


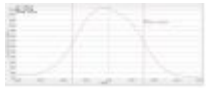

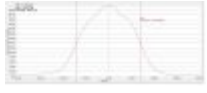






20.0MM RIPPLE MEDIUM TIR

Status Production
Part no. 10210
Drawing no. 60438
Product type Optic
Type TIR
Pieces 1
Diameter 20.0
Height 9.60
Beam Ripple Medium
Flange Yes



Products description *****Important note***** Due to new tooling in a second location we are seeing a variation in the FWHM and hence the Cd/Lm values. Please use the details below as a guide until we have had time to investigate and correct the issues we are seeing.

Files [Customer drawing \(PDF\)](#)

LEDs & Performances	Eff.	FWHM	Cd/lm	Spot	Cross-section	Files
Cree XR® XLamp® White	84.6%	31.2	3.1			10210_Cree__XR_White_050411.ies
Cree XR-E® XLamp® White	83.7%	27.3	4.7			10210_Cree_XR-E_white_060411.ies
Cree XR-C® XLamp® White	84.3%	22.2	6.5			10210_Cree_XRC_White_060411.ies
Avago Aveon Cool White	81.4%	26.9	4.3			10210_Avago_Aveon_cool_white_040411.ies
Avago Moonstone Warm White	84.8%	30.8	3.4			10210_Avago_Moonstone_Warm_White_070411.ies

Related Holders & LEDs	Avago Aveon Cool White	Avago Moonstone Warm White	Cree XR® XLamp® White	Cree XR-C® XLamp® White	Cree XR-E® XLamp® White
10205 20.0mm Circular Black			✓	✓	✓
10205-TS 20.0mm Self Adhesive (TS) Black			✓	✓	✓
10206 20.0mm Circular Clear			✓	✓	✓
10206-TS 20.0mm Self Adhesive (TS) Clear			✓	✓	✓
10207 20.0mm Circular White			✓	✓	✓
10207-TS 20.0mm Self Adhesive (TS) White			✓	✓	✓
10276 50.0mm Triple White			✓	✓	✓
10286 50.0mm Triple White			✓	✓	✓
10296 50.0mm Triple Black			✓	✓	✓
10306 50.0mm Circular Black			✓	✓	✓
10425 20.0mm Hexagonal Black			✓	✓	✓
10426 20.0mm Hexagonal Clear			✓	✓	✓
10427 20.0mm Hexagonal White			✓	✓	✓
10428 20.0mm Hexagonal Black			✓	✓	✓
10429 20.0mm Hexagonal Clear			✓	✓	✓
10430 20.0mm Hexagonal White			✓	✓	✓
47.313.5101.80 with 47.313.-320.80 20.0mm BJB® Black				✓	✓

Carclo Technical Plastics endeavours to continuously improve and renew its products; for this reason the technical data and contents of this catalogue may undergo variations without prior notice. For correct and up to date information, Carclo suggest using the Opticselect tool on our website <http://www.carclo-optics.com>.
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General Instruction ‐ Optics & Holders

Handling instructions

- Do not handle or install lenses without wearing gloves, skin oils may damage the lens or the light transmission.
- Clean lenses with a mild soap and water and dry with a clean soft cloth.
- Do not use any commercial solvents on lenses.
- Mount holders with low Odour epoxies and allow time for them to out gas to stop lenses fogging.

Disclaimer ‐ Optics & Holders

Please note that flow lines, weld lines, surface scratches and small black or white inclusions within the lenses are acceptable if the optical performance of the lens is within the specification described below:

For all optics except Rippled and Frosted;

- FWHM = Datasheet Value +/-10%.

For all Rippled and Frosted Optics;

- FWHM = Datasheet Value +/-20%

For all Optics;

- Efficiency = Datasheet Value +infinity / -10%

Carclo Technical Plastics, 103 Buckingham Ave, Slough, Berkshire, SL1 4PF, ENGLAND.
The yellowing / browning of polycarbonate lenses and holders can occur due to the natural ageing process and exposure to heat and UV and as
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such is not covered by Carclo's warranty.

General Instruction & Taped Holders

[Click here to view the 3M Technical Data Sheet](#)

- When assembling the pre-taped holder onto the mating surface, the application must be made straight and square, so that the tape bonds consistently with mating surface. Assembly at an angle might cause an imperfect bond to the mating surface.
- Remember to ascertain the compatibility of the different substrates with the tape, as humidity and temperature fluctuations will weaken its adhesive.
- To obtain optimum adhesion, the bonding surfaces must be clean, dry, free from grease and dirt and must be well unified.
- Some typical surface cleaning solvents are isopropyl alcohol or heptane. *
- ** If cleaning of PCB or LED surfaces is required, please follow strictly the cleaning instructions recommended by your PCB and/or LED manufacturer - this is important to note, as cleaning in some circumstances can damage LEDs or other electronic components on the PCB. Please also note that optical components should not be cleaned using any chemicals - only a micro fibre cloth should be used to remove fingerprints or other traces from handling.*
- ** Carefully read and follow the manufacturer's precautions and directions for use when working with solvents. These cleaning recommendations may not be compliant with the rules of certain Air Quality Management Districts in California; consult applicable rules before use.*

Bond strength is dependent upon the amount of adhesive-to-surface contact developed. Firm application pressure and moderate heat, from 100°F (38°C) to 130°F (54°C), will assist the adhesive in developing intimate contact with the bonding surface.

Ideal tape application temperature range is 70°F to 100°F (21°C to 38°C). Initial tape application to surfaces at temperatures below 50°F (10°C) is not recommended because the adhesive becomes too firm to adhere readily. However, once properly applied, low temperature holding is generally satisfactory.

During assembly the optic when placed on the PCB should be firmly held for 1-5 seconds to ensure the best possible bond. The tape will reach its final strength in 72 hours, dependent on the material and ambient conditions.

We request that the customer ensures (and fully tests) the suitability and sufficiency of the bond in his product. For example, mechanical stress, vibration and holes on the surface of the circuit board can weaken the strength of the tape.

Disclaimer - Taped Holders

Shelf Life - There is 1 year expected shelf life from the date of purchase direct from Carclo.

All Carclo lenses supplied with tape use the same high strength double-coated tape (unless otherwise mentioned in the datasheet). This tape is specifically selected for this application.

These tapes generally work well together with PCBs and LEDs on the market. The customer must take the necessary measures to ensure complete compatibility with their particular application, product, PCB, LED and/or other components.

Testing and verifying of the adhesives and their combinations is the responsibility of the customer.

The customer is solely responsible for evaluating the application of double sided tape to Carclo Holders and the adhesion of double sided tape holders to determine whether such double-sided tape is fit for a particular purpose and suitable for the users method of application. The selection of double-sided tape in the adhesion of double sided tape holders is not covered by Carclo's warranty.

Carclo cannot take responsibility for the results obtained by others whose methods we cannot control. It is always the customer's responsibility to determine the adhesive's suitability for their product and to take precautions for protection of property and persons against any hazards that may be involved in the handling and use of adhesives. Carclo disclaims all warranties, including warranties of merchantability or suitability for a particular purpose, arising from use of any adhesive product. Carclo disclaims any liability for consequential or incidental damages of any kind, including lost profits.

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