	
Parity	None ; even ; odd	-	
Addressing	1 → 247	Static or dynamic	
Characteristics of exchanges			
88970250	88972250	88970270	
Ladder programming			
Image of smart relay I/O	4	4	-
Status	1	1	-
Function blocks programming			
Read-words	4	8	8
Read/Write	4	8	8
Clock words	4	12	4
"Status" words	1	1	1
Processing characteristics of CB, CD, XD & XB product types			
LCD display	CD, XD : Display with 4 lines of 18 characters		
Programming method	Ladder or function blocks/SFC (Grafset)		
Program size	Ladder : 120 lines Function blocks : CB, CD : typically 350 blocks XB, XD : typically 700 blocks		
Program memory	Flash EEPROM		
Removable memory	EEPROM		
Data memory	368 bits/200 words		
Back-up time in the event of power failure	Program and settings in the controller : 10 years Program and settings in the plug-in memory : 10 years Data memory : 10 years		
Cycle time	Ladder : typically 20 ms Function blocks : 6 → 90 ms		
Response time	Input acquisition time + 1 to 2 cycle times		
Clock data retention	10 years (lithium battery) at 25 °C		
Clock drift	Drift < 12 min/year (at 25 °C) 6 s/month (at 25 °C with user-definable correction of drift)		
Timer block accuracy	1 % ± 2 cycle times		
Start up time on power up	< 1,2 s		
Characteristics of products with AC power supplied			
Supply			
Nominal voltage	24 V AC	100 → 240 V AC	
Operating limits	-15 % / +20 % or 20.4 VAC → 28.8 VAC	-15 % / +10 % or 85 VAC → 264 VAC	
Supply frequency range	50/60 Hz (+4 % / -6 %) or 47 → 53 Hz/57 < 63 Hz	50/60 Hz (+4 % / -6 %) or 47 → 53 Hz/57 < 63 Hz	
Immunity from micro power cuts	10 ms (repetition 20 times)	10 ms (repetition 20 times)	
Max. absorbed power	CB12-CD12-XD10-XB10 : 4 VA CB20-CD20 : 6 VA XD10 with extension - XD26-XB26 : 7.5 VA XD26-XB26 with extension : 10 VA	CB12-CD12-XD10-XB10 : 7 VA CB20-CD20 : 11 VA XD10-XB10 with extension-XD26-XB26 : 12 VA XD26-XB26 with extension : 17 VA	
Isolation voltage	1780 V AC	1780 V AC	
Inputs			
Input voltage	24 V AC (-15 % / +20 %)	100 → 240 V AC (-15 % / +10 %)	
Input current	4,4 mA @ 20,4 V AC 5,2 mA @ 24,0 V AC 6,3 mA @ 28,8 V AC	0,24 mA @ 85 V AC 0,75 mA @ 264 V AC	
Input impedance	4.6 kΩ	350 kΩ	
Logic 1 voltage threshold	≥ 14 V AC	≥ 79 V AC	
Making current at logic state 1	>2 mA	>0.17 mA	
Logic 0 voltage threshold	≤ 5 V AC	≤ 20 V AC (≤ 28 V AC : XE10, XR06, XR10, XR14)	
Release current at logic state 0	<0.5 mA	<0.5 mA	
Response time with LADDER programming	50 ms State 0 → 1 (50/60 Hz)	50 ms State 0 < 1 (50/60 Hz)	
Response time with function blocks programming	Configurable in increments of 10 ms 50 ms min. up to 255 ms State 0 → 1 (50/60 Hz)	Configurable in increments of 10 ms 50 ms min. up to 255 ms State 0 → 1 (50/60 Hz)	
Maximum counting frequency	In accordance with cycle time (Tc) and input response time (Tr) : 1 / ((2 x Tc) + Tr)	In accordance with cycle time (Tc) and input response time (Tr) : 1 / ((2 x Tc) + Tr)	
Sensor type	Contact or 3-wire PNP	Contact or 3-wire PNP	
Input type	Resistive	Resistive	
Isolation between power supply and inputs	None	None	
Isolation between inputs	None	None	
Protection against polarity inversions	Yes	Yes	
Status indicator	On LCD screen for CD and XD	On LCD screen for CD and XD	

Characteristics of relay outputs common to the entire range

Max. breaking voltage	5 →30 V DC 24 →250 V AC
Breaking current	CB-CD-XB10-XD10-XR06-XR10 : 8 A XD26-XB26 : 8 x 8 A relays, 2 x 5 A relays XE10 : 4 x 5 A relays XR14 : 4 x 8 A relays, 2 x 5 A relays
Electrical durability for 500 000 operating cycles	Usage category DC-12 : 24 V, 1.5 A Usage category DC-13 : 24 V (L/R = 10 ms), 0.6 A Usage category AC-12 : 230 V, 1.5 A Usage category AC-15 : 230 V, 0.9 A
Max. Output Common Current	12A for O8,O9,OA
Minimum switching capacity	10 mA (at minimum voltage of 12 V)
Minimum load	12 V, 10 mA
Maximum rate	Off load : 10 Hz At operating current : 0.1 Hz
Mechanical life	10,000,000 operations (cycles)
Voltage for withstanding shocks	In accordance with IEC/EN 60947-1 and IEC/EN 60664-1 : 4 kV
Response time	Make 10 ms Release 5 ms
Built-in protections	Against short-circuits : None Against overvoltages and overloads : None
Status indicator	On LCD screen for CD and XD

Characteristics of product with DC power supplied

Supply		
Nominal voltage	12 V DC	24 V DC
Operating limits	-13 % / +20 % or 10.4 V DC < 14.4 V DC (including ripple)	-20 % / +25 % or 19.2 V DC < 30 V DC (including ripple)
Immunity from micro power cuts	≤ 1 ms (repetition 20 times)	≤ 1 ms (repetition 20 times)
Max. absorbed power	CB12 with solid state outputs : 1.5 W CD12 : 1.5 W CD20 : 2.5 W XD26-XB26 : 3 W XD26-XB26 with extension : 5 W XD26 with solid state outputs : 2.5 W	CB12-CD12-CD20 with solid state outputs - XD10-XB10 with solid state outputs : 3 W XD10-XB10 with relay outputs : 4 W XD26-XB26 with solid state outputs : 5 W CB20-CD20 with relay outputs-XD26 with relay outputs : 6 W XD10-XB10 with extension : 8 W XD26-XB26 with extension : 10 W
Protection against polarity inversions	Yes	Yes

Digital inputs (I1 to IA and IH to IY)

Input voltage	12 V DC (-13 % / +20 %)	24 V DC (-20 % / +25 %)
Input current	3,9 mA @ 10,44 V DC 4,4 mA @ 12,0 V DC 5,3 mA @ 14,4 VDC	2,6 mA @ 19,2 V DC 3,2 mA @ 24 V DC 4,0 mA @ 30,0 VDC
Input impedance	2.7 kΩ	7.4 kΩ
Logic 1 voltage threshold	≥ 7 V DC	≥ 15 V DC
Making current at logic state 1	≥2 mA	≥2.2 mA
Logic 0 voltage threshold	≤ 3 V DC	≤ 5 V DC
Release current at logic state 0	<0.9 mA	<0.75 mA
Response time	1 →2 cycle times + 6 ms	1 →2 cycle times + 6 ms
Maximum counting frequency	I1 & I2 : Ladder (1 k Hz) & FBD (Up to 6 k Hz) I3 to IA & IH to IY : in accordance with cycle time (Tc) and input response time (Tr) : 1 / ((2 x Tc) + Tr)	I1 & I2 : Ladder (1 k Hz) & FBD (Up to 6 k Hz) I3 to IA & IH to IY : in accordance with cycle time (Tc) and input response time (Tr) : 1 / ((2 x Tc) + Tr)
Sensor type	Contact or 3-wire PNP	Contact or 3-wire PNP
Conforming to IEC/EN 61131-2	Type 1	Type 1
Input type	Resistive	Resistive
Isolation between power supply and inputs	None	None
Isolation between inputs	None	None
Protection against polarity inversions	Yes	Yes
Status indicator	On LCD screen for CD and XD	On LCD screen for CD and XD

Analogue or digital inputs (IB to IG)

CB12-CD12-XD10-XB10	4 inputs IB →IE	4 inputs IB →IE
CB20-CD20-XB26-XD26	6 inputs IB →IG	6 inputs IB →IG

Inputs used as analogue inputs

Measurement range	(0 →10 V) or (0 →V power supply)	(0 →10 V) or (0 →V power supply)
Input impedance	14 kΩ	12 kΩ
Input voltage	14.4 V DC max	30 V DC max
Value of LSB	14 mV	29 mV
Input type	Common mode	Common mode
Resolution	10 bit at maximum input voltage	10 bit at maximum input voltage
Conversion time	Controller cycle time	Controller cycle time
Accuracy at 25 °C	± 5 %	± 5 %
Accuracy at 55 °C	± 6.2 %	± 6.2 %
Repeat accuracy at 55 °C	± 2 %	± 2 %
Isolation between analogue channel and power supply	None	None
Cable length	10 m maximum, with shielded cable (sensor not isolated)	10 m maximum, with shielded cable (sensor not isolated)
Protection against polarity inversions	Yes	Yes
Potentiometer control	2.2 kΩ/0.5 W (recommended) 10 kΩ max.	2.2 kΩ/0.5 W (recommended) 10 kΩ max.

Inputs used as digital inputs

Input voltage	12 V DC (-13 % / +20 %)	24 V DC (-20 % / +25 %)
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Input current	0,7 mA @ 10,44 VDC 0,9 mA @ 12,0 VDC 1,0 mA @ 14,4VDC	1,6 mA @ 19,2 VDC 2,0 mA @ 24,0 V DC 2,5 mA @ 30,0 VDC
Input impedance	14 kΩ	12 kΩ
Logic 1 voltage threshold	≥ 7 V DC	≥ 15 VDC
Making current at logic state 1	≥0,5 mA	≥1.2 mA
Logic 0 voltage threshold	≤ 3 V DC	≤ 5 V DC
Release current at logic state 0	≤0.2 mA	≤0.5 mA
Response time	1 →2 cycle times	1 →2 cycle times
Maximum counting frequency	In accordance with cycle time (Tc) and input response time (Tr) : 1 / (2 x Tc) + Tr)	In accordance with cycle time (Tc) and input response time (Tr) : 1 / (2 x Tc) + Tr)
Sensor type	Contact or 3-wire PNP	Contact or 3-wire PNP
Conforming to IEC/EN 61131-2	Type 1	Type 1
Input type	Resistive	Resistive
Isolation between power supply and inputs	None	None
Isolation between inputs	None	None
Protection against polarity inversions	Yes	Yes
Status indicator	On LCD screen for CD and XD	On LCD screen for CD and XD

Characteristics of relay outputs common to the entire range

Max. breaking voltage	5 →30 V DC 24 →250 V AC
Max. Output Common Current	12A (10A UL) for O8,O9,OA
Breaking current	CB-CD-XD10-XB10-XR06-XR10 : 8 A XD26-XB26 : 8 x 8 A relays, 2 x 5 A relays XE10 : 4 x 5 A relays XR14 : 4 x 8 A relays, 2 x 5 A relays
Electrical durability for 500 000 operating cycles	Usage category DC-12 : 24 V, 1.5 A Usage category DC-13 : 24 V (L/R = 10 ms), 0.6 A Usage category AC-12 : 230 V, 1.5 A Usage category AC-15 : 230 V, 0.9 A
Minimum switching capacity	10 mA (at minimum voltage of 12 V)
Minimum load	12 V, 10 mA
Maximum rate	Off load : 10 Hz At operating current : 0.1 Hz
Mechanical life	10,000,000 operations (cycles)
Voltage for withstanding shocks	In accordance with IEC/EN 60947-1 and IEC/EN 60664-1 : 4 kV
Response time	Make 10 ms Release 5 ms
Built-in protections	Against short-circuits : None Against overvoltages and overloads : None
Status indicator	On LCD screen for CD and XD

Digital / PWM solid state output

PWM solid state output*	CB12 : O4 XD26 : O4 →O7	CD12-XD10-XB10 : O4 CD20-XD26-XB26 : O4 →O7
* Only available with "FBD" programming language	* Only available with "FBD" programming language	
Breaking voltage	10.4 →30 VDC	19.2 →30 VDC
Nominal voltage	12-24 V DC	24 V DC
Nominal current	0.5 A	0.5 A
Max. breaking current	0,625 A	0,625 A
Voltage drop	≤ 2 V for I = 0.5 A (at state 1)	≤ 2 V for I = 0.5 A (at state 1)
Response time	Make ≤ 1 ms Release ≤ 1 ms	Make ≤ 1 ms Release ≤ 1 ms
Built-in protections	Against overloads and short-circuits : Yes Against overvoltages (*) : Yes Against inversions of power supply : Yes (* In the absence of a volt-free contact between the output of the logic controller and the load	Against overloads and short-circuits : Yes Against overvoltages (*) : Yes Against inversions of power supply : Yes (* In the absence of a volt-free contact between the output of the logic controller and the load
Min. load	1 mA	1 mA
Maximum incandescent load	0,2 A / 12 V DC 0,1 A / 24 V DC	0,1 A / 24 V DC
Galvanic isolation	No	No
PWM frequency	14.11 Hz 56.45 Hz 112.90 Hz 225.80 Hz 451.59 Hz 1806.37 Hz	14.11 Hz 56.45 Hz 112.90 Hz 225.80 Hz 451.59 Hz 1806.37 Hz
PWM cyclic ratio	0 →100 % (256 steps for CD, XD and 1024 for XA)	0 →100 % (256 steps for CD, XD and 1024 for XA)
PWM accuracy at 120 Hz	< 5 % (20 % →80 %) load at 10 mA	< 5 % (20 % →80 %) load at 10 mA
PWM accuracy at 500 Hz	< 10 % (20 % →80 %) load at 10 mA	< 10 % (20 % →80 %) load at 10 mA
Status indicator	On LCD screen for CD and XD	On LCD screen for CD and XD

Dimension Diagram : XN03 - XN05 - XN06

